

Project Title:
THE FOF-DESIGNER:
DIGITAL DESIGN SKILLS FOR FACTORIES OF THE FUTURE

Project Acronym:
DigiFoF



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D3.2 Teaching and training materials for the design
of the Factory of the Future

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Reviewers:
BOC


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1 Introduction

DigiFoF is a multidisciplinary project resulting from collaboration between academic and industrial partners to produce a collection of scientific-pragmatic outcomes.

The work package 3 is dedicated to learning materials, case studies, webinars and design tools. HEIs will be mainly responsible for this work package. In this task the academic partners will develop a problem-based learning path for the training in collaboration with economical partners. The principal idea is to have trainings directly with small groups who work creatively together using the digital library to solve open ended questions from real world cases. In addition, the partners will define the appropriate technological-support concepts and tools (e.g. wikis, multi-media, predictive learning paths etc.) necessary for this approach in the context of DigiFoF.

The objective of deliverable 3.2 is to provide a detailed course content for trainings. In this deliverable modular training units covering several scientific disciplines are presented. Strategy includes new business models, product-service-systems, and customer-orientation (“from the customer to the customer”), process orientation contains knowledge of business process management, management of the ICT enterprise architecture, and product-life-cycle management. Systems contain hard- and software and include cyber-physical systems (CPS) and topics like digital factory reference architecture, semantics (OWL, The FoF-Designer: Digital Design Skills for Factories of the Future / DigiFoF, RDF).

2 Training material development

The template that can be used to complete the information on each training materials is detailed in deliverable 3.1 “Problem-based learning path for students and professionals”, section 4.1 (Table 1) . In this deliverable we complete the presented information with new information about the teacher that will present the training, and the competencies that can be obtained by students (Table 2). If the training has more modules, the following information (Table 3) needs to be specified for each module. Each course description has these 3 tables.

Table 1. The training specification details

| Training specification | Explanation |
|--|---|
| Organizer | Name of the training institute, country |
| Training Topic | The training topics should deliver one or more competences related to FoF design. DigiFoF proposes three main categories of topics (proposed in section 2) to cover FoF design (strategy-, processes-, or systems-oriented topics). These topics and sub-topics proposed can be detailed according to the need of the training. |
| Training objectives | Describe what skills, competences, or knowledge participants will learn at the end of the training. |
| Method | Defines phases or steps of the training. |
| Target groups | Define the participants (e.g. professionals from the same company). |
| Recommended composition | A group could be homogeneous or heterogeneous (Mix of jobs, abilities, gender, work experience). |
| Recommended size of groups | Different categories as less than 10 persons, between 10 and 20, or more than 20. |
| Training duration | Based on the training needs and the project target (estimated 3x5 days in WP4). |
| Mode of tutoring | Based on Table 1 and defines the various instruments such as lecture, case, tutor role, and participants’ role. |
| Mode of provision | Can be physical, virtual, or blended learning. |
| Tools and resources to be used (technological-support tools) | Either outside or from OMiLAB laboratories. |
| Recommended preparation | Defines the necessary information (e.g. having some information about the company, its strategy, and activities). |
| Modes of working in teams | Concerns the team animation and collaboration method (e.g. playing role, collaborative problem-solving, individual Q&A). |
| Communication and cooperation mode | E.g. Facebook, social bookmarking, photo or video sharing, wiki documents, word documents, instant messaging or texting, the group workspace, etc. |
| Necessary abilities to tackle the tasks of open problems | Core skills like research skills, critical analysis, problem solving, report writing, presentation skills, communication skills, organization skills, time management, and group working skills, presentation skills (i.e. soft and transferrable skills). |
| Knowledge prerequisites | Domain specific knowledge for entry level. |

For each training need to be specified competencies and skills that are learned in the training. Present skills that are developed by getting specific training or learning.

Table 2 Training competence

| Competence specification | Explanation |
|--------------------------|--|
| Knowledge and skills | Specific the knowledge and skills that are obtained at this training |
| Professional competence | Specific the competence acquired |
| General objective | The general objective of the training |

If the training has more parts (module, is planned for more weeks) you can use Table 3 to describe each module. Before describing each training module please present all module names.

Table 3. Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|------------------------------------|--------------------------|
| Teacher Name | The name for the teacher (more names if there are more teachers) | | |
| Training Topic | The name for the training | | |
| Training Code | The code for the training inside of DigiFoF project. Each code will contain the acronym for partner and the number of the training (_01, _02, _03, ...) | | |
| Module Name | The name of the part for the training | | |
| Module duration | The duration for the module. Recommendations 2 hours. | | |
| Module objective | <ul style="list-style-type: none"> The general objectives that are met by the module | | |
| Mode of provision | Mode to organizing the module (classroom, online or homework) | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | | | |
| | | | |
| | | | |
| | | | |

Each training needs to have a description in section 4 and a separate file as an archive with all files that contain the documentation for entire training. The archive will be named starting with the training code and after that the training name. The archive will contain the course material (document and course presentation) and materials that may be provided to students at classes. The archive with training content needs to be placed in same folder with the deliverable 3.2 and will be placed also in project site in the results section. In the section 4 "Description of course" at the end of description need to be presented the name of the archive that contain the entire training materials and a list with all files from the archive and what contain each file.

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

If in the creation of training material Word or PowerPoint documents are used, the templates defined in section WP6 must be used. For word document template at the "Subject" in the first page and in header needs to be specified the code and the name of the training. The "Contributors" and "Reviewers" can be modified with "Trainers". The archive can also contain documentation material for students tacked from other sources that do not need to be in DigiFoF format but need to be specified the source.

3 List of trainings provided by DigiFoF competence network

In the project period DigiFoF Competence Network will develop and provide various trainings based on OMiLab laboratory that will develop at partners. These trainings are listed in table:

Table 4. Training description proposed by partners

| Item | Training topic | Organizer | DigiFoF code |
|------|---|----------------------|--------------|
| 1 | Customers needs' services deployment | EMSE-France | EMSE_01 |
| 2 | Product-Service System design | | EMSE_02 |
| 3 | Transformation of Industrial Business Model through digitalization and servitization | | EMSE_03 |
| 4 | Introduction to the concept of PSS and to the dedicated PS3M modelling method | | EMSE_04 |
| 5 | Circular Economy and Product-Service System | | EMSE_05 |
| 6 | Deployment of Service-oriented Strategy | | EMSE_06 |
| 7 | Design Thinking for Product-Service System Design | EMSE/Clextral-France | EMSE_07 |
| 8 | Workplace safety – Employees emotion recognition (Systems-oriented topics) | ULBS - Romania | ULBS_01 |
| 9 | Sibiu – Smart city modelling (ADOxx) - Strategy-oriented topics | | ULBS_02 |
| 10 | Computer Vision for Manufacturing Industry Application (Systems-oriented topics) | | ULBS_03 |
| 11 | Computer Vision Applications – Parking Lot Availability Recognition (Systems-oriented topics) | | ULBS_04 |
| 12 | Modelling and simulation-based design and optimization of manufacturing systems and processes on the ADOxx platform (Process-oriented topics) | | ULBS_05 |
| 13 | Petri Nets based automation of manufacturing systems (Systems-oriented topics) | | ULBS_06 |
| 14 | Process-oriented topics: Service Operations Management | UNIBG-Italy | UNIBG_01 |
| 15 | Process-oriented topics: Business Process Reengineering | | UNIBG_02 |
| 16 | Process-oriented topic: Product-service system engineering | | UNIBG_03 |
| 17 | Process-oriented topic: Process Simulation in manufacturing | | UNIBG_04 |
| 18 | Process-oriented topics: Fundamentals of Business Process Management (BPM) | UNIBIAL-Poland | UNIBIAL_01 |
| 19 | Strategy-oriented topics: Product and service design with design thinking and business model canvas creation | | UNIBIAL_02 |
| 20 | Systems-oriented topics: Artificial intelligence tools and modelling virtualized resources for Industry 4.0 transformation | | UNIBIAL_03 |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Item | Training topic | Organizer | DigiFoF code |
|------|---|-----------------|--------------|
| 21 | Process-oriented topic: Robotics application in Virtual Laboratory | UNIOULU-Finland | UNIOULU_01 |
| 22 | The OMILAB Ecosystem: Characteristics and Application Cases | OMiLAB | OMiLAB_01 |
| 23 | Fundamental Conceptual Modelling Languages using Bee-Up | | OMiLAB_02 |
| 24 | Design Thinking using Scene2Model | | OMiLAB_03 |
| 25 | The Value of Conceptual Models | | OMiLAB_04 |
| 26 | Conceptual Modelling: Methods, Tools and Application | | OMiLAB_05 |
| 27 | Model-Driven Experimentation | | OMiLAB_06 |
| 28 | Scientific and Educational Exploitation | | OMiLAB_07 |
| 29 | intelligent assessment services using AWS cloud infrastructure for design artefacts | | OMiLAB_08 |
| 30 | Integration of the uses and design in the company business model | CIRIDD | CIRIDD_01 |
| 31 | Cobots - installing and programming information needed for a rapid implementation of Cobots in industrial environment | CONTI | CONTI_01 |
| 32 | AGV for modern Logistics in industrial companies | | CONTI_02 |
| 33 | Process-oriented topic: Process modelling using BPMN | BOC | BOC_01 |
| 34 | Process-oriented topic: Process improvement using simulation | | BOC_02 |
| 35 | Process-oriented topic: Process performance monitoring | | BOC_03 |

4 Description of the courses

4.1 Courses provided by EMSE

4.1.1 EMSE_01: Customers needs' services deployment

Table_1_EMSE_01. The training specification details

| Training specification | Explanation |
|--|---|
| Organizer | EMSE France |
| Training Topic | Strategy-oriented topics: Customers needs' services deployment |
| Training objectives | The training allows the company's employees to create product-related service ideas and test them before implementing a deployment plan. |
| Method | Stage 1-Empathy: Understanding the human needs involved Stage 2-Definition: Reconstructing and defining problems in a human-centric manner Stage 3-Ideate: Making many creative ideas in the conception session |
| Target groups | Professionals of the same company |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | Less than 10 |
| Training duration | 3 hours to 6 hours on the same day or on 2 separate days |
| Mode of tutoring | Design thinking |
| Mode of provision | Workshop |
| Tools and resources to be used (technological-support tools) | Tools of Design Thinking |
| Recommended preparation | Having some information about the company, its strategy, its activity |
| Modes of working in teams | Playing roles, open mind for creativity |
| Communication and cooperation mode | Word documents; Empathy Map; Persona; Feasibility Roadmap |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Training specification | Explanation |
|--|---|
| Necessary abilities to tackle the tasks of open problems | Group working skills, Presentation skills |
| Knowledge prerequisites | Product-Service System |

For each training need to be specified competencies and skills that are learned in the training. Present skills that are developed by getting specific training or learning.

Table 2_ EMSE_01. Training competence

| Competence specification | Explanation |
|--------------------------|---|
| Knowledge and skills | Design thinking uses |
| Professional competence | Customer focus |
| General objective | Change their point of view; adopt customers needs |

If the training has more parts (module, is planned for more weeks) you can use Table 3 to describe each module. Before describing each training module please present all module names.

Table 3_ EMSE_01. Training Module specifications

| Module specification | Explanation | | |
|---|---|---|--------------------------|
| Teacher Name | N. Dubruc | | |
| Training Topic | Strategy-oriented topics: Customers needs' services deployment | | |
| Training Code | EMSE_01 | | |
| Module Name | Creativity session for industrial employees on PSS business model | | |
| Module duration | 3h | | |
| Module objective | The training allows the company's employees to create product-related service ideas and test them before implementing a deployment plan | | |
| Mode of provision | classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | Welcome 20' | T0 : Presentation of the day and its objectives | animators |
| | | T1 : Introduction of the objectives for the company | manager |
| | 15' | T2 : Explain the rules of the day (put yourself "out of routine") | animators |
| T3 : Session "breaking ice" What keywords to define services in company? | | animators | |

| Module specification | Explanation | | |
|----------------------|--------------------------------------|--|---------------------|
| | | + Recall keywords at the end | |
| | Customer expectations 1h15' 5' | T4 : Presentation, explications | animators |
| | 5' | T5 : Distribution in 2 groups and distribution of personae cards | animators |
| | 10' | T6 : Explanation of the support | animators |
| | 10' | T7 : Individual work, ideas on colored post-it, in connection with the cards | animators |
| | 45' | T8 : Filling the collective support | animators |
| | Restitution 45' | T9 : Joint return: exhibition and explanation of the two heads | animators |
| | 15' | T10 : Closing debriefing | Manager + animators |

The course content is available on the DigiFoF cloud in WP3
WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
T3.2 -Teaching and training materials for the design /EMSE/EMSE_01:Customers
needs' services deployment

(https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/EMSE/EMSE_01%3A%20Customers%20needs%27%20services%20deployment)

4.1.2 EMSE_02: Product-Service System design

Table 1_EMSE_02. The training specification details

| Training specification | Explanation |
|------------------------|---|
| Organizer | EMSE France |
| Training Topic | Strategy-oriented topics: Product-Service System Design |
| Training objectives | <ul style="list-style-type: none"> ▪ Understand and apply a method for the design of product service Systems ▪ Acquire operational skills on the use of a PSS modelling toolkit (PS3M), dedicated to design support |
| Method | <ul style="list-style-type: none"> ▪ Case study ▪ Practical work in team ▪ Model creation (PS3M modelling toolkit) |
| Target groups | <ul style="list-style-type: none"> ▪ Vocational training : professional of system design ▪ Master students (Industrial engineering and management) |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Training specification | Explanation |
|--|---|
| Recommended composition | Various industrial cultures (production, marketing, design) |
| Recommended size of groups | 10 to 20 |
| Training duration | 12 hours |
| Mode of tutoring | Expert input + Practical case study animation |
| Mode of provision | Workshop |
| Tools and resources to be used (technological-support tools) | Computer Room with PS3M modelling toolkit |
| Recommended preparation | Read a case study |
| Modes of working in teams | Collective work with distributed role |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | Creativity in system design, Coordination and communication abilities |
| Knowledge prerequisites | Introduction on PSS innovation and servitization |

This training is expecting the following competence acquisition:

Table 2_EMSE_02. Training competence

| Competence specification | Explanation |
|--------------------------|---|
| Knowledge and skills | <ul style="list-style-type: none"> - The concept of Product Service Systems and the industrial strategies associated - The design process, methodology and tools dedicated to product-service-systems - Operational skills on PS3M design tools, dedicated to support PSS Design |
| Professional competence | Acquire competencies on the key mind-sets and main processes required for PSS design together and , then, develop some concrete skills on a specific design tool (PS3M) |
| General objective | The general objective of the training is to make professional of system design aware of the complexity of PSS design and of the key aspects to manage when organising design methodologies in the industry. |

The training is constituted by 4 training modules, further described below:

- Introduction to Product-Service-Systems (PSS) industrial strategies (1,5 hours);
- Discover several distinct PSS applicative fields (2 hours);

- Understand PSS design problematics and methodologies (1,5 hours) ;
- Experimentation of PSS design Case study (7)

Table 3_EMSE_02_Module 1 - Training Module specifications

| Module specification | Explanation | | |
|-----------------------------|---|---------------------------------------|--------------------------|
| Teacher Name | X. Boucher | | |
| Training Topic | Product-Service System design | | |
| Training Code | EMSE_02 | | |
| Module Name | Introduction to Product-Service-Systems (PSS) industrial strategies | | |
| Module duration | 1,5 hours. | | |
| Module objective | <ul style="list-style-type: none"> • General understanding on PSS industrial strategies • Understand key typologies and characteristics of PSS • Broad view on application fields • Understand key industrial impacts of PSS strategies | | |
| Mode of provision | Lecture in classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 30 mn | PSS concepts and application fields | Teacher |
| | 30 mn | PSS typologies and characteristics | Teacher |
| | 30 mn | Servitization transformation, process | Teacher |

Table 3_EMSE_02_Module 2 - Training Module specifications

| Module specification | Explanation | | |
|-----------------------------|--|---|--|
| Teacher Name | X. Boucher | | |
| Training Topic | Product-Service System design | | |
| Training Code | EMSE_02 | | |
| Module Name | Discover several distinct PSS applicative fields | | |
| Module duration | 2 hours | | |
| Module objective | Pragmatical creativity work to discover distinct applicative fields on PSS | | |
| Mode of provision | Collaborative and collective work in classroom, with feedback from teacher | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 15 mn | Understand the objective of the work | Teacher |
| | 75 mn | Creativity work : imagine, configure, and argument a PSS solution in a specific application field | Groups of students (3 to 5 person/group) |
| | 30 mn | Debriefing with presentation of the collective work to the whole group, and feedback by teacher | Students and teacher |

Table 3 EMSE_02 Module 3 - Training Module specifications

| Module specification | Explanation | | |
|-----------------------------|---|--|--------------------------|
| Teacher Name | X. Boucher | | |
| Training Topic | Product-Service System design | | |
| Training Code | EMSE_02 | | |
| Module Name | Understand PSS design problematics and methodologies | | |
| Module duration | 1,5 hours. | | |
| Module objective | <ul style="list-style-type: none"> • General understanding on PSS Design problematics • Provide a methodological background of PSS Design methodologies • Present PS3M modelling tool and the associated Design Method | | |
| Mode of provision | Lecture in classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 30 mn | PSS Design problematics | Teacher |
| | 30 mn | Methodologies for PSS design | Teacher |
| | 30 mn | PS3M design approach and modelling toolkit | Teacher |

Table 3 EMSE_02 Module 4 - Training Module specifications

| Module specification | Explanation | | |
|-----------------------------|--|--|--------------------------|
| Teacher Name | X. Boucher | | |
| Training Topic | Product-Service System design | | |
| Training Code | EMSE_02 | | |
| Module Name | Experimentation of PSS design Case study | | |
| Module duration | 7 hours. | | |
| Module objective | <ul style="list-style-type: none"> • Confront the students to a concrete and realistic situation of PSS design (BtoB industrial situation), with several steps of conceptual design. The design steps are supported by PS3M modelling tool, and a complementary objective is to develop concrete skills on the use of PS3M modelling toolkit. • The objective only covers a part of a full PSS design. | | |
| Mode of provision | Interactive and collaborative sessions in Classroom + Homework | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 3 hours | Creativity Session to build and argument several alternative PSS offers, answering to an industrial BtoB situation | Students |
| | 2 hours | Design PSS economic offers and contracts, with the support of PS3M toolkit. | Students |

| Module specification | Explanation | | |
|----------------------|-------------|---|----------|
| | 2 hours | Design and argument PSS delivery scenarios derived from the PSS solution resulting from creativity session. Model these scenarios with PS3M Toolkit | Students |

The course content is available on the DigiFoF cloud in WP3
WP3_FoF_Designer:Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /EMSE/EMSE_02: Product-Service-System Design

(https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/EMSE/EMSE_02%3A%20Product-Service-System%20Design)

4.1.3 EMSE_03: Transformation of Industrial Business Model through digitalization and servitization

Table 1 EMSE_03. The training specification details

| Training specification | Explanation |
|--|--|
| Organizer | EMSE France |
| Training Topic | Product-service systems & servitization : consequences on companies' business model and financial performance |
| Training objectives | Understand the consequences of PSS & servitization on companies' business model and financial performance |
| Method | Lecture and case study |
| Target groups | Students or professionals |
| Recommended composition | Only students or only professionals, from the same company or from different companies |
| Recommended size of groups | 20 max |
| Training duration | 1,5h (lecture) + 6h (case study) |
| Mode of tutoring | Lecture + Practical case study animation |
| Mode of provision | Lecture and case study |
| Tools and resources to be used (technological-support tools) | Traditional (PPT), videos Case study "Michelin Fleet Solutions: From selling tires to selling kilometres"; available on https://www.ccmp.fr/collection-hec-paris/cas- |

| Training specification | Explanation |
|--|---|
| | michelin-fleet-solutions-from-selling-tires-to-selling-kilometers |
| Recommended preparation | Not necessary |
| Modes of working in teams | The case study is realized in groups of 2-3 (students or professionals) |
| Communication and cooperation mode | Presentation, brain storming |
| Necessary abilities to tackle the tasks of open problems | Critical thinking |
| Knowledge prerequisites | None |

Table 2_EMSE_03. Training competence

| Competence specification | Explanation |
|--------------------------|--|
| Knowledge and skills | Understand: - what a “business model” is - how servitization/PSS impacts a firm BM - how servitization/PSS impacts the financial/economic model of a firm (revenues, costs, financing issues) |
| Professional competence | Use business model tools in order to shape a servitization strategy |
| General objective | Understand the consequences of PSS & servitization on companies’ business model and financial performance |

**Table 3_EMSE_03.. Training Module specifications
Module 1: Lecture**

| Module specification | Explanation |
|----------------------|--|
| Teacher Name | S.Peillon |
| Training Topic | Product-service systems & servitization : consequences on companies’ business model and financial performance |
| Training Code | EMSE_03 |
| Module Name | Lecture |
| Module duration | 1.5 hour |
| Module objective | Understand: - what a “business model” is - how servitization/PSS impacts a firm BM - how servitization/PSS impacts the financial/economic model of a firm (revenues, costs, financing issues) |
| Mode of provision | Classroom |
| Laboratory | Time (min) Objective Performed by? |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Module specification | Explanation | | |
|----------------------|-------------|---|---------|
| structure | 45 min | Consequences of PSS & servitization on companies' business model | Teacher |
| | 45 min | Consequences of PSS & servitization on companies' financial performance | Teacher |

*Table 3_EMSE_03. Training Module specifications
Module 2: Case Study*

| Module specification | Explanation | | |
|----------------------|---|---|------------------|
| Teacher Name | S.Peillon | | |
| Training Topic | Case study “Michelin Fleet Solutions: From selling tires to selling kilometres” | | |
| Training Code | EMSE_03 | | |
| Module Name | Michelin Fleet Solutions: From selling tires to selling kilometers | | |
| Module duration | 3 hours | | |
| Module objective | This case investigates the difficulties that industrial groups face when they transition from selling products to providing service. It enables participants to better understand: The initial rationale for industrial groups to move towards solution businesses, the many operational and organizational challenges of such a move, the shift in the business model addressed. | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 30 min | Presentation and reading of the case study | Students/Teacher |
| | 30 min | Understand the offerings: tires vs. Michelin Fleet Solution (MFS) | Students/Teacher |
| | 30 min | Identify the factors driving Michelin to move towards offering solutions | Students/Teacher |
| | 30 min | Identify the benefits of the MFS offer from the customer's point of view | Students/Teacher |
| | 30 min | Understand the difficulties encountered by Michelin to roll out the MFS offer | Students/Teacher |
| | 30 min | Should Michelin abandon or go on with MFS? | Students/Teacher |

The course content is available on the DigiFoF cloud in WP3
WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
T3.2 -Teaching and training materials for the design /EMSE/EMSE_03: Product-Service
Systems & servitization: consequences on companies' business model and financial
performance

(https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/EMSE/EMSE_03%3A%20Transformation%20of%20Industrial%20Business%20Model%20through%20digitalization%20and%20servitization)

4.1.4 EMSE_04: Introduction to the concept of PSS and to the dedicated PS3M modelling method

Table 1_EMSE_04. The training specification details

| Training specification | Explanation |
|-------------------------------|---|
| Organizer | EMSE France |
| Training Topic | Introduction to the concept of PSS and to the dedicated PS3M modelling method |
| Training objectives | Understand the concept of Product System Service, and how the usual product design method and practices have to change. Discover and experiment a PSS dedicated modelling tool (PS3M) and design method |
| Method | <ul style="list-style-type: none"> - Introductory lecture to provide all required conceptual notions on PSS - Introductory lecture to explain the conceptual and methodological structure of a PSS design method - Practical PSS design case study executed on the PS3M modelling tool |
| Target groups | PhD Students, (NEMO Summer School) |
| Recommended composition | If possible mix between PhD students from engineering and managerial sciences |
| Recommended size of groups | 30 persons, by groups of 2 or for the practical case study |
| Training duration | 3h |
| Mode of tutoring | 1h : lecture 2h : Case study animation with PSS Design Tool (PS3M) |
| Mode of provision | Lecture can be on distance. Case study with physical teaching. |

| Training specification | Explanation |
|--|--|
| Tools and resources to be used (technological-support tools) | Computer room, with installation of PS3M software. |
| Recommended preparation | Installation of software Download of case study computer data and import of data within PS3M If possible anticipatory lecture of general paper on PSS. |
| Modes of working in teams | Collaborative problem-solving |
| Communication and cooperation mode | / |
| Necessary abilities to tackle the tasks of open problems | Problem analysis, Problem-solving abilities, Synthesis |
| Knowledge prerequisites | Modelling abilities. |

This training is expecting the following competence acquisition:

Table 2_EMSE_04. Training competence

| Competence specification | Explanation |
|--------------------------|--|
| Knowledge and skills | - Good understanding of the strategical and organisational problematics linked to the industrial transition towards Product-Service-Systems - Pragmatic skills on manipulation of a modelling toolkit dedicated to PSS design |
| Professional competence | Modelling logic and approach for PSS design |
| General objective | The general objective of the training is to give a good overview knowledge on both strategical and design issues and problematics concerning PSS design and deployment. |

The training is constituted by 4 training modules, further described below:

- General introduction to PSS strategies and problematics.
- Discover a PSS modelling toolkit, used as support for PSS design methodology.

Table 3_EMSE_04_Module 1- Training Module specifications

| Module specification | Explanation |
|----------------------|---|
| Teacher Name | X. Boucher |
| Training Topic | Product-Service System design |
| Training Code | EMSE_04 |
| Module Name | General introduction to PSS strategies and problematics |
| Module duration | 1 hour. |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Module specification | Explanation | | |
|----------------------|---|--|--------------------------|
| Module objective | <ul style="list-style-type: none"> • General understanding on PSS industrial strategies • Industrial impacts of the transition towards PSS • Introduction to PS3M, a PSS dedicated modelling toolkit • Introduction to PS3A a decision-making solution for PSS value chain assessment | | |
| Mode of provision | Lecture in classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 15 mn | PSS concepts and application fields | Teacher |
| | 15 mn | Servitization impacts and management | Teacher |
| | 15 mn | PS3M modelling toolkit introduction | Teacher |
| | 15 mn | PS3A decision-making solution presentation | Teacher |

Table EMSE_04 Module 2- Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|--|--------------------------|
| Teacher Name | X. Boucher | | |
| Training Topic | Introduction to the concept of PSS and to the dedicated PS3M modelling method | | |
| Training Code | EMSE_04 | | |
| Module Name | Discover a PSS modelling toolkit | | |
| Module duration | 2 hours. | | |
| Module objective | Discover a PSS dedicated modelling toolkit, and develop some concrete skills on PSS design | | |
| Mode of provision | Computer room, with work by pair of 2 persons | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 30 min | Understand the ergonomics and ways to use PS3M toolkit and discover the AUTOMATON case study | teacher |
| | 90 min | Create and model a PSS delivery scenario | students |

The course content is available on the DigiFoF cloud in WP3 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /EMSE/EMSE_04: Introduction to the concept of PSS and to the dedicated PS3M modelling method

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4.1.5 EMSE_05: Circular Economy and Product-Service System

Table 1 EMSE_05. The training specification details

| Training specification | Explanation |
|--|---|
| Organizer | EMSE France |
| Training Topic | Circular Economy and Product-Service System |
| Training objectives | To make students familiar with sustainable solution providing |
| Method | <ul style="list-style-type: none"> • Theoretical background teaching • Case study |
| Target groups | Master Students |
| Recommended composition | Students from various engineering background |
| Recommended size of groups | 10 to 30 |
| Training duration | 7 hours (50% lecture, 50% project) |
| Mode of tutoring | Literature review, industrial cases review, Practical case study animation |
| Mode of provision | Teaching and workshop |
| Tools and resources to be used (technological-support tools) | No need for a special technological support |
| Recommended preparation | Read industrial cases and think about a solution |
| Modes of working in teams | Collective work |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | System approach, teamwork |
| Knowledge prerequisites | No prerequisites required |

Table 2 EMSE_05. Training competence

| Competence specification | Explanation |
|--------------------------|--|
| Knowledge and skills | Specific the knowledge and skills that are obtained at this training |
| Professional competence | Specific the competence acquired |

| Competence specification | Explanation |
|--------------------------|---------------------------------------|
| General objective | The general objective of the training |

Table 3_EMSE_05_Module 1. Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|--|--------------------------|
| Teacher Name | E. Maleki | | |
| Training Topic | Circular Economy and Product-Service System | | |
| Training Code | EMSE_05 | | |
| Module Name | Unsustainability & Circular Economy | | |
| Module duration | 1.5 hours | | |
| Module objective | Understand what causes the unsustainability & how Circular Economy can help | | |
| Mode of provision | Theoretical background teaching | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 10 | Critical trends that characterize the unsustainability of the current global situation | Teacher+Students |
| | 30 | Seeing the Bigger Picture : From linear to circular economy | Teacher+Students |
| | 20 | What circular economy is | Teacher+Students |
| | 20 | Possible solutions for a Circular Economy | Teacher+Students |
| 10 | A new perspective: Rethink everything | Teacher+Students | |

Table 3_EMSE_05_Module 2 - Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|---|--------------------------|
| Teacher Name | E. Maleki | | |
| Training Topic | Circular Economy and Product-Service System | | |
| Training Code | EMSE_05 | | |
| Module Name | Strategies to reach sustainability | | |
| Module duration | 1.5 hours | | |
| Module objective | Create a global view of strategies to reach sustainability | | |
| Mode of provision | Theoretical background teaching | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 15 | Strategies to operationalize the circular approach : Product, production and consumption side | Teacher+Students |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Module specification | Explanation | | |
|----------------------|-------------|--|------------------|
| | | of reaching sustainability | |
| | 75 | Strategies & examples for moving towards Circular Solution: Depending on your role in company, there are various practices to implement circular solution. | Teacher+Students |

Table 3_EMSE_05_Module 3 - Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|---------------------------------------|--------------------------|
| Teacher Name | E. Maleki | | |
| Training Topic | Circular Economy and Product-Service System | | |
| Training Code | EMSE_05 | | |
| Module Name | Sustainable Product-Service System | | |
| Module duration | 4 hours | | |
| Module objective | Understand what a sustainable Product-Service System is. | | |
| Mode of provision | Case study & Project-Based learning | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 15 | Sustainable Solution-based approach | Teacher |
| | 45 | Dematerialization And Service Economy | Teacher + Students |
| | 45 | Bike Sharing Case | Students |
| 75 | Industrial Machinery Case: Gear grinding machine | Students | |

The course content is available on the DigiFoF cloud in WP3 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /EMSE/EMSE_05: A Circular Economy and Product-Service System

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4.1.6 EMSE_06: Deployment of Service-oriented Strategy

Table 1 EMSE_06. The training specification details

| Training specification | Explanation |
|--|--|
| Organizer | EMSE France |
| Training Topic | Interactive training with small and medium size industrial companies, to initiate a service-oriented strategy. |
| Training objectives | The objective is to bring various complementary competencies of the company, to work collaboratively on both strategic diagnosis and perspective development, so as to identify key strategical factors and incentive/resistance for service development, and key opportunities for initiating the transition. |
| Method | A structured framework is proposed, for various diagnosis steps : <ul style="list-style-type: none"> - Service-oriented strategical context analysis; - Service opportunities analysis, through business sectors - Collective competence transformation anticipation - Proposal of service development trajectory |
| Target groups | Vocational training: each training is dedicated to only one company. SMI companies with, a first contact with service activities, and an ambition to further develop service-oriented strategies |
| Recommended composition | Each group should gather actors from the key functions involved in product-service innovation in the companies, like top management board, marketing, sales management, system design and development, production, after sale services, customer relationship management. |
| Recommended size | 15 persons |
| Training duration | 2 days (4 half-day courses during 2 month) |
| Mode of tutoring | The seminar is full interactive diagnosis process, applied to the internal data of the company. The 2 days of training include three half-days in direct interaction with the actors for interview and information capture + one half-day of final debriefing and interaction. Additionally, the animators have to work 'off-line' additionally to the 2 training days on information analysis, synthesis and diagnosis. |
| Mode of provision | Interactive academic/industrial diagnosis process |
| Tools and resources to be used (technological-support tools) | Structured diagnosis methodology, including audit and diagnosis tools at different steps. |
| Recommended preparation | Top management of the company should be involved and should act as sponsor of the training. A preliminary awareness-raising on product-Service innovation strategies should be delivered to company staff. |
| Modes of working in teams | Collective problem analysis and solving. Collective creativity |
| Communication and cooperation mode | Physical interaction |

| Training specification | Explanation |
|--|--|
| Necessary abilities to tackle the tasks of open problems | Creativity, Innovation, Context analysis, Design thinking, System thinking. |
| Knowledge prerequisites | A preliminary awareness-raising on product-Service innovation strategies should be delivered to company staff. |

This training is expecting the following competence development

Table 2_EMSE_06. Training competence

| Competence specification | Explanation |
|--------------------------|--|
| Knowledge and skills | Understand the alternative innovation strategies linked to Product-Service-Design. Understand the approach of design-thinking applied to PSS context |
| Professional competence | <ul style="list-style-type: none"> - Capacity to analyse design oriented usage, in the context of the company ; - Capacity to manage a service-oriented creativity session , in the context of the company ; - Capacity to analyse the organisational impacts of new service development. |
| General objective | The general objective of the training is to help a SME company (key actors concerned by innovation) to configure a service-oriented innovation strategy, concerning one of its business area. |

This training is composed of 4 modules, further described below:

- Understand the strategic innovation context of the company;
- Apply a creativity design-thinking approach on an innovation project;
- Anticipate the organizational impacts of service innovation;
- Evaluate and discuss the applicability of innovation proposals.

Table 3_EMSE_06_Module 1- Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|------------------------------------|---------------------|
| Teacher Name | S. Peillon, N. Dubruc, X.Boucher | | |
| Training Topic | Deployment of Service-oriented Strategy | | |
| Training Code | EMSE_06 | | |
| Module Name | Understand the strategic innovation context of the company | | |
| Module duration | 4 hours | | |
| Module objective | <ul style="list-style-type: none"> • Capture the key strategical factors to understand the innovation context of a company (SME) | | |
| Mode of provision | Directly in industrial context (by a company) | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for | Objective that need to be obtained | Who perform in this |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Module specification | Explanation | | |
|----------------------|-------------|--|--|
| | this part | | part |
| | 90 min | Capture strategical innovation situation and factors from the Top Management (SME Manager) | PSS Experts + Company Top Manager |
| | 90 min | Capture strategical innovation situation and factors from the Marketing and R&D departments | PSS Experts + Managers of Marketing and R&D departments |
| | 60 min | Capture strategical innovation situation and factors from the Production and Sales departments | PSS Experts + Managers of Production and Sales departments |

Table 3 EMSE_06 Module 2- Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|--|---|
| Teacher Name | S. Peillon, N. Dubruc, X.Boucher | | |
| Training Topic | Deployment of Service-oriented Strategy | | |
| Training Code | EMSE_06 | | |
| Module Name | Apply a creativity design-thinking approach on an innovation project | | |
| Module duration | 3,5 hours | | |
| Module objective | <ul style="list-style-type: none"> Put the key innovation actors of a company in situation to create imaginative new service-oriented offers, linked to a potential innovation project (on their proper business) | | |
| Mode of provision | Directly in industrial context (by a company) | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 15 min | Share the objectives and structure of the session with all actors | PSS experts |
| | 30 min | Make explicit the open usage expectations from different categories of clients | PSS Experts + Company Innovation Actors |
| | 15 min | Synthesize and share the results | PSS Experts + Company Innovation Actors |
| | 60 min | Create innovative PSS offers, through a design thinking mode | PSS Experts + Company Innovation Actors |
| | 45 min | Synthesize and share the results of creativity session | PSS Experts + Company Innovation Actors |
| | 45 min | Make explicit prioritization criteria and strategies concerning the potential deployment of PSS offers | PSS Experts + Company Innovation Actors |

Table 3 EMSE_06 Module 3- Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|--|--|
| Teacher Name | S. Peillon, N. Dubruc, X.Boucher | | |
| Training Topic | Deployment of Service-oriented Strategy | | |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Module specification | Explanation | | |
|----------------------|---|--|--|
| Training Code | EMSE_06 | | |
| Module Name | Anticipate the organizational impacts of service innovation; | | |
| Module duration | 3 hours | | |
| Module objective | <ul style="list-style-type: none"> Make explicit the organisational impacts of developing innovative PSS offers, both on internal and external collective competencies | | |
| Mode of provision | Directly in industrial context (by a company) | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 60 min | Analyse the key organisational difficulties and obstacles induced by an innovative service catalogue | PSS Experts + Company Top Manager |
| | 60 min | Analyse the new requirements of internal and external competencies all along the life cycle of the new PSS offer | PSS Experts + Managers of Marketing and R&D departments |
| | 60 min | Discuss the priorities and progressive strategies, for organisational change management | PSS Experts + Managers of Production and Sales departments |

Table 3 EMSE_06 Module 4- Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|--|--------------------------|
| Teacher Name | S. Peillon, N. Dubruc, X.Boucher | | |
| Training Topic | Deployment of Service-oriented Strategy | | |
| Training Code | EMSE_06 | | |
| Module Name | Understand the strategic innovation context of the company | | |
| Module duration | 4 hours | | |
| Module objective | <ul style="list-style-type: none"> Confront the innovation path proposed, to the experience of the company managers | | |
| Mode of provision | Directly in industrial context (by a company) | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 30 min | Presentation of the service catalogue and PSS offers resulting from the previous steps | PSS Experts |
| | 60 min | Open discussion | Company managers |
| | 30 min | Presentation of the organisation transformation path proposed | PSS Experts |
| | 60 min | Open discussion | Company managers |
| | | | |

The course content is available on the DigiFoF cloud in WP3
WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
T3.2 -Teaching and training materials for the design /EMSE/EMSE_06: A Deployment of
Service-oriented Strategy

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4.1.7 EMSE_07: Design Thinking for Product-Service System Design

Table 1 EMSE_07. The training specification details

| Training specification | Explanation |
|--|--|
| Organizer | EMSE France |
| Training Topic | Design Thinking for Product-Service System Design |
| Training objectives | Defining a sustainable Product-Service System (PSS) using Design Thinking method and tool (OMILAB) <ul style="list-style-type: none"> • Design Thinking (Basics) • Industrial PSS Case • Design Thinking for PSS (OMILAB) |
| Method | <ul style="list-style-type: none"> • Theoretical background teaching • Case study |
| Target groups | Master Students Professionals |
| Recommended composition | Students or professions from various engineering background |
| Recommended size of groups | 10 to 12 |
| Training duration | 14 hours (30% lecture, 70% project) |
| Mode of tutoring | Literature review, industrial cases review, Practical case study animation |
| Mode of provision | Teaching and workshop |
| Tools and resources to be used (technological-support tools) | No need for a special technological support |
| Recommended preparation | Read industrial cases and think about a solution |

| Training specification | Explanation |
|--|---------------------------|
| Modes of working in teams | Collective work |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | System approach, teamwork |
| Knowledge prerequisites | No prerequisites required |

Table 2 EMSE_07. Training competence

| Competence specification | Explanation |
|--------------------------|--|
| Knowledge and skills | Participants learn to collectively visualise a business scenario |
| Professional competence | Share and understand different viewpoints in system design |
| General objective | Facilitating collaborative design |

Table 3 EMSE_07 Module 1. Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|--|--------------------------|
| Teacher Name | E. Maleki | | |
| Training Topic | Design Thinking for Product-Service System Design | | |
| Training Code | EMSE_07 | | |
| Module Name | Design Thinking (Basics) | | |
| Module duration | 3 hours | | |
| Module objective | What Design Thinking is | | |
| Mode of provision | Teaching | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 60 | How to approach problems using Design Thinking | Teacher |
| | 30 | Design Thinking: 1. RESEARCH | Teacher+Students |
| | 30 | Design Thinking: 2. IDEATION | Teacher+Students |
| | 30 | Design Thinking: 3. PROTOTYPING | Teacher+Students |
| | 30 | Design Thinking & Systems Thinking | Teacher+Students |

Table 3 EMSE_07 Module 2 - Training Module specifications

| Module specification | Explanation |
|----------------------|-------------|
| Teacher Name | E. Maleki |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Module specification | Explanation | | |
|----------------------|---|---|--------------------------|
| Training Topic | Design Thinking for Product-Service System Design | | |
| Training Code | EMSE_07 | | |
| Module Name | Industrial PSS Case | | |
| Module duration | 4 hours | | |
| Module objective | Industrial PSS Case | | |
| Mode of provision | Case study & Project-Based learning | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 45 | High precision gear grinding process | Teacher+Students |
| | 45 | Damage of the metal sludge | Teacher |
| | 30 | Separation of grinding oil and metal | Teacher |
| | 60 | New "products-services" solution based on circular economy and used sales | Teacher+Students |
| | 60 | Possible scenario | Teacher+Students |

Table 3_EMSE_07_Module 3 - Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|------------------------------------|--------------------------|
| Teacher Name | E. Maleki | | |
| Training Topic | Design Thinking for Product-Service System Design | | |
| Training Code | EMSE_07 | | |
| Module Name | Design Thinking for PSS (OMILAB) | | |
| Module duration | 7 hours | | |
| Module objective | Design Thinking for PSS (OMILAB) | | |
| Mode of provision | Case study & Project-Based learning | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 30 | Download and install Scene2Model | Teacher+Students |
| | 45 | OMILAB basics | Teacher+Students |
| | 45 | Possible scenario | Teacher+Students |
| | 180 | Group working | Teacher+Students |
| | 120 | Final presentations | Teacher+Students |

The course content is available on the DigiFoF cloud in WP3
WP3_FoF_Designer:Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /EMSE/EMSE_07: A Design
Thinking for Product-Service System Design

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4.2 Courses provided by ULBS

4.2.1 ULBS_01: Workplace safety – Employees emotion recognition

Table 1_ULBS_01. The training specification details

| Training specification | Explanation |
|--|---|
| Organizer | ULBS, Romania |
| Training Topic | Workplace safety – Employees emotion recognition |
| Training objectives | <ul style="list-style-type: none"> • Understand how emotions affect risk perception and behaviour • Understand, design and implement a method to recognize human emotions from live video sequences |
| Method | <ul style="list-style-type: none"> • Case study: losing control of your emotions means losing control of your safety • Work in teams |
| Target groups | <ul style="list-style-type: none"> • Master students (Computer Science) • Software engineers |
| Recommended composition | Individuals with basic programming knowledge |
| Recommended size of groups | 10 to 15 |
| Training duration | 12 hours |
| Mode of tutoring | Expert input + practical case study |
| Mode of provision | Workshop / Classroom |
| Tools and resources to be used (technological-support tools) | Computer room with Java/Python or C# installed |
| Recommended preparation | Get familiar with OpenCV |
| Modes of working in teams | Collective work with distributed role |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | Ability to work in team |

| Training specification | Explanation |
|-------------------------|-----------------------------|
| Knowledge prerequisites | Basic programming knowledge |

Table 2_ULBS_01. Training competence

| Module specification | Explanation |
|-------------------------|--|
| Knowledge and skills | Understanding to working with some programming languages Improve the knowledge in machine learning domain |
| Professional competence | Capability to understand and develop applications that learn from experience |
| General objective | Improve the ability of programming computer Obtain knowledge in Imagine Processing |

This training is structured in 4 different laboratories, each having two hours per week. The training period is four weeks. In following describes the organisation of each separate module.

1. Introduction to Python & OpenCV
2. Face detection
3. Supervised learning
4. Recognizing facial emotions

4.2.1.1 Introduction to Python & OpenCV

Table 3_ULBS_01_Modul1 1. Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|--|----------------------|
| Teacher Name | eng. Valentin Fleaca | | |
| Training Topic | Workplace safety – Employees emotion recognition | | |
| Module Name | Introduction to Python & OpenCV | | |
| Module duration | 100 minutes | | |
| Module objective | <ul style="list-style-type: none"> • getting familiar with Python • handling basic OpenCV API calls | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of this laboratory | Teacher |
| | 5 | Downloading and installing PyCharm | Teacher and students |

| Module specification | Explanation | | |
|----------------------|-------------|---------------------------------|----------------------|
| | | & Python | |
| | 10 | Installing OpenCV, NumPy, SciPy | Teacher and students |
| | 15 | Python vs C++ vs Java | Teacher |
| | 30 | Python language exercises | Students |
| | 35 | OpenCV usage | Teacher and students |
| | | | |

4.2.1.2 Face detection

Table 3_ULBS_01_Module_2. Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|--|----------------------|
| Teacher Name | eng. Valentin Fleaca | | |
| Training Topic | Workplace safety – Employees emotion recognition | | |
| Module Name | Face detection – Implementing a face detection system | | |
| Module duration | 100 minutes | | |
| Module objective | <ul style="list-style-type: none"> Face detection in static images Face detection in a video stream | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of this laboratory | Teacher |
| | 25 | Face detection: theory | Teacher |
| | 20 | Detecting faces in images | Teacher and students |
| | 30 | Detecting faces in video sequences | Students |
| | 20 | Project architecture setup | Teacher and students |
| | | | |

4.2.1.3 Detecting facial landmarks

Table 3_ULBS_01_Module_3. Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|--|--|
| Teacher Name | eng. Valentin Fleaca | | |
| Training Topic | Workplace safety – Employees emotion recognition | | |

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| Module specification | Explanation | | |
|----------------------|---|--|---------------|
| Module Name | Understanding what facial landmarks are and how they can be detected. | | |
| Module duration | 100 minutes | | |
| Module objective | <ul style="list-style-type: none"> Understanding what facial landmarks are and how they can be detected. Getting familiar with SciKit API calls | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of this laboratory | Teacher |
| | 45 | Detecting facial landmarks | Teacher |
| | 50 | OpenCV exercises | Students |
| | | | |
| | | | |

4.2.1.4 Recognizing facial emotions

Table 3_ULBS_01_Module_4. Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|---|----------------------|
| Teacher Name | eng. Valentin Fleaca | | |
| Training Topic | Workplace safety – Employees emotion recognition | | |
| Module Name | Recognition facial emotions | | |
| Module duration | 100 minutes | | |
| Module objective | <ul style="list-style-type: none"> Understanding facial emotions Recognize human emotions from live video sequences | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of this laboratory | Teacher |
| | 20 | Facial expressions and emotions | Teacher |
| | 25 | Learning a classifier to recognize facial emotions from a dataset | Teacher and students |
| | 30 | Tuning the classifier parameters to increase accuracy | Students |
| 20 | Live face emotion recognition | Students | |

| Module specification | Explanation | | |
|----------------------|-------------|--------|--|
| | | system | |
| | | | |

| References | |
|---|---|
| Recommended Reading (Books and web pages) | https://opencv-python-tutroals.readthedocs.io/en/latest/py_tutorials/py_objdetect/py_face_detection/py_face_detection.html |
| | https://www.pyimagesearch.com/2016/02/08/opencv-shape-detection/ |
| | https://www.pyimagesearch.com/2017/04/03/facial-landmarks-dlib-opencv-python/ |
| More references (Books and web pages) | https://scikit-learn.org/stable/supervised_learning.html |
| | https://scikit-learn.org/stable/modules/svm.html |
| | |

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
 T3.2 -Teaching and training materials for the design /ULBS/ULBS_01: Workplace safety – Employees emotion recognition
 (https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/ULBS/ULBS_01%3A%20Workplace%20safety%20%E2%80%93%20Employees%20emotion%20recognition)

4.2.2 ULBS_02: Sibiu – Smart city modelling (ADOxx)

Table 1_ULBS_02. The training specification details

| Training specification | Explanation |
|------------------------|--|
| Organizer | ULBS, Romania |
| Training Topic | Sibiu – Smart City Modelling Smart city modelling becomes a necessity and represents an indirect effect of Industry 4.0 revolution. The industrial evolution has both benefits (increasing wellbeing) and |

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| Training specification | Explanation |
|--|--|
| | <p>drawbacks (city crowding). The level of welfare of many families can be measured by the number of owned cars; in many cases, the number more than one. But this means much more traffic which includes the public and heavy goods transport, creating congestion and, finally, air and noise pollution. Also, parking space and other infrastructure problems are the consequence of city crowding.</p> <p>For educational and demonstration purposes the OMiLAB Package contains three demonstration scenarios, in line with the architecture of the Evaluation Space. The third Demonstration Scenario links all three architectural layers - the Business Layer, the Conceptual Modelling Layer and the Proof of Concept Layer - together in a Smart City/Smart Parking teaching example. It employs the mBot on the CPS-Proof of Concept Layer and the SAP Scenes figures on the Business Layer as well as all modelling tools.</p> |
| Training objectives | <ul style="list-style-type: none"> ▪ Understand and apply a method for the design of smart city modelling ▪ Acquire operational skills on the use of ADOxx toolkits for Smart City modelling |
| Method | <ul style="list-style-type: none"> ▪ Case study ▪ Practical work in team ▪ Model creation |
| Target groups | <ul style="list-style-type: none"> ▪ Vocational training: professional of system design ▪ Master students |
| Recommended composition | Various industrial cultures (production, marketing, design) |
| Recommended size of groups | 10 to 20 |
| Training duration | 8 hours |
| Mode of tutoring | Expert input + Practical case study animation |
| Mode of provision | Workshop |
| Tools and resources to be used (technological-support tools) | Computer Room with ADOxx modelling toolkit |
| Recommended preparation | Read a smart city case study |

| Training specification | Explanation |
|--|---|
| Modes of working in teams | Collective work with distributed role |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | Creativity in system design, Coordination and communication abilities |
| Knowledge prerequisites | Smart City challenges |

Training competence

| Module specification | Explanation |
|-----------------------------|--------------------|
| Knowledge and skills | |
| Professional competence | |
| General objective | |
| Specific objective | |

Table 3_ULBS_01_Module 1. Training Module specifications

| Module specification | Explanation |
|-----------------------------|---|
| Teacher Name | eng. Dobrila Petric |
| Training Topic | Smart city modeling |
| Module Name | <ul style="list-style-type: none"> • Modelling Tools presentation and theory about models and limitations and application area • How to create a new user? • Implementing fist model: Hello world • Smart City • Smart Parking |
| Module duration | 8 hours |
| Module objective | <ul style="list-style-type: none"> • Understand and install a modelling tool • Implement a model • Method for the design of smart city modelling • Acquire operational skills on the use of ADOxx toolkits for Smart City modelling |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Module specification | Explanation | | |
|----------------------|-------------|---|----------------------|
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 20 | Presentation of laboratory objectives | Teacher |
| | 40 | Installing ADOxx Development toolkit | Teacher and students |
| | 40 | Installing ADOxx Modelling toolkit | Teacher and students |
| | 20 | Creating ADOxx users | Teacher and students |
| | 60 | Introduction to ADOxx; Platform demonstration | Teacher |
| | 60 | Smart City modelling | Teacher and students |
| | 30 | Realize a static graphical visualization | Teacher and students |
| | 30 | Realize a dynamic graphical visualization | Teacher and students |
| | 30 | Realize a sensor for the common air quality index | Teacher and students |
| | 30 | Create a new relation case | Students |
| | 60 | ADOxx web simulation | Teacher and students |
| | 60 | Smart Parking | Students |

The complete course content is detailed in DigiFoF cloud in WP3

WP3_FoF_Designer:Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /ULBS/ULBS_02: Sibiu – Smart city modelling (ADOxx)

([https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/ULBS/ULBS_02%3A%20Sibiu%E2%80%93Smart%20city%20modelling%20\(ADOxx\)](https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/ULBS/ULBS_02%3A%20Sibiu%E2%80%93Smart%20city%20modelling%20(ADOxx)))

4.2.3 ULBS_03: Systems-oriented topics: Computer Vision for Manufacturing Industry Application

Table 1_ULBS_03. The training specification details

| Training specification | Explanation |
|------------------------|--|
| Organizer | ULBS, Romania |
| Training Topic | Computer Vision for Manufacturing Industry Application |

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| Training specification | Explanation |
|--|---|
| Training objectives | <ul style="list-style-type: none"> The main goal of the proposed method is the improvement of quality assurance techniques The possibility of automated defect detection in the manufacturing process leading to improved productivity and high quality |
| Method | <ul style="list-style-type: none"> Case study: investigations on various textures and images taken from production stages Work in teams |
| Target groups | <ul style="list-style-type: none"> Master students (Computer Science) Software engineers |
| Recommended composition | Individuals with basic programming knowledge |
| Recommended size of groups | 10 to 15 |
| Training duration | 8 hours |
| Mode of tutoring | Expert input + practical case study |
| Mode of provision | Workshop / Classroom |
| Tools and resources to be used (technological-support tools) | Computer room with Java/Python or C# installed |
| Recommended preparation | Get familiar with OpenCV |
| Modes of working in teams | Collective work with distributed role |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | Ability to work in team |
| Knowledge prerequisites | Basic programming knowledge |

Table 2_ULBS_03. Training competence

| Module specification | Explanation |
|----------------------|---|
| Knowledge and skills | Working with image processing libraries Improve the knowledge in image processing and computer vision domain |

| | |
|-------------------------|---|
| Professional competence | Capability to understand and develop applications The role of quality assurance and the benefits of assisted quality control |
| General objective | Improve the programming abilities Understanding Image Processing and Computer Vision |

This training is structured in 4 lab sessions, two hours each. The total training time will last 4 weeks.

Table 3_ULBS_03_Module 1. Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|---|----------------------|
| Teacher Name | Prof. dr. Remus Brad | | |
| Training Topic | Computer Vision for Manufacturing Industry Application | | |
| Module Name | Texture detection in quality control | | |
| Module duration | 8 hours (480 minutes) | | |
| Module objective | <ul style="list-style-type: none"> • Introduction to Image processing and programming libraries • Texture Detection and Recognition • Feature Extraction and Applications • Quality Control and Computer Vision • Understanding image processing techniques • Implement a model • Method for the design of smart city modelling • Acquire operational skills on the use of ADOxx toolkits for Smart City modelling | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 20 | Presentation of laboratory objectives | Teacher |
| | 40 | Installing and configuring Visual Studio Community. Installing OpenCV libraries | Teacher and students |
| | 60 | Introduction to OpenCV. First programs. Loading an image. | Teacher and students |
| | 60 | Working with images. Basic OpenCV Image Processing libraries. | Teacher |
| | 60 | Textures. Spectrum analysis. Fourier transform. | Teacher and students |
| | 30 | Gabor functions. Texture detection | Teacher and students |
| | 30 | Building an application for texture detection | Teacher and students |
| | 30 | Texture recognition. Defects in texture | Teacher and students |
| | 30 | Case studies cases with different | Students |

| Module specification | Explanation | | |
|----------------------|-------------|--|----------------------|
| | | textures, materials and defects | |
| | 60 | Industry applications of visual inspection | Teacher and students |
| | 60 | Case study presentation | Students |
| | | | |

| References | |
|---|---|
| Recommended Reading (Books and web pages) | https://opencv-python-tutroals.readthedocs.io/en/latest/py_tutorials/py_tutorials.html |
| | GONZALEZ Rafael C., WOODS Richard E., Digital Image Processing, London; Sydney, Pearson Prentice Hall |
| | https://www.pyimagesearch.com/2015/12/07/local-binary-patterns-with-python-opencv/ |
| More references (Books and web pages) | FORSYTH David A., PONCE Jean, Computer Vision: A Modern Approach, Prentice Hall |
| | http://www.jezzamon.com/fourier/index.html |
| | https://www.mathworks.com/help/images/texture-analysis-1.html |

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
 T3.2 -Teaching and training materials for the design /ULBS/
 (https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/ULBS/ULBS_03%20Systems-oriented%20topics%20Computer%20Vision%20for%20Manufacturing%20Industry%20Application.pdf)

4.2.4 ULBS_04: Systems-oriented topics: Computer Vision Applications – Parking Lot Availability Recognition

Table 1_ULBS_04. The training specification details

| Training specification | Explanation |
|------------------------|---|
| Organizer | ULBS, Romania |
| Training Topic | Computer Vision Applications – Parking Lot Availability Recognition |

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| Training specification | Explanation |
|--|--|
| Training objectives | <ul style="list-style-type: none"> The main goal is to gain an expertise in analysing, understanding, implementing and testing a Smart City solution using Computer Vision The development of a computer vision system for the detection of parking spaces |
| Method | <ul style="list-style-type: none"> Working with OpenCV library Case studies on different benchmarks and image scenarios Work in teams |
| Target groups | <ul style="list-style-type: none"> Master students (Computer Science) Software engineers |
| Recommended composition | Individuals with basic programming knowledge |
| Recommended size of groups | 10 to 15 |
| Training duration | 8 hours |
| Mode of tutoring | Expert input + practical case study |
| Mode of provision | Workshop / Classroom |
| Tools and resources to be used (technological-support tools) | Computer room with Python or C# installed |
| Recommended preparation | Get familiar with OpenCV |
| Modes of working in teams | Collective work with distributed role |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | Ability to work in team |
| Knowledge prerequisites | Basic programming knowledge |

Table 2_ULBS_04. Training competence

| Module specification | Explanation |
|----------------------|---|
| Knowledge and skills | Working with image processing libraries Improve the knowledge in image processing and computer vision domain |

| | |
|-------------------------|---|
| Professional competence | Capability to understand and develop applications |
| General objective | Improve the programming abilities Understanding Image Processing and Computer Vision |

This training is structured in 4 lab sessions, two hours each. The total training time will last 4 weeks.

Table 3_ULBS_04_Module 1. Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|--|----------------------|
| Teacher Name | Prof. dr. Remus Brad | | |
| Training Topic | Computer Vision Applications – Parking Lot Availability Recognition | | |
| Module Name | Detecting parking spaces using feature recognition | | |
| Module duration | 8 hours (480 minutes) | | |
| Module objective | <ul style="list-style-type: none"> • Introduction to Image processing and programming libraries • Smart city solutions • Feature detection, recognition and applications • Parking lot and Computer Vision • Implement a concept of smart city applications | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 20 | Presentation of laboratory objectives | Teacher |
| | 40 | Installing Visual Studio Community and OpenCV library | Teacher and students |
| | 60 | Introduction to OpenCV. First application using OpenCV library. Loading an image file. | Teacher and students |
| | 60 | Image processing techniques and algorithms. | Teacher |
| | 60 | Feature extraction. Feature classification | Teacher and students |
| | 60 | Applications in object recognition | Teacher |
| | 60 | Case studies. Using different algorithms for feature detection in OpenCV | Teacher and students |
| | 60 | Applications in parking lot detection | Teacher and students |
| | 60 | Smart City solutions using Computer Vision | Students |
| | 480 | | |

| Module specification | Explanation |
|----------------------|-------------|
| | |

| References | |
|---|---|
| Recommended Reading (Books and web pages) | https://opencv-python-tutroals.readthedocs.io/en/latest/py_tutorials/py_tutorials.html |
| | GONZALEZ Rafael C., WOODS Richard E., Digital Image Processing, London; Sydney, Pearson Prentice Hall |
| | http://cnrpark.it/ |
| More references (Books and web pages) | FORSYTH David A., PONCE Jean, Computer Vision: A Modern Approach, Prentice Hall |
| | Gou Koutaki, Takamochi Minamoto and Keiichi Uchimura - EXTRACTION OF PARKING LOT STRUCTURE FROM AERIAL IMAGE IN URBAN AREAS, Graduate School of Science and Technology, Kumamoto University, September 2015 |
| | |

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
 (https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/ULBS/ULBS_04%20Image%20Processing%20for%20Parking%20Lot%20Availability%20Recognition.pdf)

4.2.5 ULBS_05: Process-oriented topics: Modelling and simulation-based design and optimization of manufacturing systems and processes on the ADOxx platform

Table 1_ULBS_05. The training specification details

| Training specification | Explanation |
|------------------------|---|
| Organizer | ULBS, Romania |
| Training Topic | Modelling and simulation-based design and optimization of manufacturing systems and processes on the ADOxx platform |
| Training objectives | <ul style="list-style-type: none"> ▪ Understand and apply methods for the design of manufacturing systems and processes; ▪ Understand and apply methods for the optimisation of manufacturing systems operation; ▪ Acquire operational skills on the use of ADOxx toolkits for domain specific metamodeling; |

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| | |
|--|--|
| | <ul style="list-style-type: none"> ▪ Acquire operational skills on the use of ADOxx toolkits for manufacturing systems modelling and simulation. |
| Method | <ul style="list-style-type: none"> ▪ Case studies; ▪ Metamodeling stage – the participants define together a Domain Specific Language optimally describing the domain of the studied cases. On its bases, they build the modelling and simulation tools; ▪ Modelling stage – grouped in team the participants compete in solving manufacturing systems design problem. They must design a system producing a given product assortment; ▪ Simulation stage – grouped in teams, the participants compete in solving manufacturing system optimisation problems. They must find the best schedule for a given product assortment. |
| Target groups | <ul style="list-style-type: none"> ▪ Master students |
| Recommended composition | Various specialisation (IT, mechatronics, processes) |
| Recommended size of groups | 12 to 20 (3 to 5 teams of 4 members) |
| Training duration | 16 hours |
| Mode of tutoring | Guiding the discussion Design thinking Moderating the After-Action report |
| Mode of provision | Workshop |
| Tools and resources to be used (technological-support tools) | Computer room with ADOxx modelling toolkit |
| Recommended preparation | Forming the interdisciplinary teams Domain familiarizing lecture |
| Modes of working in teams | Competing teams |
| Communication and cooperation mode | Informal communication Team work |
| Necessary abilities to tackle the tasks of open problems | Creativity in system design; Coordination and communication abilities; Problem solving abilities |
| Knowledge prerequisites | Knowledge in Enterprise architecture; Cyber Physical Systems; Production equipment; Manufacturing systems and processes |

Table 2_ULBS_05. Training competence

| Module specification | Explanation |
|----------------------|---|
| Knowledge and skills | Operational skills on the use of ADOxx for the design and optimisation of manufacturing systems Capability to understand and design flexible manufacturing systems |

| | |
|-------------------------|--|
| Professional competence | Ability to understand and apply methods for designing manufacturing systems |
| General objective | Improve the ability of modelling and simulating manufacturing systems Improve the ability of manufacturing systems optimisation |

This training is structured in eight different units, each having two hours. The organisation of each separate module is described in the following section.

4.2.5.1 Introduction to Manufacturing Systems and ADOxx

Table 3_ULBS_05. Training Module 1 specifications

| Module specification | Explanation | | |
|----------------------|--|---|----------------------|
| Teacher Name | Associate Prof. PhD Eng. Ion Dan Mironescu | | |
| Training Topic | Modelling and simulation-based design and optimization of manufacturing systems and processes on the ADOxx platform | | |
| Module Name | Introduction to Manufacturing System (MS) and ADOxx | | |
| Module duration | 120 minutes | | |
| Module objective | <ul style="list-style-type: none"> Getting familiar with MS Getting familiar with the ADOxx Tool | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of the unit | Teacher |
| | 10 | Remembering notions related to the manufacturing system | Teacher and students |
| | 15 | Remembering notions related to modelling and simulation | Teacher and students |
| | 20 | Introducing the concept of metamodeling | Teacher |
| | 20 | Presenting of the ADOxx platform | Teacher |
| | 20 | Practical exercise on the platform | Students |
| | 25 | Discussing the workflow metamodeling/modelling/simulation | Teacher and students |
| | 5 | Conclusions | Teacher and students |
| | | | |

4.2.5.2 Metamodeling

Table 4_ULBS_05. Training Module 2 specifications

| Module specification | Explanation | | |
|----------------------|---|---|----------------------|
| Teacher Name | Associate Prof. PhD Eng. Ion Dan Mironescu | | |
| Training Topic | Modelling and simulation-based design and optimization of manufacturing systems and processes on the ADOxx platform | | |
| Module Name | Metamodeling | | |
| Module duration | 120 minutes | | |
| Module objective | <ul style="list-style-type: none"> getting familiar with the methodology of designing and implementing an Domain Specific Modelling Language (DSML) learn to design a DSML for manufacturing system | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of the unit | Teacher |
| | 30 | Presenting the methodology for the definition and implementation of a domain specific language in ADOxx | Teacher |
| | 30 | Defining the elements of the metamodeling language | Teacher and students |
| | 25 | Defining the graphical representation of elements | Teacher and students |
| | 25 | Defining the behaviour of each element | Teacher and students |
| | 5 | Conclusions | Teacher and students |
| | | | |

4.2.5.3 Model based design and analysis of manufacturing system

Table 5_ULBS_05. Training Module 3 specifications

| Module specification | Explanation | | |
|----------------------|---|--|--|
| Teacher Name | Associate Prof. PhD Eng. Ion Dan Mironescu | | |
| Training Topic | Modelling and simulation-based design and optimization of manufacturing systems and processes on the ADOxx platform | | |
| Module Name | Model based design and analysis of manufacturing system | | |
| Module duration | 120 minutes | | |
| Module objective | <ul style="list-style-type: none"> getting familiar with model based design methods learning to analysis the models of design variant | | |

| Module specification | Explanation | | |
|----------------------|-------------|---|----------------------|
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of the unit | Teacher |
| | 10 | Presenting the design problem | Teacher |
| | 5 | Organising the teams | Teacher and students |
| | 40 | Designing the solution in the modelling tool | Students |
| | 10 | Presenting the analysis tools and methods | Teacher |
| | 30 | Analyse the solution | Students |
| | 15 | Discuss the result | Teacher and students |
| | 5 | Conclusions | Teacher and students |
| | | | |

4.2.5.4 Simulation based analysis of manufacturing system

Table 6_ULBS_05. Training Module 4 specifications

| Module specification | Explanation | | |
|----------------------|---|---|----------------------|
| Teacher Name | Associate Prof. PhD Eng. Ion Dan Mironescu | | |
| Training Topic | Modelling and simulation-based design and optimization of manufacturing systems and processes on the ADOxx platform | | |
| Module Name | Simulation based analysis of manufacturing system | | |
| Module duration | 120 minutes | | |
| Module objective | <ul style="list-style-type: none"> getting familiar with simulation tools learning to perform an analysis of simulation results | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of the unit | Teacher |
| | 20 | Discussing the principle, the tools and expected simulation outcome | Teacher and students |
| | 30 | Performing simulation | Students in teams |
| | 20 | Discussing the principle and the tools for the analysis of the simulation results | Teacher and students |
| | 30 | Performing analysis | Students in teams |
| | 10 | Discussion of results | Teacher and students |
| | 5 | Conclusions | Teacher and students |

| Module specification | Explanation |
|----------------------|-------------|
| | |

4.2.5.5 Scheduling in manufacturing system

Table 7_ULBS_05. Training Module 5 specifications

| Module specification | Explanation | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|----------------------|--|---|----------------------|---------------|---|---|---------|----|--|----------------------|---|---|---------|----|---|----------------------|----|----------------------------------|---------|----|---|-------------------|----|--------------------------|----------------------|---|-------------|----------------------|
| Teacher Name | Associate Prof. PhD Eng. Ion Dan Mironescu | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Training Topic | Modelling and simulation-based design and optimization of manufacturing systems and processes on the ADOxx platform | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Module Name | Scheduling in manufacturing system | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Module duration | 120 minutes | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Module objective | <ul style="list-style-type: none"> getting familiar with the key concept of scheduling learn to elaborate an feasible schedule | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Mode of provision | Classroom | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Laboratory structure | <table border="1"> <thead> <tr> <th>Time (min)</th> <th>Objective</th> <th>Performed by?</th> </tr> </thead> <tbody> <tr> <td>5</td> <td>Presenting the objectives and structure of the unit</td> <td>Teacher</td> </tr> <tr> <td>15</td> <td>Discussing the key concept of scheduling</td> <td>Teacher and students</td> </tr> <tr> <td>5</td> <td>Presenting a single machine process model</td> <td>Teacher</td> </tr> <tr> <td>25</td> <td>Elaborating a schedule for the proposed model</td> <td>Teacher and students</td> </tr> <tr> <td>10</td> <td>Presenting a multi-machine model</td> <td>Teacher</td> </tr> <tr> <td>40</td> <td>Elaborating a schedule for the proposed model</td> <td>Students in teams</td> </tr> <tr> <td>15</td> <td>Discussing the solutions</td> <td>Teacher and students</td> </tr> <tr> <td>5</td> <td>Conclusions</td> <td>Teacher and students</td> </tr> </tbody> </table> | Time (min) | Objective | Performed by? | 5 | Presenting the objectives and structure of the unit | Teacher | 15 | Discussing the key concept of scheduling | Teacher and students | 5 | Presenting a single machine process model | Teacher | 25 | Elaborating a schedule for the proposed model | Teacher and students | 10 | Presenting a multi-machine model | Teacher | 40 | Elaborating a schedule for the proposed model | Students in teams | 15 | Discussing the solutions | Teacher and students | 5 | Conclusions | Teacher and students |
| | Time (min) | Objective | Performed by? | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 5 | Presenting the objectives and structure of the unit | Teacher | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 15 | Discussing the key concept of scheduling | Teacher and students | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 5 | Presenting a single machine process model | Teacher | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 25 | Elaborating a schedule for the proposed model | Teacher and students | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 10 | Presenting a multi-machine model | Teacher | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 40 | Elaborating a schedule for the proposed model | Students in teams | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 15 | Discussing the solutions | Teacher and students | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Conclusions | Teacher and students | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

4.2.5.6 Single objective optimisation of the schedule

Table 8_ULBS_05. Training Module 6 specifications

| Module specification | Explanation |
|----------------------|--|
| Teacher Name | Associate Prof. PhD Eng. Ion Dan Mironescu |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Module specification | Explanation | | |
|----------------------|--|--|----------------------|
| Training Topic | Modelling and simulation-based design and optimization of manufacturing systems and processes on the ADOxx platform | | |
| Module Name | Single objective optimisation of a schedule | | |
| Module duration | 120 minutes | | |
| Module objective | <ul style="list-style-type: none"> getting familiar with the single objective optimisation methods learning to optimise a schedule in respect to one objective | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of the unit | Teacher |
| | 15 | Discussing the optimisation of the schedule for one machine case | Teacher and students |
| | 5 | Presenting the problem | Teacher |
| | 35 | Solving the problem | Students in teams |
| | 15 | Discussing the optimisation of the schedule for multi machine case | Teacher and students |
| | 5 | Presenting the problem | Teacher |
| | 35 | Solving the problem | Students in teams |
| | 5 | Conclusions | Teacher and students |
| | | | |

4.2.5.7 Multiple objective optimisation of the schedule

Table 9_ULBS_05. Training Module 7 specifications

| Module specification | Explanation | | |
|----------------------|--|--|---------------|
| Teacher Name | Associate Prof. PhD Eng. Ion Dan Mironescu | | |
| Training Topic | Modelling and simulation-based design and optimization of manufacturing systems and processes on the ADOxx platform | | |
| Module Name | Multiple objective optimisation of schedule | | |
| Module duration | 120 minutes | | |
| Module objective | <ul style="list-style-type: none"> getting familiar with the multiple objective optimisation methods learning to optimise in respect to one objective a schedule | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of | Teacher |

| Module specification | Explanation | | |
|----------------------|-------------|--|----------------------|
| | | the unit | |
| | 30 | Discussing the methods and algorithms for multiobjective optimisation of schedules | Teacher and students |
| | 10 | Presenting the multiobjective optimisation problem | Teacher |
| | 15 | Familiarising with Genetic Algorithm Optimisation (GAO) tools in Matlab | Teacher and students |
| | 40 | Solving the problem | Students in teams |
| | 15 | Discussing the results | Teacher and students |
| | 5 | Conclusions | Teacher and students |
| | | | |

4.2.5.8 Final assessment

Table 10_ULBS_05. Training Module 8 specifications

| Module specification | Explanation | | |
|----------------------|---|--|----------------------|
| Teacher Name | Associate Prof. PhD Eng. Ion Dan Mironescu | | |
| Training Topic | Modelling and simulation-based design and optimization of manufacturing systems and processes on the ADOxx platform | | |
| Module Name | Final assessment | | |
| Module duration | 120 minutes | | |
| Module objective | Test the acquired knowledge and skills | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of this laboratory | Teacher |
| | 5 | Organising the competing teams | Teacher and students |
| | 5 | Presenting the case | Teacher |
| | 50 | Constructing the solution for the case | Students in teams |
| | 20 | Presenting the solution | Students in teams |
| | 20 | Discussion of the solutions | Teacher and students |
| | 15 | Course conclusions | Teacher and students |
| | | | |

The complete course content is available on the DigiFoF cloud in WP3 in ULBS folder

https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/ULBS/ULBS_05%20Sibiu%20-%20Modelling%20and%20simulation-based%20design%20and%20optimization%20of%20manufacturing%20systems%20and%20processes%20on%20the%20ADOxx%20platform.pdf

4.2.6 ULBS_06: Systems-oriented topics: Petri Nets based automation of manufacturing systems

Table 1_ULBS_06. Training specification details

| Training specification | Explanation |
|----------------------------|---|
| Organizer | ULBS, Romania |
| Training Topic | Petri Nets based automation of manufacturing systems |
| Training objectives | <ul style="list-style-type: none"> ▪ Understand and apply a method for designing robust and deadlock free control solution for manufacturing systems ▪ Acquire operational skills on the use of Petri Nets tools for automation |
| Method | <ul style="list-style-type: none"> ▪ Stage 1 The students learn to model the plants and the automation system using the Petri net using a mix of think-pair-share and problem solving ▪ Stage 2 The students learn to express the automated system specification as Petri Net properties that must be satisfied using a mix of case studies and problem solving ▪ Stage 3 The students solve problems of a manufacturing system automation |
| Target groups | <ul style="list-style-type: none"> ▪ Master students |
| Recommended composition | Interdisciplinary (IT specialists, Automatists, Cyber Physical Systems engineers, Process engineers) |
| Recommended size of groups | 12 to 20 (3 to 5 teams of 4) |
| Training duration | 16 hours |
| Mode of tutoring | Case studies animation Active probing Problem presentation After Action Report animation |
| Mode of provision | Workshop |

| | |
|--|---|
| Tools and resources to be used (technological-support tools) | Computer Room with Petri Net tools (ADOxx) |
| Recommended preparation | Forming the interdisciplinary teams Domain familiarizing lecture |
| Modes of working in teams | Think-pair-share Competing teams |
| Communication and cooperation mode | Informal communication Problem solving abilities Team work |
| Necessary abilities to tackle the tasks of open problems | Coordination and communication abilities Problem solving |
| Knowledge prerequisites | Automatic control of processes Manufacturing processes |

Table 2_ULBS_06. Training competence

| Module specification | Explanation |
|-------------------------|---|
| Knowledge and skills | Operational skills on the use of Petri Nets tools for automation Capability to understand and design control system for flexible manufacturing systems |
| Professional competence | Be able to understand and apply methods for designing robust, deadlock free and performance oriented control solution for manufacturing systems |
| General objective | Improve the ability of modelling and simulating discrete events system Improve the ability of controlling discrete events system |

This training is structured in 8 different units, each having two hours. In following is described the organisation of each separate module.

4.2.6.1 Introduction

Table 3_ULBS_06_Module_1 Training Module specifications

| Module specification | Explanation |
|----------------------|--|
| Teacher Name | Conf, dr ing Ion Mironescu |
| Training Topic | Petri Nets based automation of manufacturing systems |
| Module Name | Introduction to Flexible Manufacturing System and Petri net |
| Module duration | 120 minutes |
| Module objective | <ul style="list-style-type: none"> • getting familiar with FMS • getting familiar with Petri net |
| Mode of provision | Classroom |

| Module specification | Explanation | | |
|----------------------|-------------|---|----------------------|
| | Time (min) | Objective | Performed by? |
| Laboratory structure | 5 | Presenting the objectives and structure of the unit | Teacher |
| | 10 | Remembering notions related to the manufacturing system | Teacher and students |
| | 15 | Remembering notions related to the modelling and simulation | Teacher and students |
| | 30 | Presenting Petri nets | Teacher |
| | 10 | Analysing the philosopher's dinner | Students |
| | 20 | Introducing the Petri net tools | Teacher and students |
| | 25 | Constructing and analysing the philosopher/s dinner | Teacher and students |
| | 5 | Conclusions | Teacher and students |
| | | | |

4.2.6.2 Modelling and simulation of manufacturing systems using Petri net

Table 3_ULBS_06_Module 2. Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|--|----------------------|
| | Time (min) | Objective | Performed by? |
| Teacher Name | Conf, dr ing Ion Mironescu | | |
| Training Topic | Petri Nets based automation of manufacturing systems | | |
| Module Name | Modelling and simulation of manufacturing systems using Petri net | | |
| Module duration | 120 minutes | | |
| Module objective | <ul style="list-style-type: none"> knowing the basic elements for the modelling of an FMS with Petri net | | |
| Mode of provision | Classroom | | |
| Laboratory structure | 5 | Presenting the objectives and structure of the unit | Teacher |
| | 40 | Exploring the possibilities of representing the FMS with elements of Petri net | Teacher and students |
| | 5 | Presenting an simple FMS example | Teacher |
| | 30 | Analysing the system | Teacher and students |
| | 10 | Constructing the net | Students |
| | 25 | Simulating and analysing the system | Teacher and students |
| | 5 | Conclusion | Teacher and students |

| Module specification | Explanation |
|----------------------|-------------|
| | |

4.2.6.3 The Automation System

Table 3_ULBS_06_Module_3. Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|---|----------------------|
| Teacher Name | Conf, dr ing Ion Mironescu | | |
| Training Topic | Petri Nets based automation of manufacturing systems | | |
| Module Name | The Automation System | | |
| Module duration | 120 minutes | | |
| Module objective | <ul style="list-style-type: none"> learning to represent the control system as a Petri net | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of the unit | Teacher |
| | 30 | Exploring the possibilities of representing the control system with elements of Petri net | Teacher and students |
| | 25 | Presenting the theorem of controller synthesis and the general procedure | Teacher |
| | 5 | Assignment 1 presentation | Teacher |
| | 20 | Solving Assignment 1 | Students |
| | 5 | Discussing solution to Assignment 1 | Teacher and students |
| | 5 | Assignment 2 presentation | Teacher |
| | 15 | Solving Assignment 2 | Students |
| | 5 | Discussing solution to Assignment 2 | Teacher and students |
| 5 | Conclusion | Teacher and students | |
| | | | |

4.2.6.4 Deadlock control

Table 3_ULBS_06_Module_4. Training Module specifications

| Module specification | Explanation |
|----------------------|----------------------------|
| Teacher Name | Conf, dr ing Ion Mironescu |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Module specification | Explanation | | |
|----------------------|---|--|----------------------|
| Training Topic | Petri Nets based automation of manufacturing systems | | |
| Module Name | Deadlock control | | |
| Module duration | 120 minutes | | |
| Module objective | <ul style="list-style-type: none"> ▪ getting familiar with deadlocks in DES ▪ getting familiar with the possibilities of controlling deadlocks in FMS ▪ getting familiar with the possibilities of expressing constraints and enforcing them through supervisory control | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of this laboratory | Teacher |
| | 10 | Discovering the notions of deadlock and deadlock control | Teacher and students |
| | 5 | Assignment 1 presentation | Teacher |
| | 10 | Solving Assignment 1 | Students |
| | 5 | Discussing solution to Assignment 1 | Teacher and students |
| | 5 | Assignment 2 presentation | Teacher |
| | 15 | Solving Assignment 2 | Students |
| | 5 | Discussing solution to Assignment 2 | Teacher and students |
| | 5 | Assignment 3 presentation | Teacher |
| | 20 | Solving Assignment 3 | Students |
| | 5 | Discussing solution to Assignment 3 | Teacher and students |
| | 5 | Assignment 4 presentation | Teacher |
| | 15 | Solving Assignment 4 | Students |
| | 5 | Discussing solution to Assignment 4 | Teacher and students |
| 5 | Conclusion | Teacher and students | |

4.2.6.5 Timed Petri Nets

Table 3_ULBS_06_Module_5. Training Module specifications

| Module specification | Explanation |
|----------------------|---|
| Teacher Name | Conf, dr ing Ion Mironescu |
| Training Topic | Petri Nets based automation of manufacturing systems |
| Module Name | Introduction to Flexible Manufacturing System and Petri net |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Module specification | Explanation | | |
|----------------------|---|--|----------------------|
| Module duration | 120 minutes | | |
| Module objective | <ul style="list-style-type: none"> getting familiar with expressing constraints in Timed Petri net | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of this laboratory | Teacher |
| | 25 | Discussing the timed Petri Nets | Teacher and students |
| | 5 | Assignment 1 presentation | Teacher |
| | 30 | Solving Assignment 1 | Students |
| | 5 | Discussing solution to Assignment 1 | Teacher and students |
| | 5 | Assignment 2 presentation | Teacher |
| | 30 | Solving Assignment 2 | Students |
| | 5 | Discussing solution to Assignment 2 | Teacher and students |
| | 5 | Conclusion | Teacher and students |

4.2.6.6 Supervisory control of FMS I

Table 3 ULBS 06 Module 6. Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|--|----------------------|
| Teacher Name | Conf, dr ing Ion Mironescu | | |
| Training Topic | Petri Nets based automation of manufacturing systems | | |
| Module Name | Introduction to Flexible Manufacturing System and Petri net | | |
| Module duration | 120 minutes | | |
| Module objective | <ul style="list-style-type: none"> learn to design supervisory controllers for FMS using Petri net | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of this laboratory | Teacher |
| | 5 | Assignment 1 presentation | Teacher |
| | 45 | Solving Assignment 1 | Students |
| | 5 | Discussing solution to Assignment 1 | Teacher and students |
| | 5 | Assignment 2 presentation | Teacher |
| | 45 | Solving Assignment 2 | Students |
| | 5 | Discussing solution to Assignment 2 | Teacher and students |

| Module specification | Explanation | | |
|----------------------|-------------|------------|----------------------|
| | 5 | Conclusion | Teacher and students |
| | | | |

4.2.6.7 Supervisory control of FMS II

Table 3_ULBS_06_Module_7. Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|--|----------------------|
| Teacher Name | Conf, dr ing Ion Mironescu | | |
| Training Topic | Petri Nets based automation of manufacturing systems | | |
| Module Name | Supervisory control of FMS II | | |
| Module duration | 120 minutes | | |
| Module objective | <ul style="list-style-type: none"> learn to design supervisory controllers for FMS using Petri net | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | | Presenting the objectives and structure of this laboratory | Teacher |
| | 5 | Assignment 1 presentation | Teacher |
| | 45 | Solving Assignment 1 | Students |
| | 5 | Discussing solution to Assignment 1 | Teacher and students |
| | 5 | Assignment 2 presentation | Teacher |
| | 45 | Solving Assignment 2 | Students |
| | 5 | Discussing solution to Assignment 2 | Teacher and students |
| | 5 | Conclusion | Teacher and students |
| | | | |

4.2.6.8 Final assessment

Table 3_ULBS_06_Module 8. Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|--|--|
| Teacher Name | Conf, dr ing Ion Mironescu | | |
| Training Topic | Petri Nets based automation of manufacturing systems | | |

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| Module specification | Explanation | | |
|----------------------|--|--|----------------------|
| Module Name | Final assessment | | |
| Module duration | 120 minutes | | |
| Module objective | Test the acquired knowledge and skills | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of this laboratory | Teacher |
| | 5 | Organising the competing Teams | Teacher and students |
| | 5 | Presenting the case | |
| | 50 | Constructing the solution for the case | Students in teams |
| | 20 | Presenting the solution | Students in teams |
| | 20 | Discussion of the solutions | Teacher and students |
| | 15 | Course conclusions | Teacher and students |
| | | | |

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
 T3.2 -Teaching and training materials for the design /ULBS/ULBS_06: Systems-oriented topics: Petri Nets based automation of manufacturing systems
 (https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/ULBS/ULBS_06%3A%20Systems-oriented%20topics%3A%20Petri%20Nets%20based%20automation%20of%20manufacturing%20systems)

4.3 Courses provided by UNIBG

4.3.1 UNIBG_01: Process-oriented topic: Service Operations Management

Table 1_UNIBGS_01. The training specification details

| Training specification | Explanation |
|--|--|
| Organizer | UNIBG Italy |
| Training Topic | Process-oriented topic: Service Operations Management |
| Training objectives | Process-oriented topic: The training allows the company's employees to understand the main concept of service, analyze in the associated processes and get to know the main techniques to classify and model them. |
| Method | <ul style="list-style-type: none"> • Case study • Team working • Business process modelling |
| Target groups | Engineering professionals or master students |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | Between 10 and 20 |
| Training duration | 6 hours |
| Mode of tutoring | Expert input + Practical case study animation |
| Mode of provision | Workshop |
| Tools and resources to be used (technological-support tools) | Tools and languages for process modeling |
| Recommended preparation | none |
| Modes of working in teams | Collective with distributed roles |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | Creativity, Group working and collaborative skills |

| Training specification | Explanation |
|-------------------------|-------------|
| Knowledge prerequisites | None |

Table 2_UNIBG_01. Training competence

| Competence specification | Explanation |
|--------------------------|--|
| Knowledge and skills | The student acquires the necessary elements and concepts related to the service business both in pure service industry and in manufacturing. Through the utilization of theoretical and practical applications, focusing on both the strategic and operational aspects that characterize service management, operations and engineering, this course deals with service operations, organization, processes and performance measurement. |
| Professional competence | Manage the operations of a service company and of service department in a manufacturing company |
| General objective | Through the utilization of theoretical and practical applications, focusing on both the strategic and operational aspects that characterize service management, operations and engineering, this course deals with service operations, organization, processes and performance measurement. |

Table _UNIBG_01. Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|---|--------------------------|
| Teacher Name | Dr. Giuditta Pezzotta | | |
| Training Topic | Service Operations Management | | |
| Training Code | UNIBG_01 | | |
| Module Name | Service Operations Management | | |
| Module duration | 6 h | | |
| Module objective | <ul style="list-style-type: none"> • Understating of the main service features • Understating of how to design, describe and improve a service process • Understating on how to measure a service process | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 120 min | Introduction: Definition of service; The main characteristics of services (intangibility, inseparability, perishability, variability); The driving forces behind the growth of services | Dr. Giuditta Pezzotta |
| | 120 min | Service Engineering & Operations: Definitions; Service Process models; Service Engineering & Operations methods | Dr. Giuditta Pezzotta |
| | 120 min | The Performance measurement of | Dr. Giuditta Pezzotta |

| Module specification | Explanation | | |
|----------------------|-------------|--|--|
| | | Services: An integrated Performance Measurement System; Customer Satisfaction and Customer Loyalty; The determinants of Customer Satisfaction; The gap model; The SERVQUAL model | |

The complete course content is detailed in a separate archive name “UNIBG_01_Service Operations Management”. The archive contains pdf files with the course.

(<https://cloud.digifof.ulbsibiu.ro/index.php/f/5802>)

4.3.2 UNIBG_02: Process-oriented topic: Business Process Modeling and Reengineering

Table 1_ UNIBGS_02. The training specification details

| Training specification | Explanation |
|----------------------------|---|
| Organizer | UNIBG Italy |
| Training Topic | Process-oriented topic: Business Process Modeling and Reengineering. Understand how to represent and improve a business process |
| Training objectives | The training allows the company's employees to explore the main methods and tools to analyze and improve business processes. Trainings on simulation techniques to develop what ifs analysis will be also proposed. |
| Method | <ul style="list-style-type: none"> • Team working • Practical case study • Modelling exercise • Process improvement through “what-if analysis” and simulation |
| Target groups | Professionals or master students |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | Between 10 and 15 |
| Training duration | 12 hours |
| Mode of tutoring | Expert input + Practical case study to be analyzed through simulation |
| Mode of provision | Workshop |

| Training specification | Explanation |
|--|--|
| Tools and resources to be used (technological-support tools) | Modelling tools and simulation software |
| Recommended preparation | none |
| Modes of working in teams | Group working |
| Communication and cooperation mode | Informal communication and shared documents and models |
| Necessary abilities to tackle the tasks of open problems | Group working skills |
| Knowledge prerequisites | Basic features of business processes |

Table 2_UNIBG_02. Training competence

| Competence specification | Explanation |
|--------------------------|---|
| Knowledge and skills | The student acquires the necessary elements and concepts related to business process modeling and reengineering, in terms of methods and tools to analyze and improve business processes. The student will get known of two static modelling languages (ARIS and IDEF 0) and of the main principles of simulation. At the end of the course, the student will also have a basic knowledge of the AREMA discrete event simulation software. |
| Professional competence | Analyse and improve processes, both service and manufacturing processes |
| General objective | Through the utilization of theoretical and practical applications, this course deals with business process modeling and reengineering, in terms of methods and tools to analyze and improve business processes. Trainings on simulation techniques to develop what ifs analysis will be also proposed. |

The complete course content is detailed in a separate archive name "UNIBG 2 Business Process Modeling and Reengineering". The archive contains pdf files with the course.

Table 3_UNIBG_02_Module 1. Training Module specifications

| Module specification | Explanation |
|----------------------|--|
| Teacher Name | Dr. Fabiana Pirola |
| Training Topic | Business Process Modeling and Reengineering |
| Training Code | UNIBG_02 |
| Module Name | Business Process Modeling |
| Module duration | 4 h |
| Module objective | <ul style="list-style-type: none"> Understanding the meaning of a process modeling Making an analysis of the possible modeling tools |

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| Module specification | Explanation | | |
|----------------------|---|--|--------------------|
| | <ul style="list-style-type: none"> Getting to know and use ARIS and IDEF0 Apply these tools to a case study | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 120 | Methods and Tools for Business Process Modeling | Dr. Fabiana Pirola |
| | 120 | Exercises on Methods and Tools for Business Process Modeling | Dr. Fabiana Pirola |

Table 3_UNIBG_02_Module 2.

| Module specification | Explanation | | |
|----------------------|--|----------------------------|--------------------|
| Teacher Name | Dr. Fabiana Pirola | | |
| Training Topic | Business Process Modeling and Reengineering | | |
| Training Code | UNIBG_02 | | |
| Module Name | Business Process simulation | | |
| Module duration | 8 h | | |
| Module objective | <ul style="list-style-type: none"> What is simulation Which are the main phases of a simulation project What is Discrete Event Simulation (DES) How to simulate with Arena | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 120 | Introduction to simulation | Dr. Fabiana Pirola |
| | 180 | Arena tutorial | Dr. Fabiana Pirola |
| | 180 | Case study | Dr. Fabiana Pirola |

The complete course content is available on the DigiFoF cloud in WP3:
The complete course content is detailed in a separate archive name
“UNIBG_2_Business Process Modeling and Reengineering”. The archive contains pdf
files with the course.

(https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/UNIBG/UNIBG_02_Business%20Process%20Modeling%20and%20Reengineering)

4.3.3 UNIBG_03: Process-oriented topic: Product-service system engineering

Table 1_UNIBGS_03. The training specification details

| Training specification | Explanation |
|--|---|
| Organizer | UNIBG Italy |
| Training Topic | Process-oriented topic: Product-service system engineering |
| Training objectives | Process-oriented topic: The training allows the company's employees to understand the main concept of product-service system, get to know the main methods to design and engineer them. |
| Method | <ul style="list-style-type: none"> • Case study • Team working • Business process modelling |
| Target groups | Engineering professionals or master students |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | Between 10 and 20 |
| Training duration | 6 hours |
| Mode of tutoring | Expert input + Practical case study animation |
| Mode of provision | Workshop |
| Tools and resources to be used (technological-support tools) | none |
| Recommended preparation | none |
| Modes of working in teams | Collective with distributed roles |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | Creativity, Group working and collaborative skills |
| Knowledge prerequisites | None |

Table 2_UNIBG_03. Training competence

| Competence specification | Explanation |
|--------------------------|--|
| Knowledge and skills | The student acquires the necessary elements and concepts related to the product service system in manufacturing. Through the utilization of theoretical and practical applications, this course deals with methods and tools to design and engineer product service systems starting from the analysis of customer needs. |
| Professional competence | Design and engineering product-service system in manufacturing companies |
| General objective | Through the utilization of theoretical and practical applications, deals with methods and tools to design and engineer product service systems starting from the analysis of customer needs. |

Table 3_UNIBG_03. Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|---|--------------------------|
| Teacher Name | Dr. Giuditta Pezzotta | | |
| Training Topic | Product-service system engineering | | |
| Training Code | UNIBG_03 | | |
| Module Name | Product-service system engineering | | |
| Module duration | 6 h | | |
| Module objective | <ul style="list-style-type: none"> • Understanding of the main service features • Understanding of how to design, assess and prototype product-service | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 120 min | Introduction: Definition of product-service; the main characteristics of services (intangibility, inseparability, perishability, variability) | Dr. Giuditta Pezzotta |
| | 120 min | Methods and tools for product-service design and engineering | Dr. Giuditta Pezzotta |
| | 120 min | Application to a case study | Dr. Giuditta Pezzotta |

The complete course content is detailed in a separate archive name “UNIBG_03_Product-service system engineering”. The archive contains pdf files with the course. (<https://cloud.digifof.ulbsibiu.ro/index.php/f/5803>)

4.3.4 UNIBG_04: Process-oriented topic: Process Simulation in manufacturing

Table 1_UNIBGS_04. The training specification details

| Training specification | Explanation |
|--|---|
| Organizer | UNIBG Italy |
| Training Topic | Process-oriented topic: Process Simulation in manufacturing |
| Training objectives | The training allows the company's employees to explore the main concept of simulation and, in particular, discrete event simulation applied to manufacturing process. |
| Method | <ul style="list-style-type: none"> • Team working • Practical case study • Simulation exercise |
| Target groups | Professionals or master students |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | Between 10 and 15 |
| Training duration | 8 hours |
| Mode of tutoring | Expert input + Practical case study to be analyzed through simulation |
| Mode of provision | Workshop |
| Tools and resources to be used (technological-support tools) | Simulation software |
| Recommended preparation | none |
| Modes of working in teams | Group working |
| Communication and cooperation mode | Informal communication and shared documents and models |
| Necessary abilities to tackle the tasks of open problems | Group working skills |
| Knowledge prerequisites | Basic features of business processes |

Table 2_UNIBG_01. Training competence

| Competence specification | Explanation |
|--------------------------|---|
| Knowledge and skills | The student acquires the necessary elements and concepts related to simulation, specifically applied to manufacturing processes. The student will get known of the Flexsim discrete event simulation software. |
| Professional competence | Analyse and improve processes making what if analysis, with a specific focus on manufacturing plant simulation |
| General objective | Through the utilization of theoretical and practical applications, this course deals with process simulation. Trainings on discrete event simulation techniques to develop what ifs analysis are proposed. |

Table 3_UNIBG_03. Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|------------------------------------|--------------------|
| Teacher Name | Dr. Fabiana Pirola | | |
| Training Topic | Process Simulation in manufacturing | | |
| Training Code | UNIBG_04 | | |
| Module Name | Business Process simulation | | |
| Module duration | 8 h | | |
| Module objective | <ul style="list-style-type: none"> • What is simulation • Which are the main phases of a simulation project • What is Discrete Event Simulation (DES) • How to simulate with Flexsim | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 120 | Introduction to simulation | Dr. Fabiana Pirola |
| | 180 | Flexsim tutorial with a case study | Dr. Fabiana Pirola |
| | 180 | Advanced topics in Flexsim | Dr. Fabiana Pirola |

The complete course content is detailed in a separate archive name “UNIBG_4_- Process Simulation in manufacturing”. The archive contains pdf files with the course. (<https://cloud.digifof.ulbsibiu.ro/index.php/f/5798>)

4.4 Courses provided by UNIBIAL

Bialystok University of Technology (UNIBAL) provides the following trainings.

4.4.1 UNIBIAL_01: Process-oriented topics: Fundamentals of Business Process Management

Table 1_UNIBIAL_01. The training specification details

| Training specification | Explanation |
|--|--|
| Organizer | Bialystok University of Technology, Poland |
| Training Topic | Fundamentals of Business Process Management (BPM) |
| Training objectives | Understanding the key aspects of process management in the enterprise. Hands-on learning process understanding and knowledge of the principles of analysis, designing and documentation processes. Understanding of modern IT systems supporting the process management and digitalization. Developing creativity and contextual thinking. |
| Date | II-XI 2020 |
| Location | Bialystok University of Technology, Faculty of Engineering Management, OMILAB, Poland |
| Certificate | Does not provide a certificate |
| Method | lecture - presentation of basic theoretical content – 4h working in groups, case study and discussion – 1 1/2h discussion and summary – 1/2h |
| Target groups | Professionals of the same or different companies |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | Less than 10 persons |
| Training duration | 1 day (6 hours) |
| Mode of tutoring | Lecture, case method |
| Mode of provision | Face to face training |
| Tools and resources to be used (technological-support tools) | IT tools for BPM |
| Recommended preparation | Understanding of fundamentals business management and its internal and external factors for development |
| Modes of working in teams | Collaborative problem-solving, Team/individual Q&A |
| Communication and cooperation mode | Presentations, sharing documents, discussions |
| Necessary abilities to tackle the tasks of open problems | Critical analysis skills, Group working skills |
| Knowledge prerequisites | Fundamentals of organization/business unit management |

| References | |
|---|---|
| Recommended Reading (Books and web pages) | Hammer M. (2015). <i>What is Business Process Management?</i> In: J. Vom Brocke, M. Rosemann (Eds.), <i>Handbook on business process management 1: introduction, methods and information systems</i> , Berlin, Springer, pp.3–16. |
| | Jeston, J., Nelis, J. (2014). <i>Business process management: practical guidelines to successful implementations</i> . London; New York, Routledge/Taylor a. Francis Group. |
| | Jurczuk A. (2019). <i>Multi-aspect identification and typology of sources of inconsistencies in business processes</i> , Bialystok University of Technology, Bialystok, 2019 (in Polish). |
| | Business Process Management Journal, www.emerald.com |

Table 2_UNIBIAL_01.

| Module specification | Explanation |
|-------------------------|---|
| Knowledge and skills | Acquisition a knowledge about the idea of process-oriented approach to enterprise management and fundamentals of business processes management Improving a knowledge about key-success factors of BPM and main sources of business process inconsistencies Improving skills of identification, analysis of business processes |
| Professional competence | Developing competence in process thinking for business management purposes |
| General objective | Developing an ability to creative thinking and problem-based thinking for BPM implementation |

The training consists of two modules:

- Fundamentals of Business Process Management (BPM) - Understanding the concept and fundamentals of process management
- Fundamentals of Business Process Management (BPM) - Business processes identification and analysis

Table 3_UNIBIAL_01_Module_1. Training Module specification

| Module specification | Explanation | | |
|----------------------|--|---|---------------|
| Teacher Name | Arkadiusz Jurczuk, PhD | | |
| Training Topic | Process-oriented topics | | |
| Training Code | UNIBIAL_01 | | |
| Module Name | Fundamentals of Business Process Management (BPM), part 1 | | |
| Module duration | 4 hours | | |
| Module objective | Understanding the concept and fundamentals of process management | | |
| Mode of provision | classroom | | |
| Lecture structure | Time (min) | Objective | Performed by? |
| | 15 | Presentation of the lecture and conceptual layers of OMILAB approach to improving process – | Teacher |

| Module specification | Explanation | | |
|----------------------|-------------|--|----------------------|
| | | oriented competencies | |
| | 45 | Presentation of theoretical background of process-oriented approach to enterprise management | Teacher |
| | 45 | Definition and classification of business processes. | Teacher |
| | 45 | Presentation of BPM life-cycle | Teacher |
| | 45 | Presentation and discussion key-success factors of BPM implementations | Teacher and students |
| | 30 | Presentation and discussion the state of the art in the field of BPM implementations | Teacher and students |
| | 15 | Q&A session | Teacher and students |

Table 3_UNIBIAL_01_Module_2. Training Module specification

| Module specification | Explanation | | |
|----------------------|--|---|----------------------|
| Teacher Name | Arkadiusz Jurczuk, PhD | | |
| Training Topic | Process-oriented topics | | |
| Training Code | UNIBIAL_01 | | |
| Module Name | Fundamentals of Business Process Management (BPM), part 2 | | |
| Module duration | 2 hours | | |
| Module objective | Improving the ability and skills of business processes identification and analysis | | |
| Mode of provision | classroom | | |
| Lecture structure | Time (min) | Objective | Performed by? |
| | 15 | Presentation the idea and an objective and expected outputs from a case study | Teacher |
| | 90 | Improving skills of identification, analysis of business processes | Students |
| | 15 | Discussion and summary of the outputs | Teacher and students |

The complete course content is available on the DigiFoF cloud in WP3:

WP3_FoF_Designer:Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /UNIBIAL

(https://cloud.digifof.ulbsibiu.ro/index.php/apps/files/?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/UNIBIAL&fileid=4221)

4.4.2 UNIBIAL_02: Strategy-oriented topics: Product and service design with design thinking and business model canvas creation

Table 1_UNIBIAL_02. The training specification details

| Training specification | Explanation |
|--|--|
| Organizer | Bialystok University of Technology, Poland |
| Training Topic | Strategy-oriented topics: Product and service design with design thinking and business model canvas creation |
| Training objectives | Improving the ability to create and develop business models; improving skills of identifying weaknesses of current solutions, seeking opportunities for the development, planning, visualization; designing new products, creating innovative solutions, planning their implementation in practice; solving problems; basic analysis of selected elements of the organization's environment; improving the skills of teamwork, communication and presentation of prepared solutions. |
| Date | VII-XII 2020 |
| Location | Bialystok University of Technology, Faculty of Engineering Management |
| Certificate | No |
| Method | presentation of basic theoretical content and example case study on business model canvas (BMC), 9 blocks of BMC: discussion of a given model element and its individual creation; presentation of basic theoretical content and implementation of the individual steps of the design thinking process; presentation and discussion of results |
| Target groups | Professionals of the same or different companies |
| Recommended composition | homogeneous or heterogeneous |
| Recommended size of groups | between 10 and 20 |
| Training duration | 1 day (6 hours) |
| Mode of tutoring | lecture, case study discussion, solving the problem under the guidance of the tutor |
| Mode of provision | Face to face workshop |
| Tools and resources to be used (technological-support tools) | from OMiLAB laboratories (access to computer workstations with Internet access and a basic business package, sheets of paper, post-it notes, creative space, magnetic board, materials to create a prototype) |
| Recommended preparation | none |
| Modes of working in teams | collaborative problem-solving |
| Communication and cooperation mode | word documents, the group workspace, messaging and texting |
| Necessary abilities to tackle the tasks of open problems | critical analysis, problem solving, presentation skills, communication skills, group working skills, presentation skills |
| Knowledge prerequisites | fundamentals of business management |

| References | |
|--|--|
| Recommended Reading (Books and web pages) | Shafer S. M., Smith H. J., & Linder J. C. (2005). <i>The power of business models</i> . Business Horizons 48(3), 199-207, doi:10.1016/j.bushor.2004.10.014. |
| | Osterwalder A. & Pigneur Y. (2010) <i>Business Model Generation: A Handbook for Visionaries, Game Changers, and Challengers</i> , John Wiley & Sons. |
| | Osterwalder A., Pigneur Y., Papadakos P., Bernarda G., Papadakos T., & Smith A. (2014). <i>Value Proposition Design: How to Create Products and Services Customers Want</i> , John Wiley & Sons. |
| | Liedtka J. & Ogilvie T. (2011). <i>Designing for Growth: A Design Thinking Tool Kit for Managers</i> , Columbia Business School Publishing. |
| | Lockwood T. (2010). <i>Design thinking : integrating innovation, customer experience and brand value</i> , Allworth Press: Design Management Institute, New York. |
| | Brown T. (2008). <i>Design Thinking</i> . Harvard Business Review 86(6), 84-92. |

Table 2_UNIBIAL_02 - Training competence

| Module specification | Explanation |
|-------------------------|---|
| Knowledge and skills | Knowledge: what is a business model, business model in Osterwalder's view, advantages and disadvantages of BMC, examples of implementation, characteristics of blocks of the business model scheme representing various aspects of the company's functioning; basics of the creative process, expected effects and stages of design thinking; explanation of the methods supporting the realization of particular stages. Skills: creation of business model canvas; realization of particular stages of design thinking; discussion and presentation of prepared solutions. |
| Professional competence | Create and develop business models in context of strategy creation. Designing new products and solutions using design thinking approach. |
| General objective | Improving the ability to collaborate, to think creatively, to stimulate own innovativeness while creating products and services. |

The training consists of two modules:

- **business model canvas for FoF strategy creation,**
- **design thinking for product and service design.**

Table 3_UNIBIAL_02_Module_1. Training Module specification

| Module specification | Explanation |
|----------------------|--|
| Teacher Name | Alicja Gudanowska, PhD |
| Training Topic | Strategy-oriented topics: Product and service design with design thinking and business model canvas creation |
| Training Code | UNIBIAL_02 |
| Module Name | Business model canvas for FoF strategy creation |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Module specification | Explanation | | |
|----------------------|--|---|----------------------|
| Module duration | 2 hours | | |
| Module objective | <ul style="list-style-type: none"> improving the ability to create and develop business models; improving skills of identifying weaknesses of current solutions, seeking opportunities for the development; improving skills of planning, visualization; improvement of skills of teamwork and presentation of prepared solutions. | | |
| Mode of provision | classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of OMiLAB laboratory | Teacher |
| | 20 | Presentation of basic theoretical content and example case study | Teacher |
| | 5 | Division of teams, clarification of the subject matter of each team | Teacher and students |
| | 75 | 9 blocks: discussion of a given model element and its individual creation | Teacher and students |
| | 15 | Summary and presentation | Students |

The complete course content is available on the DigiFoF cloud in WP3:

WP3_FoF_Designer: Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /UNIBIAL

https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%20Innovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/UNIBIAL/UNIBIAL_02_Business%20model%20canvas%20for%20FoF%20strategy%20creation.pdf

Table 3_UNIBIAL_02_Module_2. Training Module specification

| Module specification | Explanation |
|----------------------|--|
| Teacher Name | Alicja Gudanowska, PhD |
| Training Topic | Strategy-oriented topics: Product and service design with design thinking and business model canvas creation |
| Training Code | UNIBIAL_02 |
| Module Name | Design thinking for product and service design |
| Module duration | 4 hours |
| Module objective | <ul style="list-style-type: none"> improving the skills of designing new products, creating innovative solutions, planning their implementation in practice, solving problems; improving skills of analysis of selected elements of the organization's environment; improving the skills of teamwork, communication and presentation of prepared solutions. |
| Mode of provision | classroom |

| Module specification | Explanation | | |
|----------------------|-------------|---|----------------------|
| | Time (min) | Objective | Performed by? |
| Laboratory structure | 5 | Presentation of the objectives and structure of OMILAB laboratory | Teacher |
| | 20 | Presentation of basic theoretical content | Teacher |
| | 10 | Division of teams, clarification of the design challenge | Teacher and students |
| | 160 | Implementation of the individual steps of the design thinking process | Students |
| | 30 | Presentation of results | Students |
| | 15 | Evaluation round and ideas for improvement | Teacher and students |

The complete course content is available on the DigiFoF cloud in WP3:

WP3_FoF_Designer: Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /UNIBIAL

https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/UNIBIAL/UNIBIAL_02_Design%20thinking%20for%20product%20and%20service%20design.pdf

4.4.3 UNIBIAL_03: Systems-oriented topics: Artificial intelligence tools and modelling virtualized resources for Industry 4.0 transformation

Table 3 UNIBIAL_03. The training specification details

| Training specification | Explanation |
|------------------------|--|
| Organizer | Bialystok University of Technology, Poland |
| Training Topic | Artificial intelligence tools and modelling virtualized resources for Industry 4.0 transformation |
| Training objectives | Acquainting participants with knowledge regarding fundamentals of Industry 4.0 technologies and trends and cloud manufacturing paradigm; shaping the ability of data sources identification and data acquisition; introducing the basics of artificial intelligence tools enabling industrial transformation; shaping the ability of modelling and simulations with the use of chosen artificial intelligence tools. |
| Date | VII-XII 2020 |
| Location | Bialystok University of Technology, Faculty of Engineering Management |
| Certificate | No |
| Method | Presentation of the basic theoretical contents concerning Industry 4.0 technologies and cloud manufacturing paradigm, examples of data acquisition and data sources identifications, identifying data sources, data acquisition, identifying virtualizable resources and capabilities, |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Training specification | Explanation |
|--|---|
| | presentation of the basic theoretical contents in the field of artificial intelligence methods, creating neural network models, discussion and summary. |
| Target groups | Professionals of the same or different companies |
| Recommended composition | homogeneous or heterogeneous |
| Recommended size of groups | between 10 and 20 |
| Training duration | 1 day (6 hours) |
| Mode of tutoring | lecture, case study discussions |
| Mode of provision | Face to face workshop |
| Tools and resources to be used (technological-support tools) | from OMiLAB laboratory (computer workstations with Internet access and a basic business package) |
| Recommended preparation | none |
| Modes of working in teams | Individual Q&A, collaborative problem-solving |
| Communication and cooperation mode | Excel documents, the group workspace, open source AI software |
| Necessary abilities to tackle the tasks of open problems | critical analysis, problem solving, presentation skills, communication skills |
| Knowledge prerequisites | fundamentals of business management |

| References | |
|---|--|
| Recommended Reading (Books and web pages) | Li W., Mehnen J. (eds.). (2013). <i>Cloud Manufacturing. Distributed Computing Technologies for Global and Sustainable Manufacturing</i> ; Springer, 2013. |
| | Liu Y., & Xu X. (2016). <i>Industry 4.0 and cloud manufacturing: a comparative analysis</i> . Journal of Manufacturing Science and Engineering, 139(3), 1-8. doi: 10.1115/1.4034667 |
| | Yuan M., Deng K., & Chaovalitwongse W. A. (2017). <i>Manufacturing Resource Modeling for Cloud Manufacturing</i> . International Journal of Intelligent Systems, 32(4), 414-436. doi: 10.1002/int.21867. |
| | Rutkowski L. (2008)., <i>Computational Intelligence: Methods and techniques</i> , Springer. |
| | Surma J. (2011). <i>Business Intelligence. Making Decisions Through Data Analytics</i> , Business Expert Press. |
| | Shanmuganathan S., Samarasinghe S. (eds.). (2016)., <i>Artificial Neural Network Modelling</i> , Springer. |

Table 2_UNIBIAL_03 - Training competence

| Module specification | Explanation |
|----------------------|---|
| Knowledge and skills | Knowledge: review of cloud manufacturing paradigm; characteristics of key enabling technologies; service modelling; basics of service |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| | |
|-------------------------|--|
| | composition and management; resources and capabilities virtualization; fundamentals of Industry 4.0 and presentation of digital technologies and trends enabling industrial transformation Fundamentals of artificial intelligence, explanation of expert systems and artificial neural networks. Skills: fundamentals of data mining - gathering and analyzing data enabling efficient manufacturing processes; proposing ideas of expert systems supporting decision making process and problem solving. Modelling with the use of artificial neural networks. |
| Professional competence | Shaping the ability of data sources identification and data acquisition and the ability of modelling and simulating with the use of artificial neural networks; designing expert systems supporting decision processes. |
| General objective | Acquainting participants with knowledge regarding fundamentals of cloud manufacturing paradigm, Industry 4.0 technologies and trends; introducing the basics of artificial intelligence tools enabling industrial transformation. |

The training consists of two modules:

- Artificial intelligence tools for Industry 4.0 transformation,
- Cloud manufacturing for modelling virtualized resources.

Table 3_UNIBIAL_03_Module_1. Training Module specification

| Module specification | Explanation | | |
|----------------------|---|---|----------------------|
| Teacher Name | Julia Siderska, PhD | | |
| Training Topic | System-oriented topics: Artificial intelligence tools and modelling virtualized resources for Industry 4.0 transformation | | |
| Training Code | UNIBIAL_03 | | |
| Module Name | Artificial intelligence tools for Industry 4.0 transformation | | |
| Module duration | 4 hours | | |
| Module objective | <ul style="list-style-type: none"> • improving the ability of modelling with the use of artificial neural networks; • improving skills of supporting decision process with the use of expert systems; • improvement skills of teamwork and presentation of prepared solutions. | | |
| Mode of provision | classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presenting the objectives and structure of OMiLAB laboratory | Teacher |
| | 45 | Presentation of basic theoretical content and examples of neural network models | Teacher |
| | 5 | Division of teams, clarification of the subject matter of each team | Teacher and students |
| | 60 | Explanation of the neural model assumptions and its individual creation | Teacher and students |
| | 45 | Presentation of basic theoretical | Teacher |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Module specification | Explanation | | |
|----------------------|-------------|--|----------------------|
| | | content and examples of expert systems | |
| | 60 | Explanation of the expert system assumptions and its individual creation | Teacher and students |
| | 20 | Summary and presentation of results | Students |

The complete course content is available on the DigiFoF cloud in WP3:

WP3_FoF_Designer: Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /UNIBIAL

https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/UNIBIAL/UNIBIAL_03_%20Artificial%20intelligence%20tools%20for%20Industry%204.0%20transformation.pdf

Table 3_UNIBIAL_03_Module_2. Training Module specification

| Module specification | Explanation | | |
|----------------------|---|---|----------------------|
| Teacher Name | Julia Siderska, PhD | | |
| Training Topic | System-oriented topics: Artificial intelligence tools and modelling virtualized resources for Industry 4.0 transformation | | |
| Training Code | UNIBIAL_03 | | |
| Module Name | Cloud manufacturing for modelling virtualized resources | | |
| Module duration | 2 hours | | |
| Module objective | <ul style="list-style-type: none"> improving the skills of identifying virtualizable resources and capabilities; shaping the ability of data sources identification and data acquisition; acquainting with the knowledge concerning cloud manufacturing paradigm; and its' conceptual framework. | | |
| Mode of provision | classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Presentation of the objectives and structure of OMiLAB laboratory | Teacher |
| | 40 | Presentation of basic theoretical content | Teacher |
| | 40 | Examples of data acquisition and data sources identifications, identifying data sources; data acquisition | Teacher and students |
| | 20 | Identifying virtualizable resources and capabilities | Students |
| | 15 | Discussion and summary | Teacher and students |

The complete course content is available on the DigiFoF cloud in WP3:
WP3_FoF_Designer: Innovative_Teaching_Methods_Tools
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https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/UNIBIAL/UNIBIAL_03_%20Cloud%20manufacturing%20for%20modelling%20virtualized%20resources.pdf

4.5 Courses provided by UNIOULU

4.5.1 UNIOULU_01: Process-oriented topic: Robotics application in Virtual Laboratory

Table 1 UNIOULU_01. Training specifications

| Training specification | Explanation |
|--|---|
| Organizer | University of Oulu (UNIOULU) Finland |
| Training Topic | Process-oriented topic: Robotics application in Virtual Laboratory |
| Training objectives | Have knowledge of robotics process conceptual modelling based on ADOxx platform Be capable of implementing some hands-on tools (adopting Bee-up) to design the models Get the basic ideas how robots cooperate in the real settings Cultivate more sense of robotics |
| Method | Modelling practice case study |
| Target groups | Vocational training: professionals on automation Master students (Advanced Computing Systems) |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | Less than 10 people |
| Training duration | 2 days |
| Mode of tutoring | Lecture, case study |
| Mode of provision | Workshop/laboratory-based training |
| Tools and resources to be used (technological-support tools) | Modelling tools |
| Recommended preparation | Basic knowledge about modelling and robotics |
| Modes of working in teams | Group discussion |
| Communication and cooperation mode | Informal communication Problem solving capacities |
| Necessary abilities to tackle the tasks of open problems | Problem solving |
| Knowledge prerequisites | Basic knowledge about robotics |

Table 2_UNIOULUI_01. Training competence

| Module specification | Explanation |
|-------------------------|---|
| Knowledge and skills | Understanding of ROS Understanding sensors in robotics Basic ability to program a robot Modelling skills |
| Professional competence | Ability to model and implement robotic applications |
| General objective | Learning robotics Obtain knowledge in modelling |

This training is structured in 5 different laboratories. Four of the modules are two hour trainings and fifth is hands on lasting whole day. Modules are teach every other week so that the training period is 10 weeks. In following describes the organisation of each separate module.

1. ROS
2. Sensors
3. Robot
4. Modelling
5. Case study

4.5.1.1 ROS

Table 3_UNIOULUI_01_Module_1

| Module specification | Explanation | | |
|----------------------|--|--------------|-------------------|
| Teacher Name | -- | | |
| Training Topic | Robotics application in Virtual Laboratory | | |
| Training Code | UNIOULU_01_ROS | | |
| Module Name | Robotic operating system | | |
| Module duration | 100 min | | |
| Module objective | <ul style="list-style-type: none"> • Introduction to robotic operating system • Installing ROS • Understanding of ROS Topics, Services and Parameters • Understanding of Simple Publisher and Subscriber • Understanding of Simple service and client | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 10 | Introduction | Teacher |
| | 15 | Installation | Students |
| | 25 | First node | Teacher/ Students |
| | 25 | Topics | Teacher/ Students |

| Module specification | Explanation | | |
|----------------------|-------------|-----------|-------------------|
| | 20 | Services | Teacher/ Students |
| | 5 | Finishing | Teacher |
| | | | |

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
 T3.2 -Teaching and training materials for the design /UNIOULU/ UNIOULU_01_Process-oriented_topic_Robotics_application_in_Virtual_Laboratory

[https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative Teaching Methods Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/UNIOULU/UNIOULU_01_Process-oriented topic Robotics application in Virtual Laboratory/UNIOULU_01_ROS.pdf](https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/UNIOULU/UNIOULU_01_Process-oriented_topic_Robotics_application_in_Virtual_Laboratory/UNIOULU_01_ROS.pdf)

4.5.1.2 Sensors

Table 3 UNIOULUI_01 Module_2

| Module specification | Explanation | | |
|----------------------|--|------------------------------|---------------|
| Teacher Name | -- | | |
| Training Topic | Robotics application in Virtual Laboratory | | |
| Training Code | UNIOULU_01_sensors in robotics | | |
| Module Name | Sensors in robotics | | |
| Module duration | 100 minutes | | |
| Module objective | <ul style="list-style-type: none"> • Introduction to sensors in robotics • Distance and depth sensors • Getting (and presenting) data from sensor • Interacting with sensor • Data processing | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Introduction | Teacher |
| | 35 | Sensor interaction | Teacher |
| | 60 | Exercise with forward sensor | Students |
| | | | |
| | | | |

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /UNIOULU/ UNIOULU_01_Process-oriented_topic_Robotics_application_in_Virtual_Laboratory
https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/UNIOULU/UNIOULU_01_Process-oriented_topic_Robotics_application_in_Virtual_Laboratory/UNIOULU_02_SENSORS.pdf

4.5.1.3 Kinematics

Table 3 UNIOULUI_01_Module_3

| Module specification | Explanation | | |
|----------------------|--|-----------------------------------|---------------|
| Teacher Name | | | |
| Training Topic | Robotics application in Virtual Laboratory | | |
| Training Code | UNIOULU_01 Kinematics | | |
| Module Name | Kinematics | | |
| Module duration | 100 minutes | | |
| Module objective | <ul style="list-style-type: none"> •Setup •Controlling robot via ROS •Kinematics •Sensor interaction | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 5 | Introduction | Teacher |
| | 35 | Kinematics and sensor interaction | Teacher |
| | 60 | Exercise with forward kinematics | Students |
| | | | |
| | | | |

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
 T3.2 -Teaching and training materials for the design /UNIOULU/ UNIOULU_01_Process-oriented_topic_Robotics_application_in_Virtual_Laboratory
https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/UNIOULU/UNIOULU_01_Process-oriented_topic_Robotics_application_in_Virtual_Laboratory/UNIOULU_03_KINEMATIC_S.pdf

4.5.1.4 Modelling robotics

Table 3_UNIOULUI_01_Module_4

| Module specification | Explanation | | |
|----------------------|---|---|----------------------|
| Teacher Name | | | |
| Training Topic | Robotics application in Virtual Laboratory | | |
| Training Code | UNIOULU_01 | | |
| Module Name | Modelling robotics | | |
| Module duration | 100 minutes | | |
| Module objective | <ul style="list-style-type: none"> • Install modelling tools • Understand basics of modelling • Model of simple real-life case | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 10 | Introduction | Teacher |
| | 15 | Modelling language implemented in BeeUp | Teacher |
| | 10 | Installing BeeUp | Students |
| | 20 | Using BeeUp | Teacher and Students |
| | 15 | Simple models | Students |
| | 25 | Warehouse example | Students |
| | 5 | Finishing | |

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
 T3.2 -Teaching and training materials for the design /UNIOULU/ UNIOULU_01_Process-oriented_topic_Robotics_application_in_Virtual_Laboratory
https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/UNIOULU/UNIOULU_01_Process-oriented_topic_Robotics_application_in_Virtual_Laboratory/UNIOULU_04_modelling_robots.pdf

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer: Innovative_Teaching_Methods_Tools
 T3.2 -Teaching and training materials for the design/UNIOULU/UNIOULU_01_Process-oriented_topic_Robotics_application_in_Virtual_Laboratory
https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/UNIOULU/UNIOULU_01_Process-oriented_topic_Robotics_application_in_Virtual_Laboratory

4.6 Courses provided by OMILAB

4.6.1 OMILAB_01: The OMILAB Ecosystem: Characteristics and Application Cases

Table 1_ OMILAB_01. The training specification details

| Training specification | Explanation |
|--|--|
| Organizer | OMILAB NPO (Germany) |
| Training Topic | The OMILAB Ecosystem: Characteristics and Application Cases |
| Training objectives | The training introduces OMILAB, its characteristics and application cases using a scenario-based approach. The training objective is to provide the foundation to other modules using OMILAB infrastructure and cases as an innovative training facility. |
| Method | <ul style="list-style-type: none"> • OMILAB Introduction: • Elements and building blocks of the physical and virtual OMILAB • The Smart Supermarket Case: a case for innovative service design, modelling and feasibility evaluation. |
| Target groups | Any interested party |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | 10 |
| Training duration | 1 hours |
| Mode of tutoring | Presentation and Demonstration |
| Mode of provision | Interactive Demonstration |
| Tools and resources to be used (technological-support tools) | Physical OMILAB Space |
| Recommended preparation | None |
| Modes of working in teams | N/A |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | Creativity, Group working and collaborative skills |

| Training specification | Explanation |
|-------------------------|-------------|
| Knowledge prerequisites | None |

Table 2_ OMiLAB_01.Training competence

| Competence specification | Explanation |
|--------------------------|---|
| Knowledge and skills | The students acquire the idea of smart models within the OMILAB ecosystem |
| Professional competence | Innovation processes are externalized and supported |
| General objective | Experience on the practical aspect of the OMILAB towards innovation |

Table 3_ OMiLAB_01.Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|---|---------------|
| Teacher Name | OMILAB Team Member | | |
| Training Topic | The OMILAB Ecosystem: Characteristics and Application Cases | | |
| Training Code | OMILAB_01 | | |
| Module Name | The OMILAB Ecosystem: Characteristics and Application Cases | | |
| Module duration | 1 h | | |
| Module objective | <ul style="list-style-type: none"> • Understand the OMILAB Setup and Environment • Understand the collaborative nature (physical and virtual) • Understand the purpose of modelling | | |
| Mode of provision | OMILAB Laboratory (Creative Space | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 30 min | Introduction to the OMILAB | OMILAB Team |
| | 30 min | Demonstration of a end-to-end case: Smart Supermarket | OMILAB Team |

The complete course content is available on the DigiFoF cloud in WP3:

WP3_FoF_Designer:Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /OMILAB/Module1_OMiLAB-Ecosystem_OMiLAB

(https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/OMILAB/Module1_OMiLAB-Ecosystem_OMiLAB).

4.6.2 OMiLAB_02: Fundamental Conceptual Modelling Languages using Bee-Up

Table 1_ OMiLAB_02. The training specification details

| Training specification | Explanation |
|--|--|
| Organizer | OMILAB NPO (Germany) |
| Training Topic | Fundamental Conceptual Modelling Languages using Bee-Up |
| Training objectives | The training introduces fundamental conceptual modelling languages and the aspect of model value. The modelling languages are introduced and exemplified. |
| Method | <ul style="list-style-type: none"> Theoretical Foundation: Modelling Languages Demonstration: Bee-Up: a hybrid implementation of modelling languages Case: Modelling Case (Guided example) with model processing and interrelation to CPS |
| Target groups | Engineering students and domain experts |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | 10 |
| Training duration | 3 hours |
| Mode of tutoring | Expert input + Practical case study + Group work |
| Mode of provision | Demonstration and Workshop |
| Tools and resources to be used (technological-support tools) | Bee-Up Modelling Toolkit, Laboratory Infrastructure |
| Recommended preparation | Background in domain-specific modelling, conceptual modelling |
| Modes of working in teams | Collective with distributed roles |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | Creativity, Group working and collaborative skills |
| Knowledge prerequisites | None |

Table 2_ OMiLAB_02.Training competence

| Competence specification | Explanation |
|--------------------------|--|
| Knowledge and skills | The students acquire the skills of conceptual modelling and languages provided in the form of domain-specific modelling languages and understand the term “model value”. The case provides practical skills in the modelling and analysis tasks. |
| Professional competence | Teamwork, collaboration |
| General objective | Provide practical experience with conceptual modelling and stimulate further discussion and thematic background for the participants. |

Table 3_ OMiLAB_02.Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|--|------------------------------|
| Teacher Name | OMILAB Team Member | | |
| Training Topic | Fundamental Conceptual Modelling Languages using Bee-Up | | |
| Training Code | OMILAB_02 | | |
| Module Name | Fundamental Conceptual Modelling Languages using Bee-Up | | |
| Module duration | 3 h | | |
| Module objective | <ul style="list-style-type: none"> • Understand the purpose of conceptual modelling • Understand the aspect of domain-specific modelling (industrial, application domain) • Relate the theoretical background to knowledge management aspects • Practical experience with the approach | | |
| Mode of provision | OMILAB Laboratory (Creative Space) | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 60 min | Introduction: Theoretical Foundation, Bee-Up | OMILAB Team |
| | 60 min | Examples: Model Value in practice | OMILAB Team |
| | 60 min | Individual exercises and case work | Participants in teams/groups |

The complete course content is available on the DigiFoF cloud in WP3:

WP3_FoF_Designer:Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /OMILAB/ Module2_Bee-Up_OMiLAB.

(https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/OMILAB/Module2_Bee-Up_OMiLAB).

4.6.3 OMiLAB_03: Design Thinking using Scene2Model

Table 1_ OMiLAB_03. The training specification details

| Training specification | Explanation |
|--|---|
| Organizer | OMILAB NPO (Germany) |
| Training Topic | Design Thinking using Scene2Model |
| Training objectives | The training introduces the selected design thinking method “SAP Scenes” as a storytelling approach for digital innovation and tool support using Scene2Model |
| Method | <ul style="list-style-type: none"> • Theoretical Foundation • Tool and Laboratory Infrastructure Support • Group Work: Design your own innovative solution |
| Target groups | Multidisciplinary teams within research and academia, industrial domain experts from different fields |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | 10 |
| Training duration | 3 hours |
| Mode of tutoring | Expert input + Practical case study + Group work |
| Mode of provision | Workshop |
| Tools and resources to be used (technological-support tools) | Scene2Model Toolkit and Infrastructure (Camera, QR Detection, Paper figures) |
| Recommended preparation | none |
| Modes of working in teams | Collective with distributed roles |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | Creativity, Group working and collaborative skills |
| Knowledge prerequisites | None |

Table 2_OMiLAB_03.Training competence

| Competence specification | Explanation |
|--------------------------|---|
| Knowledge and skills | The students acquire the skill how a design thinking approach is run in practice, within a collaborative setting and modelling tool support enhances knowledge externalization and communication. |
| Professional competence | Teamwork, collaboration |
| General objective | Provide practical experience with design thinking and stimulate further discussion and thematic background for the participants. |

Table 3_OMiLAB_03.Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|---|------------------------------|
| Teacher Name | OMILAB Team Member | | |
| Training Topic | Design Thinking using Scene2Model | | |
| Training Code | OMILAB_03 | | |
| Module Name | Design Thinking using Scene2Model | | |
| Module duration | 3 h | | |
| Module objective | <ul style="list-style-type: none"> • Understand of design thinking approach: storytelling • Relate the theoretical background to innovation process • Practical experience with the approach | | |
| Mode of provision | OMILAB Laboratory (Creative Space | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 60 min | Introduction: Theoretical Foundation, Scene2Model Tool and Infrastructure | OMILAB Team |
| | 30 min | Design Thinking Challenge: Formulate and present a design challenge in teams/groups of multidisciplinary nature | Participants in teams/groups |
| | 60 min | Group work: Design Challenge Develop alternatives and solution space for the innovative idea | Participants in teams/groups |
| | 30 min | Result presentation and peer feedback | Teams and OMILAB Team |

The complete course content is available on the DigiFoF cloud in WP3:

WP3_FoF_Designer:Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /OMILAB/ Module3_S2M_OMiLAB (https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/OMILAB/Module3_S2M_OMiLAB).

4.6.4 OMiLAB_04: The Value of Conceptual Models**Table 1_ OMiLAB_04. The training specification details**

| Training specification | Explanation |
|--|---|
| Organizer | OMILAB NPO (Germany) |
| Training Topic | The Value of Conceptual Models |
| Training objectives | Introduce the value of conceptual modelling and purpose in an academic/research as well industrial context |
| Method | <ul style="list-style-type: none"> • Conceptual Modelling Aspects • Benefits of Modelling in Research/Academia: Observations • Benefits of Modelling in Industry: Observations |
| Target groups | Any interested party |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | 10 |
| Training duration | 1 hours |
| Mode of tutoring | Presentation |
| Mode of provision | Presentation |
| Tools and resources to be used (technological-support tools) | Classroom |
| Recommended preparation | None |
| Modes of working in teams | N/A |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | Creativity, Group working and collaborative skills |
| Knowledge prerequisites | None |

Table 2_ OMiLAB_04. Training competence

| Competence specification | Explanation |
|--------------------------|---|
| Knowledge and skills | The students acquire and understand the concept and purpose of conceptual modelling |

| Competence specification | Explanation |
|--------------------------|--|
| Professional competence | Knowledge management and engineering as a SOTA aspect in conceptual modelling |
| General objective | Guide the development and formulate the vision of model-based domain-specific approaches |

Table 3_ OMiLAB_04.Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|---|---------------|
| Teacher Name | OMILAB Team Member | | |
| Training Topic | The Value of Conceptual Models | | |
| Training Code | OMILAB_04 | | |
| Module Name | The Value of Conceptual Models | | |
| Module duration | 1 h | | |
| Module objective | <ul style="list-style-type: none"> Understand Conceptual Modelling and its Purpose Discuss examples from academia/research and industrial application | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 30 min | Introduction to the Conceptual Modelling | OMILAB Team |
| | 30min | Observation in Academia and Research/Industry and Outlook/Research challenges | OMILAB Team |

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
 T3.2 -Teaching and training materials for the design /OMILAB/
 Module4_ValueOfConceptualModels_OMiLAB
https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/OMILAB/Module4_ValueOfConceptualModels_OMiLAB).

4.6.5 OMiLAB_05: Conceptual Modelling: Methods, Tools and Application

Table 1_ OMiLAB_05. The training specification details

| Training specification | Explanation |
|------------------------|----------------------|
| Organizer | OMILAB NPO (Germany) |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Training specification | Explanation |
|--|--|
| Training Topic | Conceptual Modeling: Methods, Tools and Application |
| Training objectives | Introduction to the foundation of conceptual modelling and metamodeling as a realization paradigm |
| Method | <ul style="list-style-type: none"> • Modeling Tools • Model Interoperability • Modeling Tool Implementation and Customization |
| Target groups | Any interested party |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | 10 |
| Training duration | 3 hours |
| Mode of tutoring | Presentation and Demonstration |
| Mode of provision | Presentation and Demonstration |
| Tools and resources to be used (technological-support tools) | Classroom |
| Recommended preparation | None |
| Modes of working in teams | N/A |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | Creativity, Group working and collaborative skills |
| Knowledge prerequisites | None |

Table 2_OMiLAB_05.Training competence

| Competence specification | Explanation |
|--------------------------|---|
| Knowledge and skills | The students acquire and understand the concept and purpose of conceptual modelling methods, tools and the capabilities of metamodeling as a realization approach for domain-specific tools |
| Professional competence | Knowledge management and engineering as a SOTA aspect in conceptual modelling |
| General objective | Guide the development and formulate the vision of model-based domain-specific approaches |

Table 3_OMiLAB_05.Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|---|---------------|
| Teacher Name | OMILAB Team Member | | |
| Training Topic | Conceptual Modeling: Methods, Tools and Application | | |
| Training Code | OMILAB_05 | | |
| Module Name | Conceptual Modeling: Methods, Tools and Application | | |
| Module duration | 1 h | | |
| Module objective | <ul style="list-style-type: none"> • Modeling Tools • Model Interoperability • Modeling Tool Implementation and Customization | | |
| Mode of provision | Classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 60 min | Explain and showcase how modelers are support with open modeling tools, selection of the tool is based on background and field of classroom | OMILAB Team |
| | 60 min | Interoperability: discussion on the interoperable nature of modelling, explanation on how different systems can be connected and harmonized (e.g HTTP requests, RDF Export, Social Media) | OMILAB Team |
| | 60 min | Modeling Tool Implementation and Customization aspects are covered in the form of an introductory session on metamodeling and metamodel design – development and deployment | OMILAB Team |

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
 T3.2 -Teaching and training materials for the design /OMILAB/
 Module5_MethodsToolsApplication_OMiLAB
https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/OMILAB/Module5_MethodsToolsApplication_OMiLAB).

4.6.6 OMiLAB_06: Model-Driven Experimentation

Table 1_OMiLAB_06. The training specification details

| Training specification | Explanation |
|------------------------|-------------|
| | |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Training specification | Explanation |
|--|--|
| Organizer | OMILAB NPO (Germany) |
| Training Topic | Model-Driven Experimentation: from Design to Modelling to Evaluation |
| Training objectives | Introduction to the foundation of conceptual modelling and metamodeling as a realization paradigm |
| Method | <ul style="list-style-type: none"> • Explanation of Smart Model Concept • Guided Case: From Design to Modelling to Evaluation in CPS • Concept of Abstraction and Decomposition |
| Target groups | Any interested stakeholder |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | 10 |
| Training duration | 1 hours |
| Mode of tutoring | Presentation and Demonstration |
| Mode of provision | Presentation and Demonstration |
| Tools and resources to be used (technological-support tools) | OMILAB Physical Laboratory |
| Recommended preparation | None |
| Modes of working in teams | N/A |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | Creativity, Group working and collaborative skills |
| Knowledge prerequisites | None |

Table 2_ OMiLAB_06.Training competence

| Competence specification | Explanation |
|--------------------------|--|
| Knowledge and skills | The students acquire and understand the concept of smart models that connect design thinking with conceptual modelling and evaluation/feasibility assessment |
| Professional competence | Knowledge management and engineering as a SOTA aspect in conceptual modelling |
| General objective | Experience the digital innovation process in practice |

Table 3_ OMiLAB_06.Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|---|---------------|
| Teacher Name | OMILAB Team Member | | |
| Training Topic | Model-Driven Experimentation: from Design to Modelling to Evaluation | | |
| Training Code | OMILAB_06 | | |
| Module Name | Model-Driven Experimentation: from Design to Modelling to Evaluation | | |
| Module duration | 1 h | | |
| Module objective | <ul style="list-style-type: none"> • Identify innovation idea and design methods • Conceptual modelling (with domain-specific language) • Decomposition and IOT Adaptors | | |
| Mode of provision | OMILAB Physical Laboratory | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 30 min | Explain the concept of smart models | OMILAB Team |
| | 30 min | Demonstration of a case that spans all layers of the laboratory | OMILAB Team |

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
 T3.2 -Teaching and training materials for the design /OMILAB/
 Module6_ModelDrivenExperimentation_OMiLAB
https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/OMILAB/Module6_ModelDrivenExperimentation_OMiLAB).

4.6.7 OMiLAB_07: Scientific and Educational Exploitation

Table 1_ OMiLAB_07. The training specification details

| Training specification | Explanation |
|------------------------|--|
| Organizer | OMILAB NPO (Germany) |
| Training Topic | Scientific and Educational Exploitation |
| Training objectives | Introduction to the scientific and educational exploitation possibilities offered by the OMiLAB. |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Training specification | Explanation |
|--|---|
| Method | <ul style="list-style-type: none"> • Explain the importance of OMiLAB topics for Higher Education Institutions • Provide guidance in how to incorporate the OMiLAB in teaching • Discuss possibilities of positioning research activities within the Digital Product framework of the OMiLAB |
| Target groups | Researchers, Master/PhD students |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | 10 |
| Training duration | 1 hours |
| Mode of tutoring | Presentation |
| Mode of provision | Presentation |
| Tools and resources to be used (technological-support tools) | Classroom |
| Recommended preparation | None |
| Modes of working in teams | N/A |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | N/A |
| Knowledge prerequisites | N/A |

Table 2_ OMiLAB_07. Training competence

| Competence specification | Explanation |
|--------------------------|--|
| Knowledge and skills | The participants acquire the knowledge about the scientific and educational exploitation possibilities offered by the OMiLAB |
| Professional competence | Support in thesis preparation, pointers and references to conferences of relevance |
| General objective | Show how the OMiLAB can facilitate teaching and research at HEI. |

Table 3_OMiLAB_07.Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|---|---------------|
| Teacher Name | OMILAB Team Member | | |
| Training Topic | Scientific and Educational Exploitation | | |
| Training Code | OMILAB_07 | | |
| Module Name | Scientific and Educational Exploitation | | |
| Module duration | 1 h | | |
| Module objective | <ul style="list-style-type: none"> • Explain the importance of OMiLAB topics for Higher Education Institutions • Provide guidance in how to incorporate the OMiLAB in teaching • Discuss possibilities of positioning research activities within the Digital Product framework of the OMiLAB | | |
| Mode of provision | OMILAB Physical Laboratory | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 10 min | Fitting of OMiLAB topics to HEI guidelines and curricular recommendations | OMILAB Team |
| | 25 min | Presentation of multiple OMiLAB courses and how they benefit from OMiLAB knowledge and artefacts. | OMILAB Team |
| | 20 min | Possibilities of positioning research within the Digital Product framework of the OMiLAB | OMILAB Team |
| | 5 min | Exploitation possibilities for community outreach and scientific outreach. | OMILAB Team |

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
 T3.2 -Teaching and training materials for the design /OMILAB/
 Module7_ScientificAndEducationalExploitation_OMiLAB
 (https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/OMILAB/Module7_ScientificAndEducationalExploitation_OMiLAB).

4.6.8 OMiLAB_08: Intelligent assessment services using AWS cloud infrastructure for design artefacts

Table 1_OMiLAB_08. The training specification details

| Training specification | Explanation |
|------------------------|----------------------|
| Organizer | OMILAB NPO (Germany) |

D3.2 Teaching and training materials for the design of the Factory of the Future -Template

| Training specification | Explanation |
|--|---|
| Training Topic | AI-Based Domain-Specific Assessment Service |
| Training objectives | An introduction to the use of cloud-based services for the assessment of collective-intelligence data through the OMiLAB Assessment Service project (https://www.omilab.org/assessmentservice/). Also, the application of conceptual models with AI for creation of new insights from the assessment. |
| Method | <ul style="list-style-type: none"> • Theory on assessment using (web-)services • Deployment and configuration of AWS-services in the cloud • Realization of an example questionnaire |
| Target groups | Any interested party |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | 10 |
| Training duration | 1h |
| Mode of tutoring | Practical example |
| Mode of provision | Presentation and demonstration |
| Tools and resources to be used (technological-support tools) | Git, VisualStudio Code, PowerShell, AWS account, AWS CLI. |
| Recommended preparation | None |
| Modes of working in teams | N/A |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | Creativity, group working and collaborative skills |
| Knowledge prerequisites | Services in general, some technical knowledge |

Table 2_ OMiLAB_08. Training competence

| Competence specification | Explanation |
|--------------------------|--|
| Knowledge and skills | Participants acquire knowledge about the deployment and use of cloud services in AWS, and the analysis of results using simple techniques, conceptual models and AI. |
| Professional competence | Use of cloud-based services. Evaluate approaches for domain specific design artifacts. |

| Competence specification | Explanation |
|--------------------------|---|
| General objective | The use of AWS cloud services to realize assessments. |

Table 3_ OMiLAB_08.Training Module specifications

| Module specification | Explanation | | |
|----------------------|---|---|---------------------------------------|
| Teacher Name | OMILAB Team Member | | |
| Training Topic | AI-Based Domain-Specific Assessment Service | | |
| Training Code | OMILAB_08 | | |
| Module Name | AI-Based Domain-Specific Assessment Service | | |
| Module duration | 1 h | | |
| Module objective | <ul style="list-style-type: none"> • Deployment and use of cloud-based services for gathering collective-intelligence data and its assessment. • Application of conceptual models with AI for the creation of new insights. | | |
| Mode of provision | Online meeting / classroom | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | 30 min | Introduction. Presentation of example. Relaying of relevant topics for realizing the example (concepts of Assessment Service project, AWS, architecture, ...) | OMILAB Team |
| | 30 min | Deployment of AWS services and their use to realize the previously shown example. | OMILAB Team, Participants, Self-study |

The complete course content is available on the DigiFoF cloud in WP3:

WP3_FoF_Designer:Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /OMILAB/

Module8_AssessmentService_OMILAB

(https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/OMILAB/Module8_AssessmentService_OMILAB/Module8%20-%20AI-Based%20Domain-Specific%20Assessment%20Service.pdf).

4.7 Courses provided by CIRIDD

4.7.1 CIRIDD_01: Integration of the uses and design in the company business model

Table 1_CIRIDD_01. The training specification details

| Training specification | Explanation |
|--|--|
| Organizer | CIRIDD, France |
| Training Topic | Integration of the uses and design in the company business model |
| Training objectives | <ul style="list-style-type: none"> The objective is to bring companies to integrate the uses of the customer and the design in the company business model |
| Method | <p>The training followed different stages:</p> <ul style="list-style-type: none"> Presentation of La cite du Design and its main fields of action Workshop in groups on the integration of the uses Concrete examples of companies which integrated uses and design in their business model |
| Target groups | <ul style="list-style-type: none"> The training targeted all kind of companies, regardless of the size or the sector |
| Recommended composition | It is important that companies are represented by a decision maker. Someone who is able to implement this solution. |
| Recommended size of groups | 20 persons |
| Training duration | 4 hours |
| Mode of tutoring | The seminar is a two time process: A presentation by a professional for the target group to gather information and then an interactive process where they are put into a situation where they have to integrate the uses. |
| Mode of provision | Interactive industrial process |
| Tools and resources to be used (technological-support tools) | Fictive situations |
| Recommended preparation | Top management of the company should be involved and should act as sponsor of the training. |
| Modes of working in teams | Collective problem analysis and solving. Collective creativity |
| Communication and cooperation mode | Physical interaction |
| Necessary abilities to tackle the tasks of open | Creativity, Innovation, Design thinking, customer thinking. |

| Training specification | Explanation |
|-------------------------|-------------|
| problems | |
| Knowledge prerequisites | none. |

Table 2_CIRIDD_01. Training competence

| Module specification | Explanation |
|-------------------------|---|
| Knowledge and skills | Design thinking uses |
| Professional competence | User focus |
| General objective | integrate the uses of the customer and the design in the company business model |

Table 3_CIRIDD_01.Training Module specifications

| Module specification | Explanation | | |
|----------------------|--|--|--|
| Teacher Name | James Pédrón, Laurent Vacheresse, Alexandre Peutin | | |
| Training Topic | Functional economy | | |
| Training Code | | | |
| Module Name | Integration of the uses and design in the company business model | | |
| Module duration | 3 hours | | |
| Module objective | <ul style="list-style-type: none"> The objective is to bring companies to integrate the uses of the customer and the design in the company business model | | |
| Mode of provision | Interactive industrial process | | |
| Laboratory structure | Time (min) | Objective | Performed by? |
| | Needed time for this part | Objective that need to be obtained | Who perform in this part |
| | 10mn | RELIEF's support: Presentation of RELIEF | James Pedron (CIRIDD) |
| | 30mn | Presentation of La Cité du design | Laurent Vacheresse, Alexandre Peutin (La Cité du Design) |
| | 1h45 | Workshop: taking into account the uses | Laurent Vacheresse (La Cité du Design) |
| | 30mn | Concrete examples from companies | Laurent Vacheresse (La Cité du Design) |

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| Module specification | Explanation | | |
|----------------------|-------------|------------|--------------------------|
| | 10mn | Conclusion | James Pedron (CIRIDD) |

The complete course content is available on the DigiFoF cloud in WP3:

WP3_FoF_Designer:Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /CIRIDD/CIRIDD_01: Integration of the uses and design in the company business model.

(https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/CIRIDD/CIRIDD_01-Integration%20of%20the%20uses%20and%20design%20in%20the%20company%20business%20model.pptx)

4.8 Courses provided by CONTI

4.8.1 CONTI_01: Cobots - installing and programming information needed for a rapid implementation of Cobots in industrial environment

Table 1_ CONTI_01. The training specification details

| Training specification | Explanation |
|--|--|
| Organizer | CONTI, Romania |
| Training Topic | Cobots - installing and programming information needed for a rapid implementation of Cobots in industrial environment |
| Training objectives | <ul style="list-style-type: none"> • Understand what cobot is and how the cobot interact with humans • Learn to select the proper cobot and griper • Understand mechanical and electrical installation of a cobot • Learn how to program a cobot |
| Method | <ul style="list-style-type: none"> • Theoretical presentation • Case study and lab activities: programming basic moves of a cobot |
| Target groups | <ul style="list-style-type: none"> • License and Master students (Engineering University) |
| Recommended composition | Individuals with engineering background |
| Recommended size of groups | 10 to 15 |
| Training duration | 6 hours |
| Mode of tutoring | Expert input + practical case study |
| Mode of provision | Classroom or Online training/Workshop |
| Tools and resources to be used (technological-support tools) | Cobot |
| Recommended preparation | none |
| Modes of working in teams | Collective work with distributed role |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open | Ability to work in team |

| Training specification | Explanation |
|-------------------------|--------------------------|
| problems | |
| Knowledge prerequisites | Computer basic knowledge |

Table 2_CONTI_01. Training competence

| Module specification | Explanation |
|-------------------------|--|
| Knowledge and skills | Understanding to working with cobot programming languages Improve the knowledge in installation of cobots on production lines |
| Professional competence | Capability to implement cobots on production lines |
| General objective | Create the ability of programming cobots Obtain knowledge on cobots installation |

Table 3_CONTI_01.Module_02_Training Module specifications

| Module specification | Explanation |
|----------------------|---|
| Teacher Name | eng. Cristian Mihaţoiu |
| Training Topic | Cobots - installing and programming information needed for a rapid implementation of Cobots in industrial environment |
| Training Code | |
| Module Name | Cobot selection |
| Module duration | 20 min |
| Module objective | <ul style="list-style-type: none"> Select the proper cobot for the application desired |
| Mode of provision | Classroom or Virtual training |
| Laboratory structure | none |

Table 3_CONTI_01.Module_03_Training Module specifications

| Module specification | Explanation |
|----------------------|---|
| Teacher Name | eng. Cristian Mihaţoiu |
| Training Topic | Cobots - installing and programming information needed for a rapid implementation of Cobots in industrial environment |
| Training Code | |
| Module Name | Mechanical Installation |
| Module duration | 20 min |
| Module objective | <ul style="list-style-type: none"> Understand requirements for cobot installation on production lines |

| Module specification | Explanation |
|----------------------|-------------------------------|
| Mode of provision | Classroom or Virtual training |
| Laboratory structure | Observe cobot from Lab. |

Table 3_CONTI_01.Module_04_Training Module specifications

| Module specification | Explanation |
|----------------------|---|
| Teacher Name | eng. Cristian Mihațoiu |
| Training Topic | Cobots - installing and programming information needed for a rapid implementation of Cobots in industrial environment |
| Training Code | |
| Module Name | Griper Development |
| Module duration | 20 min |
| Module objective | <ul style="list-style-type: none"> Understand griper concept and requirements |
| Mode of provision | Classroom or Virtual training |
| Laboratory structure | Observe grippers used in Conti production lines, from videos. |

Table 3_CONTI_01.Module_05_Training Module specifications

| Module specification | Explanation |
|----------------------|---|
| Teacher Name | eng. Cristian Mihațoiu |
| Training Topic | Cobots - installing and programming information needed for a rapid implementation of Cobots in industrial environment |
| Training Code | |
| Module Name | Electrical Installation |
| Module duration | 20 min |
| Module objective | <ul style="list-style-type: none"> |
| Mode of provision | Classroom or Virtual training |
| Laboratory structure | Cobot electrical connections requirements. |

Table 3_CONTI_01.Module_06_Training Module specifications

| Module specification | Explanation |
|----------------------|---|
| Teacher Name | eng. Cristian Mihațoiu |
| Training Topic | Cobots - installing and programming information needed for a rapid implementation of Cobots in industrial environment |

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| Module specification | Explanation |
|----------------------|--|
| Training Code | |
| Module Name | Software of cobot |
| Module duration | 20 min |
| Module objective | • |
| Mode of provision | Classroom or Virtual training |
| Laboratory structure | Understand cobot software possibilities. |

Table 3 CONTI_01.Module_07_Training Module specifications

| Module specification | Explanation |
|----------------------|---|
| Teacher Name | eng. Cristian Mihațoiu |
| Training Topic | Cobots - installing and programming information needed for a rapid implementation of Cobots in industrial environment |
| Training Code | |
| Module Name | Design of Cobot Program |
| Module duration | 240 min |
| Module objective | • |
| Mode of provision | Classroom or Virtual training |
| Laboratory structure | Program simple movement of a cobot: free movement, linear movement and process movement |

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
 T3.2 -Teaching and training materials for the design /CONTI/
 /CONTI_01: Cobots – Rapid implementation of Cobots in industrial environment

(https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/CONTI/CONTI_01%3A%20Cobots%20-%20Rapid%20implementation%20of%20Cobots%20in%20industrial%20environment/CONTI_01%20-%20Cobots%20-%20Rapid%20implementation%20of%20Cobots%20in%20industrial%20environment.pdf)

4.8.2 CONTI_02: AGV for modern Logistics in industrial companies

Table 1_ CONTI_01. The training specification details

| Training specification | Explanation |
|--|---|
| Organizer | CONTI, Romania |
| Training Topic | AGV for modern Logistics in industrial companies |
| Training objectives | <ul style="list-style-type: none"> • Understand what AGV is • Learn to select the proper AGV • Understand mechanical and electrical installation of an AGV |
| Method | <ul style="list-style-type: none"> • Theoretical presentation • Case study and lab activities: programming basics an AGV |
| Target groups | <ul style="list-style-type: none"> • License and Master students (Engineering University) |
| Recommended composition | Individuals with engineering background |
| Recommended size of groups | 10 to 15 |
| Training duration | 4 hours |
| Mode of tutoring | Expert input + practical case study |
| Mode of provision | Classroom or Online training/Workshop |
| Tools and resources to be used (technological-support tools) | Cobot |
| Recommended preparation | none |
| Modes of working in teams | Collective work with distributed role |
| Communication and cooperation mode | Informal communication |
| Necessary abilities to tackle the tasks of open problems | Ability to work in team |
| Knowledge prerequisites | Computer basic knowledge |

Table 2_CONTI_02. Training competence

| Module specification | Explanation |
|-------------------------|--|
| Knowledge and skills | Understanding to working with AGV Improve the knowledge of AGV implementation |
| Professional competence | Capability to implement AGVs deliveries on production lines |
| General objective | Create the ability of programming AGVs Obtain knowledge on AGV implementation |

Table 3_CONTI_02.Module_01_Training Module specifications

| Module specification | Explanation |
|----------------------|--|
| Teacher Name | eng. Cristian Mișuțoiu |
| Training Topic | AGV for modern Logistics in industrial companies |
| Training Code | |
| Module Name | General Considerations |
| Module duration | |
| Module objective | <ul style="list-style-type: none"> • Understand AGV • Understand AGV usage possibilities • Understand main safety measures and restrictions in using AGVs |
| Mode of provision | Classroom or Online training/Workshop |
| Laboratory structure | <ul style="list-style-type: none"> • Definitions, • General safety measures for AGVs usage • AGV selection |

Table 3_CONTI_02.Module_02_Training Module specifications

| Module specification | Explanation |
|----------------------|--|
| Teacher Name | eng. Cristian Mișuțoiu |
| Training Topic | AGV for modern Logistics in industrial companies |
| Training Code | |
| Module Name | AGV Description |
| Module duration | |
| Module objective | <ul style="list-style-type: none"> • Understand components of an AGV • Learn about how to operate an AGV • Learn which are the main maintenance operations for an AGV |
| Mode of provision | Classroom or Online training/Workshop |

| Module specification | Explanation |
|----------------------|--|
| Laboratory structure | <ul style="list-style-type: none"> • AGV description, component parts, technical data • Operation and use • Maintenance |

Table 3_CONTI_02.Module_03_Training Module specifications

| Module specification | Explanation |
|----------------------|--|
| Teacher Name | eng. Cristian Mihaţoiu |
| Training Topic | AGV for modern Logistics in industrial companies |
| Training Code | |
| Module Name | Mechanical Installation (AGV on the Shopfloor) |
| Module duration | |
| Module objective | <ul style="list-style-type: none"> • Understand which are the main requirements and restrictions in using AGVs fleet |
| Mode of provision | Classroom or Online training/Workshop |
| Laboratory structure | <ul style="list-style-type: none"> • Standard AGV • Standard rack for loading/unloading • Standard alley size • Floor marking for the an AGV's |

Table 3_CONTI_02.Module_04_Training Module specifications

| Module specification | Explanation |
|----------------------|--|
| Teacher Name | eng. Cristian Mihaţoiu |
| Training Topic | AGV for modern Logistics in industrial companies |
| Training Code | |
| Module Name | Advanced Robotics Command Language |
| Module duration | |
| Module objective | <ul style="list-style-type: none"> • Learn how to program an AGV to deliver load between two fixed positions |
| Mode of provision | Classroom or Online training/Workshop |
| Laboratory structure | <ul style="list-style-type: none"> • Introduction to ARCL • Understanding the Configuration Parameters • Outgoing ARCL Connection Setup Parameters • Connect to ARCL Using a Telnet Client |

Table 3_CONTI_02.Module_05_Training Module specifications

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| Module specification | Explanation |
|----------------------|---|
| Teacher Name | eng. Cristian Mihaţoiu |
| Training Topic | AGV for modern Logistics in industrial companies |
| Training Code | |
| Module Name | Fleet Management |
| Module duration | |
| Module objective | <ul style="list-style-type: none"> Understand usage of an AGVs fleet and learn how to manage the AGVs fleet in an optimal way. |
| Mode of provision | Classroom or Online training/Workshop |
| Laboratory structure | <ul style="list-style-type: none"> Fleet Management description Network Connections Traffic Management Charge Management Fleet Docking Motion Sensors |

The complete course content is available on the DigiFoF cloud in WP3:

WP3_FoF_Designer:Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /CONTI/ CONTI_02: AGV for modern Logistics in industrial companies

(https://cloud.digifof.ulbsibiu.ro/index.php/apps/files?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/CONTI/CONTI_02%3A%20AGV%20for%20modern%20Logistics%20in%20industrial%20companies)

4.9 Courses provided by BOC

4.9.1 BOC_01: Process-oriented topic: Process modelling using BPMN

Table 1_BOC_01. The training specification details

| Training specification | Explanation |
|--|--|
| Organizer | BOC Poland |
| Training Topic | Process-oriented topic: Process modelling using BPMN |
| Training objectives | Understanding key concepts of BPMN. Modelling levels: descriptive, analytic, executable. Practical usage of BPMN for documenting product/service-related processes and extending those diagrams for automation purposes. |
| Method | History of BPMN Purposes of BPMN diagrams Descriptive modelling Analytic modelling Advanced BPMN and automation based on BPMN diagrams |
| Target groups | Professionals of the same or different companies |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | Less than 10 persons |
| Training duration | 2 hours to 8 hours on the same day or on 2 separately days – depending on a local needs |
| Mode of tutoring | Lecture, Case method |
| Mode of provision | Workshop/laboratory-based training |
| Tools and resources to be used (technological-support tools) | ADOxx |
| Recommended preparation | Fundamentals of Business Process Management (BPM) training to understand the basic concepts of BPM |
| Modes of working in teams | Collaborative problem-solving, Team/individual Q&A |
| Communication and cooperation mode | Process maps and models, Reports, Collaboration tools |
| Necessary abilities to tackle the tasks of open problems | Critical analysis, Group working skills |
| Knowledge prerequisites | Fundamentals of organization/business unit management |

Table 2_BOC_01. Training competence

| Module specification | Explanation |
|-----------------------------|--|
| Knowledge and skills | Knowledge of BPMN elements an skill to use it in practical process modelling |
| Professional competence | Capability to document processes using BPMN notation |

| | |
|-------------------|---|
| General objective | Improve the understanding of key concepts of BPMN. Modelling levels: descriptive, analytic, executable. Learn practical usage of BPMN for documenting product/service-related processes and extending those diagrams for automation purposes. |
|-------------------|---|

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
 T3.2 -Teaching and training materials for the design /BOCPL
https://cloud.digifof.ulbsibiu.ro/index.php/apps/files/?dir=/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/BOCPL&fileid=5247)

4.9.2 BOC_02: Process-oriented topic: Process improvement using simulation

Table 1_BOC_02. The training specification details

| Training specification | Explanation |
|--|---|
| Organizer | BOC Poland |
| Training Topic | Process-oriented topic: Process improvement using simulation |
| Training objectives | Understanding difference between AS-IS and TO-BE processes. Being able to apply process improvement techniques such as simulation to a process. Knowledge of information gathering methods for the purpose of a simulation. |
| Method | Extending BPMN diagrams with information about costs and times. Process frequencies, probabilities, variables. Using simulation to compare AS IS and TO BE processes and recommend changes Change management and process improvement Methods of process improvement |
| Target groups | Professionals of the same or different companies |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | Less than 10 persons |
| Training duration | 2 hours to 8 hours on the same day or on 2 separately days – depending on a local needs |
| Mode of tutoring | Lecture, Case method |
| Mode of provision | Workshop/laboratory-based training |
| Tools and resources to be used (technological-support tools) | ADOxx |
| Recommended preparation | Fundamentals of Business Process Management (BPM) training to understand the basic concepts of BPM Process modelling using BPMN |
| Modes of working in teams | Collaborative problem-solving, Team/individual Q&A |
| Communication and cooperation mode | Process maps and models, Reports, Collaboration tools |
| Necessary abilities to | Critical analysis, Group working skills |

| Training specification | Explanation |
|-----------------------------------|---|
| tackle the tasks of open problems | |
| Knowledge prerequisites | Fundamentals of organization/business unit management |

Table 2_BOC_02. Training competence

| Module specification | Explanation |
|-------------------------|--|
| Knowledge and skills | Knowledge of simulation algorithms and ability to interpret simulation results |
| Professional competence | Capability improve processes and calculate/document results of process improvement |
| General objective | Understand difference between AS-IS and TO-BE processes. Gain ability to apply process improvement techniques such as simulation to a process. Knowledge of information gathering methods for the purpose of a simulation. |

The complete course content is available on the DigiFoF cloud in WP3:
 WP3_FoF_Designer:Innovative_Teaching_Methods_Tools
 T3.2 -Teaching and training materials for the design /BOCPL
https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/BOCPL/WP3%20T3.2%20-%20Process-oriented%20topic%20-%20Process%20simulation%20-%20BOC-PL.pdf

4.9.3 BOC_03: Process-oriented topic: Process performance monitoring

Table 1_BOC_03. The training specification details

| Training specification | Explanation |
|----------------------------|--|
| Organizer | BOC Poland |
| Training Topic | Process-oriented topic: Process performance monitoring |
| Training objectives | Being able to define goals for a process on a basis of a strategy and stakeholder analysis. Defining KPIs on a basis of goals or using the APQC PCF. Designing a process performance monitoring system, defining roles and responsibilities. Planning changes. |
| Method | Process goals and KPIs Benchmarking and KPI libraries Process performance monitoring system along with the processes (gathering data, reviews, planning initiatives), roles and responsibilities. |
| Target groups | Professionals of the same or different companies |
| Recommended composition | Mix of jobs, abilities, gender, work experience |
| Recommended size of groups | Less than 10 persons |

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| Training specification | Explanation |
|--|--|
| Training duration | 2 hours to 8 hours on the same day or on 2 separately days – depending on a local needs |
| Mode of tutoring | Lecture, Case method |
| Mode of provision | Workshop/laboratory-based training |
| Tools and resources to be used (technological-support tools) | ADOxx |
| Recommended preparation | Fundamentals of Business Process Management (BPM) training to understand the basic concepts of BPM |
| Modes of working in teams | Collaborative problem-solving, Team/individual Q&A |
| Communication and cooperation mode | Process maps and models, Reports, Collaboration tools |
| Necessary abilities to tackle the tasks of open problems | Critical analysis, Group working skills |
| Knowledge prerequisites | Fundamentals of organization/business unit management |

Table 2_BOC_03. Training competence

| Module specification | Explanation |
|-------------------------|--|
| Knowledge and skills | Knowledge of process metrics and calculation algorithms and management cockpits |
| Professional competence | Skills to report process performance |
| General objective | Improve ability to define goals for a process on a basis of a strategy and stakeholder analysis, designing a process performance monitoring system, defining roles and responsibilities, planning changes. |

The complete course content is available on the DigiFoF cloud in WP3:

WP3_FoF_Designer:Innovative_Teaching_Methods_Tools

T3.2 -Teaching and training materials for the design /BOCPL

(https://cloud.digifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/WP3_FoF_Designer%3AInnovative_Teaching_Methods_Tools/T3.2%20-%20Teaching%20and%20training%20materials%20for%20the%20design/BOCPL/WP3%20T3.2%20-%20Process-oriented%20topic%20-%20Process%20performance%20monitoring%20-%20BOC-PL.pdf)

5 Conclusions

In the WP3 package in deliverable "D.3.1. Problem-based learning path for students and professionals" the HEI partners and industry partners from DigiFoF project proposed a series of training materials developed around topics of OMiLAB laboratory. These are elaborated as support for academic and / or vocational trainings that will be done for master students and / or employees of the companies. In that deliverable, based on discussions and needs of companies, following 35 sets of materials were proposed (with 5 more than target).

The deadline for propose those materials was 30.06.2020. This deliverable contains the description of training materials and links for all materials and uploaded in the DigiFoF cloud in folder WP3_FoF_Designer: Innovative_Teaching_Methods_Tools/ T3.2 - Teaching and training materials for the design. This deliverable (D3.2) respect the topics proposed in D3.1 deliverable. All 35 training materials are completed and uploaded in the DigiFoF cloud.

Due to description of work this training materials was proposed in the first half of the project and was updated in PM22 until PM33. In that follow we present a centralised table with proposed materials, materials that already was described and materials that already was finished and the documents was published in the cloud.

| Partner | Proposed | Described in deliverable | Finished documentation and uploaded in cloud |
|-------------------|-----------|--------------------------|--|
| EMSE | 7 | 7 | 7 |
| ULBS | 6 | 6 | 6 |
| UNIBG | 4 | 4 | 4 |
| UNIBIAL | 3 | 3 | 3 |
| UNIOULU | 1 | 1 | 1 |
| OMiLAB | 8 | 8 | 8 |
| CIRIDD | 1 | 1 | 1 |
| CONTI | 2 | 2 | 2 |
| BOC | 3 | 3 | 3 |
| TOTAL | 35 | 35 | 35 |
| Fulfilment degree | 116.67% | 100.00% | 100.00% |