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THE FOF-DESIGNER: DIGITAL DESIGN SKILLS FOR FACTORIES OF THE FUTURE

Project Acronym: DigiFoF



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D.8.3. Scientific and press articles, white paper¹

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Lead Organisation:

EMSE

Project Coordinator:

ULBS

Contributors:

All Partners

Reviewers:

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 $^{^{1}}$ "Any communication or publication related to the action, made by the beneficiaries jointly or individually

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1 Introduction

DigiFoF is a multidisciplinary project resulting from collaboration between academic and industrial partners to produce a collection of scientific-pragmatic outcomes.

The objective of deliverable 8.3 is to provide a list of scientific disseminations representing the academic aspects of the project. This deliverable facilitates sharing the academic knowledge through the network as well as with the whole FoF community. These disseminations publish the project outcomes and share its approach.

This document is organized based on three main categories of scientific dissemination as:

- Scientific Disseminations (in Events, Journals and Conferences): The project will
 produce various scientific papers presenting in events, journals and conferences.
 These papers are presented in Section 2.
- Project White Papers: The project partners will collaborately produce one white paper. The details of this paper is presented in Section 3.
- Press and Network Dissemination: Each partner will produce these papers either in english or in their local language. The detail of these papers is presented for each country each Section 4.

2 Scientific Disseminations

Scientific disseminations are produced by partners either in collaboration or based on special results or approach in their organizations. Three types of references for scientific disseminations are events, journals and conferences. The total number of contributions per country is presented in the table below.

Partners	Number of Scientific Event Organization	Number of Publications in Scientific Journals	Number of Publications in Scientific Conferences
Austria	1	-	1
France	1	3	7
Germany	1	-	-
Italy	-	1	-
Poland	1 (2019) 2 (2020)	1 (2020)	1 (2020)
Portugal	1(2019) 2 (2020)	-	3 (2020)
Romania	1 (2019)	1(2020)	1+3

2.1 Dissemination in Scientific Events

Disseminations in scientific events are any publication presented in academic conferences, congresses or workshops. A primary list of these disseminations is presented here:

- 1. Special session coordinated by ULBS: Training workforce skills in digitalization era of Factory of the Future
- 2. Scientific workshop at PRO-VE 2019: Collaborative Decision-Making for Value creation Networks life-cycle management
- 3. PRO-VE 2019: 20th IFIP/SOCOLNET Working Conference on Virtual Enterprises
- 4. Management challenges (October 2019)
- 5. 11th International Conference on Engineering, Project, and Production Management (EPPM 2020)
- 6. Management challenges (February 2020)
- 7. DigiFoF Project Presentation at NEMO Summer School series

The details of all the above mentioned disseminations are presented hereafter.

1. Special session coordinated by ULBS: Training workforce skills in digitalization era of Factory of the Future		
Type of event	The 9th International Conference on Manufacturing Science and Education - MSE 2019 — SESSION 14 — TRAINING WORKFORCE SKILLS IN DIGITALIZATION ERA OF FACTORY OF THE FUTURE	
Subject	Training workforce skills in digitalization era of Factory of the Future	
Abstract	Industry 4.0, Smart Manufacturing, Factories of the Future (FoF) all describe aspects of the heralding era of digitalization of manufacturing aiming to interconnect every step of the manufacturing process and seamlessly integrate the physical and digital world. In FoF a central computer organizes the intelligent networking of all subsystems, suppliers and customers into one system. All relevant requirements concerning manufacturing and product are confirmed at design time, while execution takes place autonomously as ICT and automation are integrated. In the context of digitalization we consider there are three kind of challenges: one which targets the companies, other which target the employees, and the last one aiming the educational system which should include in its curricula bachelor and master study programs which prepare students for the following jobs: Virtual Reality/Augmented Reality System Specialist, Digital Manufacturing Engineer, Digital Factory Automation Engineer, Chief Digital Officer, etc. The main important challenge is represented by educational system, how prepared is to provide students, future employees, the digital competences necessary for the Factories of the Future. What are the structural and curricular measures Higher Education Institutions need to take in order to align engineering education, especially in the design of all constituents of Factories of the Future, with the need of competences in new manufacturing era?	
Topics of Interest	Modeling tools for manufacturing processes	

1. Special session coordinated by ULBS: Training workforce skills in digitalization era of Factory of the Future			
	 Problem based learning in manufacturing systems design Digital design skills for factories of the future 		
Organizers	Prof. Adrian Florea, Prof. Nicolae Cofaru / "Lucian Blaga" University of Sibiu, Romania, Faculty of Engineering		
Papers	 Daniel Volovici and Daniel-Cristian Craciunean. MM-DSL, SUPPORT FOR IMPLEMENTING MODELING TOOLS FOR MANUFACTURING PROCESSES 		
	 Adrian Florea. DIGITAL DESIGN SKILLS FOR FACTORIES OF THE FUTURE Ion Mironescu. AN ADOxx BASED ENVIRONMENT FOR PROBLEM 		
	BASED LEARNING IN MANUFACTURING SYSTEMS DESIGNS		

2. Scientific workshop at PRO-VE 2019: Collaborative Decision-Making for Value creation Networks life-cycle management

Type of event	Scientific workshop composed with two special sessions	
event	Scientific Workshop composed with two special sessions	
Subject	Collaborative Decision-Making for Value creation Networks life-cycle management	
Abstract	Value creation networks aim at efficient and flexible industrial symbioses of enterprises contributing to a value chain. The efficiency and flexibility of process configuration and optimization within these networks is a core challenge in today's manufacturing industries and influence their supply chain environments. The scientific workshop aims at gathering scientific points of views on complementary challenges for the design and implementation of 'data-based collaborative decision-making' for value networks life-cycle management	
Topics of Interest		

2. Scientific workshop at PRO-VE 2019: Collaborative Decision-Making for Value creation Networks life-cycle management

Analysis, visualization and knowledge management techniques (e.g. analysis support, preventive vs corrective approaches)

Session 2-Collaborative decision-making for life-cycle management of value creation networks

This special session addresses the third challenge of the workshop, on collaborative decision-making processes and solutions to support life-cycle management.

Topics of interest include but are not limited to:

- Collaborative decision making techniques for value creation (e.g. intelligent/smart mechanisms, machine learning and training)
- Conceptual modelling and configuration methods to manage collaborative decision making (e.g. knowledge models for machine interpretation, machine learning, data models, data policy administration and evaluation)
- Collaborative decision-process for value network creation and lifecycle management
- Decision-Making to support for value creation in circular economy
- Collaborative management and governance structures of value creation networks (e.g. digitized business models, domain models, collaboration models)
- Data driven solutions for collaborative industrial networks life-cycle management (e.g. zero-defect manufacturing, additive manufacturing, disruptive business models)

Organizators

- Prof. Dimitris Karagianis, Austria
- Dr. Mario Lezoche, France
- Prof. Xavier Boucher, France
- Prof. David Romero, Mexico

Session 1-Data management to support collaboration in value creation network's life-cycles

- 1. Data Privacy Concerns Throughout the Customer Journey and Different Service Industries. Marko Mäki, Ari Alamäki
- 2. Data-driven pattern-based constructs definition for the digital transformation modelling of collaborative networked manufacturing enterprises. Concetta Semeraro, Mario Lezoche, Hervé Panetto, Michele Dassisti, Stefano Cafagna
- 3. Connected and multimodal passenger transport through big data analytics Case Tampere City Region, Finland. Riku Viri, Lili Aunimo, Heli Aramo-Immonen

Session 2-Collaborative decision-making for life-cycle management of value creation networks

4. A Business Model assessment and evaluation framework for city logistics collaborative strategic decision support. Giovanni Zenezini, Jesus Gonzalez-Feliu, Giulio Mangano, Laura Palacios-Arguello.

Papers

2. Scientific workshop at PRO-VE 2019: Collaborative Decision-Making for Value creation Networks life-cycle management

- 5. Framework to model PSS collaborative value networks and assess uncertainty of their economic models. Xavier Boucher, Khaled Medini, Camilo Murillo Coba
- 6. Discrete Event Simulation as a support in the decision making to improve product and process in the automotive industry - A fuel pump component case study. Luis E. Villagomez, Daniel Cortés, José Ramírez, Alejandro Álvarez, Rafael Batres, Ivann Reyes, Germán Esparza, Nancy Cruz, Arturo Molina.
- 7. Assessment of failures in collaborative Human-Robot assembly workcells. Domenico A. Maisano, Dario Antonelli and Fiorenzo Franceschini

3. PRO-VE 2019: 20th IFIP/SOCOLNET Working Conference on Virtual Enterprises

Scientific working conference		
Collaborative Networks and Digital Transformation		
Collaborative Networks and Digital Transformation The 4th Industrial Revolution and its wide variety of emerging dimensions are characterized both by their required extensive digitalization as well as strong interconnections among their composed systems, products, services, value chains, and business models, among others. The increasing availability of sensors and the smart and mobile devices connected to the Internet, powered by pervasiveness of Cyber-Physical Systems and Internet of Things equipped with distributed computational power and intelligence, have boosted hyper-connected organizations. The focal points of this revolution span over: vertical integration of smart production systems, horizontal integration of organizations through global value chain networks, adoption of through-engineering across the entire value chain, acceleration in manufacturing and service provision, and digitalization of provided products and services, giving rise to new business models that support customer intimacy. Next to Industry 4.0, the same trends increasingly surface in many other areas and sectors, including: Economy 4.0, Health 4.0, Agriculture 4.0, Transportation 4.0, Water 4.0, Tourism 4.0, Logistics 4.0, etc. It is therefore needed to better understand the potential role of collaborative approaches in this context.		
 Collaborative models, platforms and systems for digital revolution Manufacturing ecosystem and collaboration in Industry 4.0 Big data analytics and intelligence Risk, performance, and uncertainty in collaborative networked systems 		

3. PRO-VE 2019: 20 th IFIP/SOCOLNET Working Conference on Virtual Enterprises			
	 Semantic data/service discovery, retrieval, and composition in a collaborative networked world Trust and sustainability analysis in collaborative networks Value creation and social impact of collaborative networks to the digital revolution Technology development platforms supporting collaborative systems Collaborative manufacturing and factories of the future, e-health and care, food and agribusiness, and crisis/disaster management. 		
Organizators	 Prof. Dario Antonelli, Italy [SOCOLNET member] Prof. Luis M. Camarinha-Matos, Portugal [SOCOLNET President] Prof. Hamideh Afsarmanesh, Netherlands [SOCOLNET General Assembly chair] 		
Papers	The conference includes 57 papers, including the ones for the special Workshop organized by DigiFoF and hosted by PRO-VE 2019 (item 2 above): Session 1-Data management to support collaboration in value creation network's life-cycles Session 2-Collaborative decision-making for life-cycle management of value creation networks Proceedings are published by Springer under the title: "Collaborative Networks and Digital Transformation".		

4. Scientific session at DoCEIS 2020: Digital twins and smart manufacturing Session at Conference: DoCEIS 2020 - 11th IFIP WG 5.5/SOCOLNET Advanced Type of Doctoral Conference on Computing, Electrical and Industrial Systems event Caparica, Portugal, 1-3 Jul 2020 Subject Digital twins and smart manufacturing - Cyber-Physical Systems **Topics of** Digital twins Interest - Industry 4.0 Digital transformation **Organizers** Luis Camarinha-Matos (SOCOLNET) 1. Artem A. Nazarenko and Luis M. Camarinha-Matos: The Role of Digital Twins in Collaborative Cyber-Physical Systems 2. Fabio Seixas-Lopes, Jose Ferreira, Carlos Agostinho, and Ricardo Jardim-Goncalves: Production Process Modelling Architecture to Support Improved **Papers Cyber-Physical Production Systems** 3. Bardia Naghshineh and Helena Carvalho: The Impact of Additive Manufacturing on Supply Chain Resilience 4. Felipe A. Coda, Diolino J. Santos Filho, Fabr í cio Junqueira, and Paulo E. Miyagi : Big Data Acquisition Architecture: An Industry 4.0 Approach

5. Scientific session at DoCEIS 2020: Collaborative Networks			
Type of event	Session at Conference: DoCEIS 2020 - 11th IFIP WG 5.5/SOCOLNET Advanced Doctoral Conference on Computing, Electrical and Industrial Systems Caparica, Portugal, 1-3 Jul 2020		
Subject	Collaborative Networks		
Topics of Interest	Collaborative enterprise networksBusiness ecosystemsDigital transformation		
Organizers	Luis Camarinha-Matos (SOCOLNET)		
Papers	 Paula Graça and Lu í s M. Camarinha-Matos: Performance Indicators of a Collaborative Business Ecosystem – A Simulation Study. Majid Zamiri and Luis M. Camarinha-Matos: Towards a Reference Model for Mass Collaborative Learning. Kankam O. Adu-Kankam and Luis M. Camarinha-Matos: A Framework for Behavioural Change Through Incentivization in a Collaborative Virtual Power Plant Ecosystem . 		

6. Management challenges (4 December 2019)		
Type of event	Scientific Seminar	
Subject	Digital competencies for Factory of Future	
Abstract	In progress	
Topics of Interest	Competency model of employees of Factory of Future Needs and demands of Factory of Future	
Organizers	Arkadiusz Jurczuk, Faculty of Engineering Management, Bialystok University of Technology; Scientific Society of Organisations and Management, Bialystok Chapter	
Papers	Presentation only	

7. 11th International Conference on Engineering, Project, and Production Management (EPPM 2020, 20-22 September 2020)

The EPPM Conference has been postponed and will be held in Krakow from 19-21 September 2021

Type of event	International Conference	
Subject	Digital competencies for Factory of Future	
Abstract	In progress	

7. 11th International Conference on Engineering, Project, and Production Management (EPPM 2020, 20-22 September 2020)

The EPPM Conference has been postponed and will be held in Krakow from 19-21 September 2021

Topics of Interest	Business process management Digital competencies for Factory of Future
Organizers	Faculty of Engineering Management, Bialystok University of Technology
Papers	In progress

8. Management challenges (February 2020)

Scientific Seminar has been postponed (October 2020, depending on domestic regulations)

regulations	
Type of event	Scientific Seminar
Subject	Digital competencies for Factory of Future
Abstract	In progress
Topics of Interest	In progress
Organizers	Arkadiusz Jurczuk, Faculty of Engineering Management, Bialystok University of Technology; Scientific Society of Organisations and Management, Bialystok Chapter
Papers	In progress

9. DigiFoF Project Presentation at NEMO Summer School 2019

Type of event	Presentation during an Academic Program
Subject	The EU project: DigiFoF
Topics of Interest	Part of the Nemo Summer School was the presentation of the DigiFoF project. During this presentation the need for the DigiFoF project, the idea, the objectives and goals of the project as well as the work packages and the expected results were presented. Programme: https://nemo.omilab.org/nemo/wp-content/uploads/2019/10/NEMO2019 Programme-Booklet.pdf
Organizers	Organizer: Prof. Dimitris Karagiannis, University of Vienna Presenter: Wilfrid Utz, OMILAB NPO

10. PROVE 2020 : See Socolnet ???	
Type of event	
Subject	
Topics of Interest	
Organizers	
Papers	In progress

2.2 Dissemination in Scientific Journals

Disseminations in scientific journals are publications in scientific periodicals. The details of all the above mentioned disseminations are presented hereafter.

Specifying a modelling language for PSS Engineering – A development method and an operational tool	
Authors	Khaled Medini, Xavier Boucher
Title	Specifying a modelling language for PSS Engineering – A development method and an operational tool
Journal and references	Computers in Industry, 108, pp. 89-103
Date	March 2019
DOI	10.1016/j.compind.2019.02.014
Publication status	Published
Web	https://www.sciencedirect.com/science/article/pii/S0166361518306547
Keywords	PSS engineering, conceptual modelling, modelling language, domain specific modelling, model based system engineering
Abstract	Although the literature is full of research works about the transition of the industry towards Product-Service Systems (PSS), the question of how to effectively support PSS engineering is poorly addressed. The compelling need for a decision support throughout the various stages of the engineering process is particularly owed to PSS inherent complexity. In this sense, visualisation and modelling at large have been put forth as promising means for supporting the PSS engineering. This paper proposes a method for specifying a modelling language for PSS engineering, putting together PSS domain specific knowledge and modelling concepts inherited from conceptual modelling and model based engineering. This relies on a recursive transformation process of the underlying PSS meta-model using knowledge from case studies and from literature. The method has proven to be a practical means for a gradual enrichment of the modelling language leading to successful experimentations in industrial context.

2. In progress (Engineering Management in Production and Services)	
Authors	Arkadiusz Jurczuk, Katarzyna Dębkowska, Alicja Gudanowska
Title	In progress
Journal and references	Engineering Management in Production and Services
Date	2020
DOI	-
Publication status	In progress
Web	https://www.empas.pb.edu.pl/
Keywords	-
Abstract	-

3. Digital tech	nologies in Product-Service Systems: a literature review and a research agenda
Authors	Fabiana Pirola, Xavier Boucher, Stephan Wiesner, Giuditta Pezzotta
Title	Digital technologies in Product-Service Systems: a literature review and a research agenda
Journal and references	Computers in industry
Date	2020
DOI	
Publication status	under review
Web	
Keywords	Smart Product-Service System; Digital Servitization; Digitalization; Research Topic Modeling; Literature Review
Abstract	Digital technologies are changing the everyday life of citizens and are radically changing the nature of products and services, especially since Industry 4.0 phenomenon has gained popularity all around the world. By analyzing the concept of smart PSS, this paper questions the convergence between digital and service orientations for industrial companies and considers how digital technologies are used to enable decisions along the PSS lifecycle (e.g., design stage, operational stage) and/or at different planning levels (i.e., from strategic to operational level). Thus, this led to the following research questions: 1. Which are the main research streams and to what extent are digital technologies considered in PSS literature? 2. Which are the main areas that are worth to be investigated in future researches?

4. A conceptual framework for operationalizing the Circular Servitization: End of Life Management in industrial machinery	
Authors	Elaheh Maleki, Xavier Boucher
Title	A conceptual framework for operationalizing the Circular Servitization: End of Life Management in industrial machinery
Journal and references	International Journal of Operations & Production Management
Date	Submission June 2020
DOI	
Publication status	Under Review
Web	
Keywords	Product-Service System (PSS), Circular Economy, Circular Servitization, Industrial Services, Industrial Machinery, Second-Hand Machinery
Abstract	Purpose: This paper aims to provide a conceptual framework for circular EOL management to support the decision-making process to choose the best EOL management services in an industrial context. Design/methodology/approach: A Case-Base research methodology is applied through 3 steps. (1) The domain knowledge is analyzed. (2) A conceptual framework is created based on interdisciplinary literature analysis. (3) A Scenario-Based Test is used for validation of the applicability of the framework through a long-term collaboration with the company and a final interview with the project manager in a second-hand machinery case. Findings: Six decision-making points for EOL management are revealed and a procedure to choose the best EOL management services is proposed. Originality: This research contributes to the sustainable EOL management literature by identifying and classifying the different types of EOL services based on the circular economy.

5. Software Application for Organizational Sustainability Performance Assessment	
Authors	Grecu, V.; Ciobotea, RIG.; Florea, A.
Title	Software Application for Organizational Sustainability Performance Assessment., 12, 4435.
Journal and references	Sustainability
Date	May 2020
DOI	
Publication status	Published
Web	https://ideas.repec.org/a/gam/jsusta/v12y2020i11p4435- d364730.html

5. Software Application for Organizational Sustainability Performance Assessment	
Keywords	sustainability reporting; sustainability assessment; indicators; sustainable organization; business intelligence; decision making
Abstract	Sustainability performance assessment is a challenge for many companies due to the heterogeneity of indicators and the lack of a standardized reporting framework. This paper describes a software solution that simplifies the sustainability reporting process and is useful for decisions concerning sustainable management. We analyzed various indicators from public sustainability reports of five companies and obtained some relevant results using the tool that we developed based on mathematic algorithms and an aggregation model of different indicators. The software application calculates a Global Sustainability Index based on the proposed model of the sustainable organization described in this paper. An optimal solution is very rare in the transition towards the sustainable organization and compromises are required most frequently between environmental, economic and social aspects on the one hand and the expectations of the stakeholders on the other hand. The proposed tool helps users to cope with these challenges and takes into consideration that information is not always available and precise. Another feature offered by the tool is that besides simplifying sustainability performance assessment, it highlights low performance indicators and offers suggestions for improvement based on a genetic algorithm.

2.3 Dissemination in Scientific Conferences

Disseminations in scientific conferences are publications in conferences dedicated to the academic community.

The details of all the above mentioned disseminations are presented hereafter.

1. Towards a	risk-oriented Smart PSS Engineering framework	
Authors	Camilo Murillo Coba, Xavier Boucher, Jesus Gonzalez-Feliu, François Vuillaume, Alexandre Gay	
Title	Towards a risk-oriented Smart PSS Engineering framework	
Conference	CMS'2020, 53rd CIRP Conference on Manufacturing Systems	
References		
Date	1-3 july 2020	
Place	Chicago, USA	
Publication status	Future	
Web		
Keywords	Smart PSS engineering, Risk management for Smart PSS, Smart PSS value network	
Abstract	Manufacturers have started exploiting the benefits of Internet-of- things and Artificial intelligence to offer solutions known as "Smart PSS." Recently, smart PSS engineering frameworks have begun appearing. Those frameworks lack guidelines on how to conduct risk	

1. Towards a risk-oriented Smart PSS Engineering framework

management activities throughout the design and development of a smart PSS solution. This paper presents a framework aimed at designing Smart PSS solutions, necessary value networks to deliver the smart PSS solution, and the economic models associated with these value networks. The framework is currently being applied to a case study involving a gas boiler manufacturer.

2. A Smart Ir	nnovation Environment for Digital Engineers
Authors	Dimitris Karagiannis, Robert Andrei Buchmann, Xavier Boucher, Sergio Cavalieri, Adrian Florea, Dimitris Kiritsis
Title	A Smart Innovation Environment for Digital Engineers
Conference	PRO-VE 2020, 21th IFIP Working Conference on Virtual Enterprises
References	
Date	September 2020
Place	Valencia Spain
Publication status	Future
Web	
Keywords	Digital Twin, Digital Engineer, Agile Modelling Method Engineering, Cyber-Physical Systems
Abstract	The paper introduces a Smart Innovation Environment for the devel opment of Digital Twins and experimentation related to digital transformation projects, thus consolidating the "Digital Engineer" ski profile (with a business-oriented facet labelled as "Digital Innovator"). In the Internet of Things (IoT) era, this profile implies not only the ability to perform both digital design and engi-neering activities, but also to semantically bridge multiple layers of abstraction, granularity or technical specificity — from high level business analysis down to cyber-physical engineering. In the paper's proposal, conceptual modelling meth-ods and interoperable modelling environments are tailored to enable such integration through the creation of Digital Twins, as assets or manifestation of dig-ital business models resulting from innovation processes. The architecture of the proposed environment is guided by a Design Research perspective — i.e., we introduce it as a treatment to an education "design problem" regarding the Digital Engineer skill profile during the logical training for Solution Co-creation, Digital Twin development and Agile Engineering of both software ser-vices and cyber-physical systems. The proposed environment encompasses workspaces and resource package acting as such enablers, currently evaluated in "innovation corners deployed across the Open Models Laboratory digital eco-system.

	position Prototyping in Smart PSS Engineering: Case Study in nology Industry
Authors	Camilo Murillo Coba, Xavier Boucher, François Vuillaume, Alexandre Gay, Jesus Gonzalez-Feliu
Title	Value Proposition Prototyping in Smart PSS Engineering: Case Study in Thermotechnology Industry
Conference	PRO-VE 2020, 21th IFIP Working Conference on Virtual Enterprises
References	
Date	September 2020
Place	Valencia Spain
Publication status	Future
Web	
Keywords	Smart PSS, PSS design, Value proposition, Risk review
Abstract	This paper proposes a smart PSS engineering approach, aimed at eliciting stakeholder needs, prototyping the value proposition, representing how the stakeholders will capture value and identifying/prioritizing risks from the value proposition. The approach addresses two gaps in the field of smart PSS design: (i) the need of visualization solutions to support the transformation of value propositions for the stakeholders into a contract mechanism supporting value capture by the offering company and (ii) the importance of risk management during the design of Smart PSS value proposition.

4. Reconfigurable Digitalized and Servitized Production Systems: Requirements and Challenges Magdalena Paul, Audrey Cerqueus, Daniel Schneider, Hichem **Authors** Haddou Benderbal, Xavier Boucher, Damien Lamy, Gunther Reinhart Reconfigurable Digitalized and Servitized Production Systems: **Title** Requirements and Challenges APM2020, IFIP International Conference on Advances in Production Conference **Management Systems References** Date August 2020 Place Novi Sad, Serbia **Publication** Future status Web **Keywords** Reconfigurability, Digitalization, Servitization, Sustainability

4. Reconfigurable Digitalized and Servitized Production Systems: Requirements and Challenges

Abstract

Reconfigurable manufacturing systems (RMS) emerged in the literature during the last two decades and aim to answer to the rapid increase of demand and variants of products. The implementation of such solutions in the industry is very recent and remains difficult. In this article, an analysis of the industrial requirements and challenges regarding four key aspects of RMS (reconfigurability, digitalization, servitization and sustainability) is drawn from interviews conducted. Further, the requirements and challenges are compared to those encountered in literature.

5. Simulation-based approach to apply uncertainty evaluation framework for PSS economic models

Authors	Coba Camilo Murillo, Xavier Boucher, Khaled Medini, and Jesus Gonzalez-Feliu
Title	Simulation-based approach to apply uncertainty evaluation framework for PSS economic models
Conference	11th CIRP Conference on Industrial Product-Service Systems, IPS2 2019
References	Procedia CIRP 83 (2019): 50-56
Date	29-31 May 2019
Place	Zhuhai & Hong Kong, China
Publication status	Published
Web	Available online at www.sciencedirect.com
Keywords	Uncertainty; PSS economic models; PSS simulation; PSS value chains
Abstract	PSS offerings are characterized by a high level of uncertainties due to the lack of information, in the design stage of the offer, about future events that the decision-makers will face. Such uncertainties must be anticipated to validate the profitability of PSS projects. In this paper, an approach to assess uncertainty is presented, then applied to a case study. It is based on the integration of the usual uncertainty management framework together with the quantitative uncertainty assessment approach. The method and implementing tools are presented, together with the application to an industrial case study.

6. Framework to model PSS collaborative value networks and assess uncertainty of their economic models

Authors	Xavier Boucher, Khaled Medini, Coba Camilo Murillo

6. Framework to model PSS collaborative value networks and assess uncertainty of their economic models	
Title	Framework to model PSS collaborative value networks and assess uncertainty of their economic models
Conference	PRO-VE 2019, 20th IFIP Working Conference on Virtual Enterprises
References	Springer proceedings, PRO-VE 2019 on Collaborative Networks and Digital Transformation
Date	23-25 September 2019
Place	Turin, Italy
Publication status	Published
Web	https://www.springer.com/
Keywords	Product Service Systems, Value network, Economic models
Abstract	This paper presents a framework for addressing the challenge of economic value sharing among actors of Product-Service value networks. More specifically the framework is dedicated to the assessment of alternative collaborative value networks and their associated economic models, at the time of designing a product-service system (PSS). The framework includes three main components: modelling, simulation and uncertainty assessment. The framework is briefly presented as parts of its components were discussed in previous research. The paper provides an illustration with a design project of a PSS solution in the agro-alimentary industry, requiring a balanced configuration of collaborative value network.

7. Human resources barriers and drivers in SME's digital servitization: French case studies	
Authors	Nadine Dubruc, Sophie Peillon
Title	Human resources barriers and drivers in SME's digital servitization: French case studies
Conference	Spring Servitization conference: Delivering Services Growth in the Digital Era
References	ISBN: 978 1 85449 463 4
Date	13 - 15 May 2019
Place	Linköping, Sweden
Publication status	Published
Web	Available online at https://www.advancedservicesgroup.co.uk/ssc-2019-proceedings
Keywords	Human Resources, Servitization, Digitalization

Abstract

7. Human resources barriers and drivers in SME's digital servitization: French case studies

In one hand, Servitization modifies in depth three organizational dimensions: corporate culture, human resource management and organizational structures (Gebauer & al., 2012; Neu & Brown, 2005; Oliva and Kallenberg, 2003). In the six elements defined by Baines and Lightfoot (2013), organizational factors are recognized as a key issue within the servitization process of goods manufacturers. On the other hand, Digitalization is one of the major trends that will change business in future years (Porter and Heppelmann, 2014; Clegg and al, 2017; Zheng and al, 2018). It must be consider also as one important organizational change in SMEs (Parviainen et al. 2017). There is little in-depth research on human resources elements. Porter and Heppelmann (2014), Lerch and Gotsch (2015), Coreynen and al (2017), Suesse et al. (2018) point a lack of qualified employees to develop and provide such services in a digital context. In this paper, we focus on HRM challenges in SMEs, on HRM barriers caused by the necessary modifications to be able to develop services and digitalization. By knowing the Human Resources points that are problems in services, we can suggest some solutions to prevent or to deal with this issue. We observed Human Resources practices by strategic areas: staffing, compensating and motivating (Garand, 1992; Thévenet et al., 2009). "Staffing" covers recruitment, job definition, skills and career management, training... "Compensating" concerns remuneration, pension and retirement. "Motivating" is about work organization, how responding to individual needs and expectations.

8. Improving Training Methods for Industry Workers though AI Assisted Multi-Stage Virtual Reality Simulations

Authors	Alexandru BUTEAN, Marco Leon OLESCU, Nicolae Adrian TOCU, Adrian FLOREA
Title	Improving Training Methods for Industry Workers though AI Assisted Multi-Stage Virtual Reality Simulations
Conference	The 15 th International Scientific Conference, eLearning and Software for Education, Bucharest, April 11-12, 2019
References	DOI: 10.12753/2066-026X-19-007
Date	11-12 April, 2019
Place	Bucharest, Romania
Publication status	Published
Web	Available online at https://search.proquest.com/docview/2213790736/fulltextPDF/DC5 901B237BE4431PQ/1?accountid=8083

Abstract

8. Improving Training Methods for Industry Workers though AI Assisted Multi-Stage Virtual Reality Simulations

Reality Simulations Keywords Industry 4.0; Virtual Reality; Training; Artificial Intelligence.

For industry workers in the manufacturing space, the most timeconsuming and less-productive process is represented by the multitude of training stages. For each new process / module / change in the manufacturing flow, there is a need for another customized training stage. For demanding industries (automotive, toys factories, household appliances, etc.) where customization is the key to sell more products, the time spent for preparing, designing and training people for new scenarios represents an important parameter that influences the production cycle efficiency. current paper presents a solution to improve the measured performance on a new custom given task added to an existing scenario, using a multi-stage virtual reality (VR) simulator. The simulator acts as a digital twin for a physical testbed that offers 20+ parts to build the end product. To prove the performance of the solution, the first experiment uses a realistic multi-layered toy car as the end product. Both activities (real and virtual) are favoring the exploration of the building process, allowing the user (trainee) to discover multiple solutions that should lead to the same final result. The course of actions is supervised by an adaptive AI algorithm that compares the progress made by previous attempts (successful or not) with the ongoing attempt of a user and offers real-time guidance. Aside from using a gamified lego-like experience, the described approach contributes to the training process by offering personalized contextual suggestions, advices and tips. The article contains a serious state of the art study, current version specifications and objectives, details regarding the architecture of the solution, development components, results, comparative experimental tests and conclusions.

9. In progress (The 11th International Conference on Engineering, Project, and Production Management (EPPM 2020))

Authors	Arkadiusz Jurczuk, Alicja Gudanowska
Title	In progress
Conference	The 11th International Conference on Engineering, Project, and Production Management (EPPM 2020) International Conference
References	-
Date	The EPPM Conference has been postponed and will be held in Krakow from 19-21 September 2021
Place	Cracow, Poland

9. In progress (The 11th International Conference on Engineering, Project, and Production Management (EPPM 2020))

Publication status	In progress
Web	https://eppm2020.pl/
Keywords	-
Abstract	-

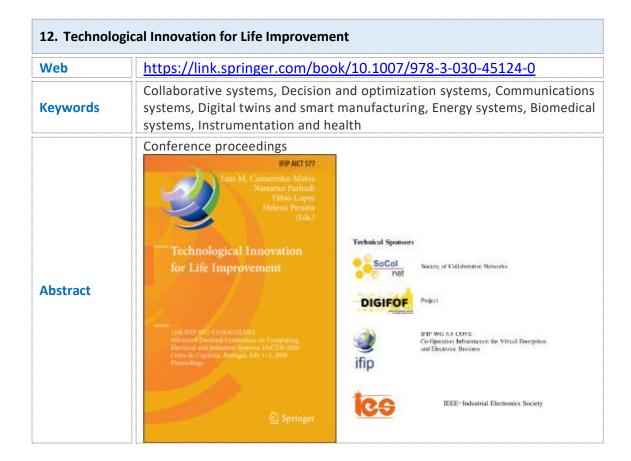
10. The Role of	Digital Twins in Collaborative Cyber-Physical Systems
Authors	Artem A. Nazarenko and Luis M. Camarinha-Matos
Title	The Role of Digital Twins in Collaborative Cyber-Physical Systems
Conference	DoCEIS 2020 - 11th IFIP WG 5.5/SOCOLNET Advanced Doctoral Conference on Computing, Electrical and Industrial Systems
References	https://doi.org/10.1007/978-3-030-45124-0_18
Date	1-3 July 2020
Place	Costa de Caparica, Portugal
Publication status	Published
Web	https://link.springer.com/chapter/10.1007/978-3-030-45124-0 18
Keywords	Collaborative cyber-physical systems, Digital Twins, Smart home
Abstract	The growing smartification of devices and systems, combining physical and virtual parts, offers a great potential to improve the daily life of people through the establishment of context-rich environments. Cyber-Physical Systems (CPS), embedding collaborative features, can be considered as one of the key enablers of such environments, providing support for life quality improvement. Besides the general aim of the conventional CPS, further aspects related to co-existence and collaboration among different heterogeneous and autonomous components within a system, are in the scope of Collaborative CPS. These systems allow looking at the technical and organisational challenges from the perspective of interconnected and jointly acting entities. Such entities can be the physical devices or their virtual representations, which are called Digital Twins (DT), understood as digital replicas of physical assets. However, a DT provides more than just a digital simulation of the physical device or process, including reasoning and prediction mechanisms. This work is devoted to the discussion of how Digital Twins can be used in the design, development, and functioning of Collaborative CPS. As such, a design approach is suggested and illustrated with a smart home scenario.

11. Performance Indicators of a Collaborative Business Ecosystem – A Simulation Study

Authors Paula Graça, Luis M. Camarinha-Matos

11. Performan	ce Indicators of a Collaborative Business Ecosystem – A Simulation Study
Title	Performance Indicators of a Collaborative Business Ecosystem – A Simulation Study
Conference	DoCEIS 2020 - 11th IFIP WG 5.5/SOCOLNET Advanced Doctoral Conference on Computing, Electrical and Industrial Systems
References	https://doi.org/10.1007/978-3-030-45124-0 1
Date	1-3 July 2020
Place	Costa de Caparica, Portugal
Publication status	Published
Web	https://link.springer.com/chapter/10.1007/978-3-030-45124-0 1
Keywords	Collaborative Networks, Collaborative Business Ecosystem, Performance indicators, Agent-based modelling, System dynamics
Abstract	Collaborative Business Ecosystems have been benefiting from the technological advancements, allowing better collaboration among organisations to provide more innovative products and services in an increasingly demanding world. This collaboration can be assessed through a set of performance indicators, which also induce a self-adjustment of the organisations' behaviour, improving their profile and that of the ecosystem as a whole. In fact, their behaviour is expected to evolve (like individuals) according to the way they are evaluated. As such, this study presents a simulation model, which, together with the performance assessment and influence mechanism, is an essential contribution to measuring and influencing collaboration, enabling better management decisions. The model is based on agents and system dynamics, featuring a business ecosystem populated by organisations categorised according to a different profile, and configured and calibrated according to actual collaboration data. The samples were collected from two established companies operating in the same business ecosystem in the information technologies industry. Preliminary results of this approach, based on some simulation scenarios, are presented and discussed.

12. Technolog	12. Technological Innovation for Life Improvement	
Authors	Luis M. Camarinha-Matos, Nastaran Farhadi, Fábio Lopes, Helena Pereira	
Title	Technological Innovation for Life Improvement, Proceedings of DoCEIS 2020	
Conference	DoCEIS 2020 - 11th IFIP WG 5.5/SOCOLNET Advanced Doctoral Conference on Computing, Electrical and Industrial Systems	
References	Springer https://doi.org/10.1007/978-3-030-45124-0	
Date	1-3 Jul 2020	
Place	Costa de Caparica, Portugal	
Publication status	Published	



13. AN ADOxx BASED ENVIRONMENT FOR PROBLEM BASED LEARNING IN MANUFACTURING SYSTEMS DESIGNS Authors | Ion Dan Mironescu

Autnors	Ion Dan Mironescu
Title	AN ADOxx BASED ENVIRONMENT FOR PROBLEM BASED LEARNING IN MANUFACTURING SYSTEMS DESIGNS
Conference	The 9th International Conference on Manufacturing Science and Education - MSE 2019
References	MATEC Web Conf. 290 14003 (2019), https://doi.org/10.1051/matecconf/201929014003
Date	5-7 June 2019
Place	Sibiu
Publication status	Published
Web	https://www.matec- conferences.org/articles/matecconf/abs/2019/39/matecconf_mse20 19 14003/matecconf_mse2019 14003.html
Keywords	Manufacturing, Problem based learning
Abstract	The Problem Based Learning (PBL) as student centred approach and learning-by-doing method is suited for the modern higher education. However, the first contact with the method can be overwhelming for the students, in the absence of prior domain knowledge. The preparation of the learning material can be time

13. AN ADOXX BASED ENVIRONMENT FOR PROBLEM BASED LEARNING IN MANUFACTURING SYSTEMS DESIGNS

and resource consuming for the teacher. The goal of the research was the implementation of an environment that should enhance the learning experience for the student and reduce the implementation burden for the teacher. The environment is based on the ADOxx platform and allows the collaboration of the learner teams and the teacher-learner interaction on three levels. The Metamodeling level supports the development of the domain-specific language used in the modelling of the manufacturing system; this activity stimulates and directs the gathering and consolidation of domain-specific knowledge. The modelling level allows the development of alternative design solution using models of the factory components. The Simulation level allows the analysis of these variants. The environment supports the teacher in developing instructional scaffolding and uses cases to ease the learners the first time contact with PBL. The functionality of the environment is presented using the case of designing a flexible food production line.

14. DIGITAL D	ESIGN SKILLS FOR FACTORIES OF THE FUTURE
Authors	Adrian Florea
Title	DIGITAL DESIGN SKILLS FOR FACTORIES OF THE FUTURE
Conference	The 9th International Conference on Manufacturing Science and Education - MSE 2019
References	MATEC Web Conf. 290 14002 (2019), https://doi.org/10.1051/matecconf/201929014002
Date	5-7 June 2019
Place	Sibiu
Publication status	Published
Web	https://www.matec- conferences.org/articles/matecconf/abs/2019/39/matecconf mse2019 14002/ma tecconf mse2019 14002.html
Keywords	Smart manufactory, Factory of the Future, Skills
Abstract	Industry 4.0, Smart Manufacturing, Factories of the Future all describe aspects of the heralding era of digitalization of manufacturing aiming to interconnect every step of the manufacturing process and seamlessly integrate the physical and digital world. In Factories of the Future a central computer organizes the intelligent networking of all subsystems, suppliers and customers into one system. All relevant requirements concerning manufacturing and product are confirmed at design time, while execution takes place autonomously as ICT and automation are integrated. The main challenge is represented by educational system, how prepared is to provide students, future employees, the digital competences necessary for the Factories of the Future. What are the structural and curricular measures Higher Education Institutions need to take in order to align engineering

14. DIGITAL DESIGN SKILLS FOR FACTORIES OF THE FUTURE

education, especially in the design of all constituents of Factories of the Future, with the need of competences in new manufacturing era? A quantitative analysis of existing study programs aims understanding the status quo of Master programs in engineering education and, deriving from existing policy documents potential requirements for competences design of Factory of the Future employees.

15. MM-DSL,	SUPPORT FOR IMPLEMENTING MODELING TOOLS FOR MANUFACTURING
Authors	Daniel-Cristian Crăciunean, Daniel Volovici
Title	MM-DSL, SUPPORT FOR IMPLEMENTING MODELING TOOLS FOR MANUFACTURING PROCESSES
Conference	The 9th International Conference on Manufacturing Science and Education - MSE 2019
References	MATEC Web Conf. 290 14001 (2019), https://doi.org/10.1051/matecconf/201929014001
Date	5-7 June 2019
Place	Sibiu
Publication status	Published
Web	https://www.matec- conferences.org/articles/matecconf/abs/2019/39/matecconf mse20 19 14001/matecconf mse2019 14001.html
Keywords	Manufacturing process, Factory of the Future, Modelling tools
Abstract	Today's competitive conditions call for detailed comparative analyzes of manufacturing processes in order to get competitive products. This analysis involves the development of faithful and robust models for the supervision and management of all organizational and operational activities of companies. Efficient modelling involves the selection and use of appropriate tools for modelling, simulation and analysis of manufacturing processes. The diversity of manufacturing processes often makes it necessary to implement specific modelling tools. MM-DSL is a platform independent language for specifying and implementing specific modelling tools. The core objective of the MM-DSL language is the implementation of the modelling method concept. The paper presents the mechanisms underlying the MM-DSL language as well as its use for building the modelling tools specific to the manufacturing systems.

3 Project White Papers

The project's partners will collaborately produce one White Paper. The details of this paper is presented here.

DigiFoF White Paper: Methodology and Tools for the Design of a Digital Factory of the Future	
Authors	Adrian Florea, Ion Mironescu, Damiel Morariu, Daniel Volovici, Remus Brad
Title	Methodology and Tools for the Design of a Digital Factory of the Future
References	IEC White Paper: Factory of the future, https://www.iec.ch/whitepaper/pdf/iecWP-futurefactory-LR-en.pdf retrieved 20.07.2019 Frechette, S. Model Based Enterprise for Manufacturing. NIST. National Institute of Standards and Technology, 2011 Pietrusewicz, K. Metamodelling for Design of Mechatronic and Cyber- Physical Systems. Applied Science 2019, 9(3), 376
Date	January 2021
Publication status	Started and create the technical report
Web	Technical report for the White Paper is
•	ifof.ulbsibiu.ro/remote.php/webdav/DigiFoF%20Project/Deliverables/WP3/D3.3%2
0Design%20meth	nod%20for%20the%20Factory%20of%20the%20Future review OMiLAB M15.pdf
Keywords	Enterprise Architecture, Model Based Enterprise, Reference Enterprise Architecture, Model Based System Engineering, ADOxx
Abstract	This white paper presents the reasons for and the details of a new design methodology for the Factory of the Future (FoF), methodology that will be developed in the frame of DigiFoF project. The introduction presents the challenges and the state of the art in designing the FoF. In the First part presents the methodology. It starts with the particularities of the chosen Enterprise Architecture (EA) – Model Based Enterprise (MBE). A MBE is an enterprise that uses models of its products and processes to define, execute, control, and manage all its processes. The models are the core data repositories used for the integration and management of the technical and business processes. The models allows the use of simulation and analysis tools on each step of the product lifecycle. This makes possible a sustainable manufacturing through waste, stocks and energy reduction. The choice of the design method is then presented. The most suited is in this case Model Based Systems Engineering. Due to the complexity of the System of (Cyber physical) Systems that is the FoF, the design process needs a structured approach based on a reference EA (REA) (e.g. Reference Architectural Model Industrie 4.0). The developed models will be then used as the digital twins of

DigiFoF White Paper: Methodology and Tools for the Design of a Digital Factory of the Future	
	their real counterparts. They will gather and share data about the current state of the factory. This data can be then used as initial data for simulation and as input for the decision support system. The second part presents the support tools that will be developed for the methodology. The EA should evolve with the configuration changes, development and reengineering of the digital FoF. An environment that support de development, instantiation, deployment and simulation of the models will be provided. The metamodeling, modeling and simulation tools of the ADOxx platform will be used to develop domain specific languages, model repositories, editors and browser for each level of the REA. The corresponding web services used to implement the model based data gathering infrastructure will be also generated using the ADOxx tools. Executable models for simulation will be automatically generated for the corresponding discrete event simulators.

4 Press and Network Dissemination

Press and network disseminations are the Project representation in less oficial formats such as web pages, catalogues or flyers. A general list of these kind of disseminations per country are presented here and later in each sub-sections more details are provided.

Partners	Press and network dissemination
Austria	Not any dissemination yet (2020/06/30)
France	 Project DigiFoF: Expertise of Mines Saint-Etienne at service in FoF Digital transformation and circular economy: complementary levers for innovation Servicisation des produits : vers une économie créatrice de valeur
Germany	DigiFoF Details project detauls and summary is available online on the community page of OMILAB (https://www.omilab.org/activities/digifof.html), accessible for the general public, and specifically the supported community.
Italy	Not any dissemination yet (2019/07/31)
Poland	Digital Design Skills for Factories of the Future Website information, http://www.amp2.pl/ Project DigiFoF Website information, https://wiz.pb.edu.pl/2019/01/04/nowy-miedzynarodowy-projekt-badawczy/

Partners	Press and network dissemination
	Regional competition: https://podlaskamarka.pl/zgloszenie/projekt-digifof-digital-design-skills-for-factories-of-the-future/ Kurier Poranny https://poranny.pl/podlaska-marka-2019-ponad-200-zgloszen-w-xvi-edycji-nagrody-wsrod-zgloszen-trawa-pigwoniada-woda-miejska-pelna-lista/ar/c1-14745094 Regional media: Podlaski Manager, April 2020, p. 16-17 https://iph.bialystok.pl/wp-
Portugal	content/uploads/2020/03/PM 197 kwiecien 2020 online.pdf 1. DIGIFOF - short summary 2. DIGIFOF : THE FOF DESIGNER: DIGITAL DESIGN SKILLS
Romania	3. FOR FACTORIES OF THE FUTURE "15 universities and companies from abroad help students develop new skills", Tribuna Sibiului Newspaper, http://www.tribuna.ro/stiri/eveniment/15-universitati-si-companii-din-strainatate-ii-ajuta-pe-studenti-sa-isi-dezvolte-competente-noi-141234.html

4.1 Dissemination Articles in Austria

Not any dissemination yet (2020/06/30)

Projet DigiFoF : ?	
Authors	
Title	
Dissemination support	
Target group	
Date	
Web	

4.2 Dissemination Articles in France

Disseminations in France will be represented in two different forms. The first one is a web dissemination and the second one is in the form of the project flyers.

1. Web dissemination

Projet DigiFoF: Mines Saint-Étienne's expertise at the service of the industry of the future	
Authors	Mines Saint Etienne
Title	Projet DigiFoF: l'expertise de Mines Saint-Étienne au service de l'industrie du futur
Dissemination support	Web and social media, Facebook, Twitter, External dissemination network of mines Saint Etienne
Target group	Industrial and academic partners
Date	May 2019
Web	https://www.mines-stetienne.fr/Projet DiGiFoF
Abstract	Article explaining the objectives, structuration, key partners and key actions developed during DIOGIFoF Project.

IMT TEch - Servicisation of products : towards a value creating economy	
Authors	Mines Saint Etienne
Title	Servicisation of products : towards a value creating economy Servicisation des produits : vers une économie créatrice de valeur
Dissemination support	IMT Tech (international IMT New letter), Web and social media, Facebook, Twitter, External dissemination network of mines Saint Etienne
Target group	Industrial and academic partners
Date	September 2019
Web	https://blogrecherche.wp.imt.fr/en/2019/11/15/servitization-of-products-towards-a-value-creating-economy/
Abstract	Article explaining the economic impact of developing industrial business models based on servitization.

Projet DigiFoF: ?	
Authors	CIRRID
Title	
Dissemination support	
Target group	
Date	
Web	https://www.economiecirculaire.org/articles/e/webinaire- economie-circulaire-et-industrie-du-futur.html
Abstract	

Projet DigiFoF : ?	
Authors	CIRRID

Projet DigiFoF:?	
Title	
Dissemination support	
Target group	
Date	
Web	https://www.eclaira.org/articles/#page1
Abstract	

2. Dissemination of DigiFoF flyers

Digital transformation and circular economy: complementary levers to innovate	
Authors	Mines Saint Etienne
Title	Transformation numérique et économie circulaire: des leviers complémentaires pour innover
Dissemination support	Dissemination of 100 DigiFoF Flyer (paper prints) on the occasion of a dissemination workshop
Target group	Industrial and socio-economics network
Date	22 May 2019
Web	https://www.mines-stetienne.fr/recherche/5-centres-de- formation-et-de-recherche/institut-henri-fayol/actualites/journee- defii-de-linstitut-henri-fayol-2019/
Abstract	Networking and dissemination workshop dedicated to the digital transformation of the industry

4.3 Dissemination Articles in Germany

Regionale Anwedertreffen der BOC 2020	
Authors	OMILAB NPO
Title	Regionale Anwendertreffen 2020 (5x : 1 presence, 4 virtual)
Dissemination support	Dissemination of localized DigiFoF Flyer (paper prints) during the event, introduction of DigiFoF during the virtual meetings. Presentation slot during the event
Target group	Industrial users
Date	5.3.2020, 18.03.2020, 01.04.2020, 29.04.2020, 13.05.2020
Web	https://de.boc-group.com/nc/events/event/article/regionales- anwendertreffen-der-boc-in-muenchen/
Abstract	BOC Innovation Lab: Design Thinking Workshop powered by OMiLAB

DigiFoF Project	
Authors	OMILAB NPO

DigiFoF Project	
Title	DigiFoF: Digital Design Skills for Factories of the Future
Dissemination support	Web page
Target group	Industrial, academic partners and community members
Date	May 2019
Web	https://www.omilab.org/activities/digifof.html
Abstract	Project summary and interaction channel for interested parties.

4.4 Dissemination Articles in Italy

Projet DigiFoF: Skills needed to design the factory of the future	
Authors	Fabiana Pirola, Andrea Mazzoleni, Giuditta Pezzotta
Title	Le Competenze per la Progettazione della Fabbrica del Futuro
Dissemination support	Italian journal Sistemi&Impresa
Target group	Companies, researchers
Date	May 2020
Web	
Abstract	This article provides some indications aimed at providing a greater understanding of the issues concerning the transition of companies towards the Factory of the Future paradigm, with particular attention to the issues concerning the new skills that are increasingly necessary to better manage and design the introduction of advanced production technologies. The results, based on a survey conducted within the Erasmus + KA2 DigiFoF project - The FOF-designer: Digital design skills for factories of the future - on a sample of 87 companies among them belonging to 6 European countries, suggest that the need for skills, both in terms of updating existing skills and generating new skills, represents one of the key aspects to be considered when designing a FoF.

4.5 Dissemination Articles in Poland

1. Web dissemination

Digital Design Skills for Factories of the Future	
Authors	Arkadiusz Jurczuk
Title	Digital Design Skills for Factories of the Future
Dissemination support	Web media
Target group	Students, employees, industrial and academic partners

Digital Design Skills for Factories of the Future	
Date	15-06-2019 04-01-2019
Web	Website information, https://wiz.pb.edu.pl/2019/01/04/nowy-miedzynarodowy-projekt-badawczy/ (in Polish) Website information, http://www.amp2.pl/
Abstract	Information about the objectives, key partners and key actions of DigiFoF project

2. Dissemination of DigiFoF posters

Digital Design Skills for Factories of the Future	
Authors	Arkadiusz Jurczuk, Beata Weremijewicz, Bialystok University of Technology
Title	Digital Design Skills for Factories of the Future
Dissemination support	Dissemination of 10 DigiFoF posters (paper version) – campus of Bialystok University of Technology
Target group	Students, employees, industrial and academic partners
Date	May 2019
Web	paper version
Abstract	DigiFoF poster explaining the objectives, key partners and key actions

Podlaska Brand	Podlaska Brand (category: Project 4.0)	
Authors	Bialystok University of Technology/Metal Processing Cluster (Innovation and Development Promotion Centre)	
Title	Podlaska Brand (category: Project 4.0) The Podlaska Brand of the Year Prize Competition The Podlaskie Voivodeship Marshal's Office	
Dissemination support	Local press, regional media/web media	
Target group	Local society	
Date	2020 In progress	
Web	Website information: https://podlaskamarka.pl/ Media: https://poranny.pl/w-xvi-edycji-konkursu-podlaska-marka-2019-wplynelo-ponad-200-zgloszen/ar/c3-14748988	
Abstract	16 th Edition of the The Podlaska Brand of the Year Prize Competition DigiFoF project has been presented as an example of innovative approach to competency designing for Industry 4.o. Competition's application presents: information about the objectives of the DIGIFoF project, key outputs and key actions of DigiFoF project	

4.6 Dissemination Articles in Portugal

DIGIFOF - short summary	
Authors	SOCOLNET
Title	DIGIFOF - short summary
Disseminati on support	SOCOLNET Newsletter № 20
Target group	Community of Collaborative Networks researchers
Date	July 2019
Web	https://docs.google.com/a/uninova.pt/viewer?a=v&pid=sites&srcid=dW5pbm 92YS5wdHxzb2NvbG5ldHxneDo3YWZlNTUxYWlwY2l1MWEx and http://codis.uninova.pt/socolnet/pages/services/
Abstract	Brief summary of the DigiFoF project.

DIGIFOF - short summary	
Authors	SOCOLNET
Title	DIGIFOF - THE FOF DESIGNER: DIGITAL DESIGN SKILLS FOR FACTORIES OF THE FUTURE
Disseminati on support	SOCOLNET Newsletter № 21
Target group	Community of Collaborative Networks researchers
Date	October 2019
Web	https://docs.google.com/a/uninova.pt/viewer?a=v&pid=sites&srcid=dW 5pbm92YS5wdHxzb2NvbG5ldHxneDoyZGVhOTE2MWI3MmUwY2Ew and http://codis.uninova.pt/socolnet/pages/services/
Abstract	Brief summary of the DigiFoF project and related recent news.

4.7 Dissemination Articles in Romania

15 universities and companies from abroad help students develop new skills	
Authors	
Title	15 universities and companies from abroad help students develop new skills
Dissemination support	Tribuna Sibiului Newspaper
Target group	
Date	

15 universities and companies from abroad help students develop new skills	
Web	http://www.tribuna.ro/stiri/eveniment/15-universitati-si- companii-din-strainatate-ii-ajuta-pe-studenti-sa-isi-dezvolte- competente-noi-141234.html
Abstract	

DigiFoF and OMiLAB Sibiu presentation	
Authors	Adrian Florea
Title	Digital Design Skills for the Factory of the Future
Dissemination support	Face-to-face presentation
Target group	32 rectors and deans from Cambodian Universities
Date	11-12 February 2020
Web	http://digifof.omilab.ulbsibiu.ro/psm/home
Abstract	

Web training material promote: Artificial Intelligence for Facial and Emotion Recognition	
Authors	Adrian Florea, Ioana Cofaru, Daniel Morariu
Title	Artificial Intelligence for Facial and Emotion Recognition
Dissemination support	Digital Innovation Hub - Smart, Safe and Sustainable Society Cluj IT cluster https://www.clujit.ro/
Target group	people interested in Industry 4.0 technologies
Date	2020
Web	https://www.dih4society.ro/repository-and-resources/training-and-education
Abstract	

Web training material promote: Artificial Smart City Modelling	
Authors	Adrian Florea, Ioana Cofaru, Daniel Morariu
Title	Smart City Modelling
Dissemination support	Digital Innovation Hub - Smart, Safe and Sustainable Society Cluj IT cluster https://www.clujit.ro/
Target group	Municipalities and people interested in Industry 4.0 technologies
Date	2020
Web	https://www.dih4society.ro/repository-and-resources/training-and-education
Abstract	

Web training material promote: Artificial Introduction to Flexible Manufacturing Systems		
Authors	Adrian Florea, Ioana Cofaru, Daniel Morariu	
Title	Introduction to Flexible Manufacturing Systems	
Dissemination support	Digital Innovation Hub - Smart, Safe and Sustainable Society Cluj IT cluster https://www.clujit.ro/	
Target group	people interested in Industry 4.0 technologies for creative engineering, municipality, decision factors, agencies	
Date	2020	
Web	https://www.dih4society.ro/repository-and-resources/training-and-education	
Abstract		

Info Session fo	Info Session for Conti Students: Workplace Safety – Face emotion recognition		
Authors	Adrian Florea, Valentin Fleacă, Cristian Mihuțoiu		
Title	Info Session for Conti Students: Workplace Safety – Face emotion recognition		
Dissemination support	Online presentation and discussions		
Target group	57 students + 4 professors		
Date	28.05.2020		
Web	https://teams.microsoft.com/l/meetup- join/19%3ameeting NGZkMThlZWYtYzI3MS00YTU5LWIyNGItNWY3ZTE1M2Zm NjU2%40thread.v2/0?context=%7b%22Tid%22%3a%228d4b558f-7b2e-40ba- ad1f-e04d79e6265a%22%2c%22Oid%22%3a%22172901eb-6145-4c8a-946a- e7ae681ffaba%22%7d		
Abstract			

5 Conclusions

This first version of deliverable 8.3 is an initial document which provides the details of the academic disseminations produced or planned to be produced in DigiFoF project. This deliverable is meant to be updated during the project as more dissemination materials are produced.

This list will be also updated on the project website at the following address. https://www.digifof.eu/